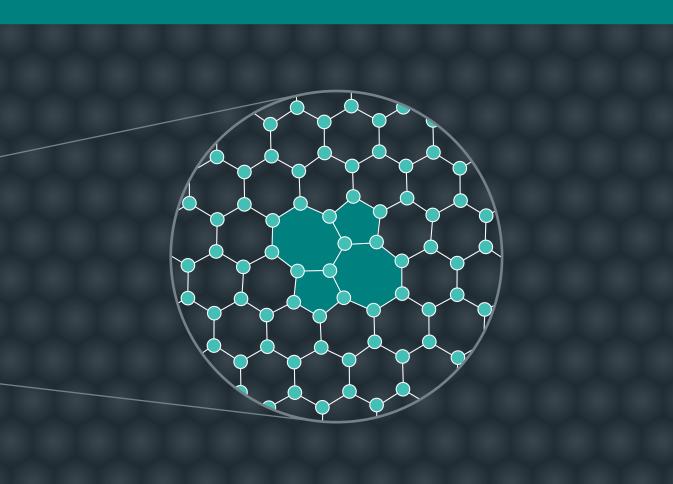
Edited by **Chandra Sekhar Rout**





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Preface

After the technological revolution, work efficiency increased substantially, and it continues to develop rapidly today. The ground-breaking 'There is plenty of room at the bottom' speech given in 1959 by physicist Richard Feynman opened the way to nanotechnology. Research on nanotechnology has gained increasing attention and investment, leading to advancements in various areas. The investigation and development of materials in various dimensions remain an important topic of research. From a material chemistry perspective, the term 'dimensionality' refers to the number of spatial dimensions in which the material's properties differ or behave in a particular way. Typically, materials are classified into four dimensions such as zero-dimensional (0D), one-dimensional (1D), two-dimensional (2D), and three-dimensional (3D) materials. In the nano dimension, the optoelectronic, magnetic, and physicochemical properties are drastically different from bulk materials. Researchers are attempting to comprehend and control the special characteristics that each dimension offers for a variety of functions.

The discovery of graphene not only launched an exciting era of 2D material research but also paved the way for advances in nanoscience and nanotechnology. Graphene, the first 2D wonder material, was isolated and characterized in 2004 by A Geim and K Novoselov at the University of Manchester in the United Kingdom. 2D materials are substances that have reduced dimensionality, with a lateral thickness on the order of nanometers or even atomic scale. They have a structure like a sheet with finite thickness in one dimension and limitless extension in the other two. 2D materials have unique features that differ from their bulkier counterparts. Typically, they exhibit strong covalent bonding within the sheet, with van der Waals forces between sheets, resulting in unique mechanical, electrical, and optical properties. Quantum confinement effects in 2D materials are especially significant because of their reduced aspect dimensions. In the early stage of 2D materials, researchers successfully utilized the potential of graphene in a variety of applications, including optoelectronic, spintronics, energy storage, energy conversion, biomedical devices, and more. The pursuit of atomically thin sheets of other layered materials has been sparked by the success of graphene. The family of 2D materials is constantly developing, greatly broadening the range of potential phenomena that can be investigated in two dimensions. In addition to graphene, the family of 2D materials covers materials like graphitic carbon nitride (g-C₃N₄), hexagonal boron nitride (h-BN), black phosphorus (BP), and different classes like transition metal dichalcogenides (TMDs), MXenes, perovskites, metal-organic framework (MOFs), layered double hydroxides (LDHs), metal oxides, and so on. The structure, composition, and functions of each material in these several classes of 2D materials are unique from others. These materials cover a wide spectrum of electronic structures from zero bandgap graphene to direct bandgap BP. The advanced optoelectronic characteristics of 2D materials, together with their good mechanical features like robustness and flexibility, make them suitable components for the development of a new generation of high-performance devices.

Over the past several decades, there has been significant progress in designing 2D material-based electrocatalysts for different reactions. These reactions are hydrogen evolution reaction (HER), oxygen evolution reaction (OER), oxygen reduction reaction (ORR), CO₂ reduction reaction (CO₂ RR), N₂ reduction reaction (N₂ RR), and methanol oxidation reaction (MOR). Researchers are interested in 2D materials for electrocatalytic applications because of their unique and superior physicochemical characteristics. A modified or engineered electrocatalyst frequently exhibits some distinctive properties compared to bare or pure 2D materials catalyst. This book provides a concise overview of recent advances in the engineering and structural modification of 2D materials at the nanoscale, as well as their applications in electrocatalytic applications. In this book, engineered 2D material-based electrocatalysts for electrocatalytic applications will be discussed. The subject matter will cover everything from the introduction of 2D materials, numerous engineering approaches to modifying these materials, principles of electrocatalytic reactions, and the role of engineered 2D materials in reactions, and also addressing challenges and opportunities.

In chapter 1, we provide an introduction and discuss the importance of 2D materials. Also, we thoroughly discuss their unique optoelectronic, magnetic, mechanical, and catalytic properties. In chapter 2, we discuss the numerous engineering approaches such as defects, alloying, doping, strain and stress engineering, morphology tuning, edge engineering, and heterostructuring used to modify the properties of 2D materials. Then in upcoming chapters (chapters 3–8), we explore the recent advances in engineered 2D materials for OHER, OER, ORR, CO₂ RR, N₂ RR, and MOR. These chapters discuss the mechanism of each reaction, recent advancements, and opportunities in electrocatalysis with engineered 2D materials. Finally, in chapter 9, we discuss the prospects for engineered 2D materials as electrocatalysts.

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Engineered 2D Materials for Electrocatalysis Applications

Chandra Sekhar Rout

Chapter 1

Introduction of 2D materials

Pratik V Shinde and Chandra Sekhar Rout

Due to their distinct physicochemical characteristics, two-dimensional (2D) nanomaterials have attracted significant interest in a wide range of applications. The catalog of 2D materials has grown since the discovery of graphene and now includes black phosphorus, hexagonal boron nitride, transition metal dichalcogenides, metal oxides, perovskites, MXenes, graphitic carbon nitride, etc. Therefore, this chapter is a comprehensive discussion of several classes and structural variations of 2D materials. In addition, the variation of 2D material properties with respect to their structure is illustrated. The properties such as electrical, optical, magnetic, mechanical, and catalytic are briefly discussed. Finally, a summary and future outlook for 2D materials is given.

1.1 Introduction

Since the technological revolution, work efficiency has increased substantially, and it continues to develop rapidly today. The groundbreaking 'There's plenty of room at the bottom' speech given in 1959 by physicist Richard Feynman opened the way to nanotechnology. Research on nanotechnology has gained increasing attention and investment, leading to advancements in various areas. The investigation and development of materials in various dimensions remain an important topic of research. From a material chemistry perspective, the term 'dimensionality' refers to the number of spatial dimensions in which the material's properties differ or behave in a particular way. Typically, materials are classified into four dimensions, namely zero-dimensional (0D), one-dimensional (1D), two-dimensional (2D), and three-dimensional (3D) materials. In the nano dimension, the optoelectronic, magnetic, and physicochemical properties are drastically different from bulk materials. Researchers are attempting to comprehend and control the special characteristics that each dimension offers for a variety of functions.

The discovery of graphene not only launched an exciting era of 2D material research but also paved a path for advances in nanoscience and nanotechnology.

Graphene, the first 2D wonder material, was isolated and characterized in 2004 by A Geim and K Novoselov at the University of Manchester in the United Kingdom [1]. 2D materials are substances that have reduced dimensionality, with a lateral thickness on the order of nanometers or even atomic scale. They have a structure like a sheet with finite thickness in one dimension and limitless extension in the other two. 2D materials have unique features that differ from their bulkier counterparts. Typically, they exhibit strong covalent bonding within the sheet, with van der Waals forces between sheets, resulting in unique mechanical, electrical, and optical properties [2, 3]. Quantum confinement effects in 2D materials are especially significant because of their reduced aspect dimensions. In the early stage of 2D materials, researchers successfully utilized the potential of graphene in a variety of applications, including optoelectronic, spintronics, energy storage, energy conversion, biomedical devices, and more [4–8]. The pursuit of atomically thin sheets of other layered materials has been sparked by the success of graphene. The family of 2D materials is constantly developing, greatly broadening the range of potential phenomena that can be investigated in two dimensions. In addition to graphene, the family of 2D materials covers materials like graphitic carbon nitride (g-C₃N₄), hexagonal boron nitride (h-BN), black phosphorus (BP), and different classes like transition metal dichalcogenides (TMDs), MXenes, perovskites, metal-organic framework (MOFs), layered double hydroxides (LDHs), metal oxides, and so on [3, 9–13]. The structure, composition, and functions of each material in these several classes of 2D materials are unique from others. These materials cover a wide spectrum of electronic structures from zero bandgap graphene to direct bandgap BP [14]. The advanced optoelectronic characteristics of 2D materials, together with their good mechanical features like robustness and flexibility, make them suitable components for the development of a new generation of high-performance devices.

In this chapter, we present a complete account of the structure and properties of 2D materials. Initially, we provide a brief introduction to the various dimensions of materials along with features of 2D materials. In the next section, we briefly introduce the potential properties of 2D materials, including electrical, optical, magnetic, mechanical, and catalytic properties. We hope the study and exploration of these diverse classes of 2D materials continue to increase our understanding of their distinct characteristics and open up new prospects for varied applications.

1.2 Different classes of 2D materials

There are various classes of 2D materials, each with its own set of characteristics and possible uses. Here we have provided the structural introduction and significant properties of major classes of 2D materials (figure 1.1).

1.2.1 Graphene

A single sheet of carbon atoms organized in a 2D honeycomb lattice makes up graphene. The unique structure of graphene possesses an extraordinary combination of properties. It is exceedingly lightweight and flexible while being extremely strong



Figure 1.1. Schematic representing the diverse classes of 2D materials and their attractive properties.

—about 200 times stronger than steel [15]. Graphene exhibits a large theoretical specific surface area of 2630 m² g⁻¹ and strong mechanical strength of approximately 1 TPa [16]. It shows high electric conductivity, outstanding heat conductivity, and transparency over a broad spectrum of wavelengths [17]. Moreover, it possesses high electron mobility at a room temperature of 15 000 cm² V⁻¹ s⁻¹, optical transparency of $\approx 97.7\%$, and intriguing thermal conductivity of 4.84×10^3 – 5.30×10^3 W m⁻¹ K⁻¹ [18–20]. Because of these promising characteristics, graphene is used for a wide range of multiple applications like transistors, batteries, supercapacitors, solar cells, water splitting, etc [21–25]. However, there are obstacles to be addressed before graphene can be effortlessly incorporated into a variety of commercial applications. A lot of research is still being done on areas including cost-effectiveness, precision control over the tuning of its properties, and mass production.

1.2.2 Graphitic carbon nitride (g-C₃N₄)

The structure of polymeric g- C_3N_4 is formed from earth-abundant non-metals like carbon, nitrogen, and hydrogen. The only assembly of C-N bonds in the ideal g- C_3N_4 lacks any electron localization in the π state [26]. The g- C_3N_4 is thought to be the most stable allotrope of carbon nitrides (C_xN_y) because of its resemblance to graphene in terms of the layered structure. Tri-s-triazine (C_6N_7) rings joined by carbon-nitrogen (C-N) bonds form a repeating unit of g- C_3N_4 [27]. It is a chemically robust, economically viable semiconductor with a good visible light

response up to 460 nm [28]. A greater amount of light can be absorbed due to its bandgap, which is about 2.7 eV [29]. Moreover, the structure of g-C₃N₄ allows for a substantial surface area and exhibits great chemical stability and thermal stability with modifiable electronic properties [30]. Its unique structure, tunable characteristics, and environmental friendliness make it a potential material for a wide range of technological advances.

1.2.3 Hexagonal boron nitride (h-BN)

Boron nitride (BN) is one of the most promising inorganic materials, which is found in crystal forms such as sp³-bonded cubic and wurtzite forms; and sp²-bonded hexagonal and rhombohedral forms [31]. Among these, h-BN with a structure analogous to that of graphene formed of sp² hybridized, strong covalent, and strongly polarized B-N bonds along the plane [32]. The layers of alternating hexagonal B and N atoms make up its atomically flat structure, which is held together by van der Waals interactions. It is frequently referred to as 'white graphene' due to its structural similarities to graphene and its white color. The h-BN is an electrical insulator with a wide bandgap of approximately 5–6 eV [33]. Also, it shows high in-plane thermal conductivity of 600 W m⁻¹ K, hardness of 1.3–1.5 GPa, Young's modulus of 36.5 GPa, and chemical stability [34].

1.2.4 Black phosphorus (BP)

In comparison to white, red, and violet phosphorus, BP is the most stable phosphorus allotrope [35]. BP atoms are tightly bonded in the plane by covalent bonds, producing a puckered honeycomb structure, and such layers are stacked together by weak van der Waals interactions. Through sp³-hybridized orbitals, each phosphorus atom is connected to three surrounding phosphorus atoms [10]. BP has a sizable bandgap and is a semiconductor material. With decreasing thickness from bulk to single layer, BP reveals a layer-dependent bandgap that can be tuned from 0.3 to 2 eV [36]. Unlike TMDs, which have a crossover from the indirect to direct bandgap, BP always has a direct form of energy band structure across a wide range of thicknesses [35].

1.2.5 Transition metal dichalcogenides (TMDs)

TMDs are a subclass of 2D materials that compose themselves by sandwiching transition metals between layers of chalcogen atoms. The general formula of TMDs is MX_2 , where M represents a transition metal such as Mo, W, Nb, V, etc and X is a chalcogen element like S, Se, or Te. They specifically show strong in-plane covalent connections and weak out-of-plane van der Waals forces. The facile exfoliation into atomically thin flakes is made possible by the weak interactions between layers. Each layer normally has a thickness of 6–7 Å [37]. The most commonly found polymorphs of TMDs are 1T (trigonal), 2H (hexagonal), and 3R (rhombohedral). TMDs exhibit diverse electronic properties such as insulating (HfS₂), semiconducting (MoS₂ and WS₂), semimetallic (WTe₂ and TiSe₂), and metallic (NbS₂ and VSe₂). The main reason behind this is transition metals with d-electrons in variable numbers from

group 4 to group 10 fill the non-bonding d bands to different levels [37]. TMDs have a tunable bandgap, which is essential for adjusting their optical and electrical characteristics to meet the needs of different applications. They are desirable for use in flexible electronics and thermal applications because of their great mechanical flexibility and thermal conductivity. TMDs have fascinating possibilities for technology advancement and enable novel products with improved performance in electronics, optoelectronics, energy, sensors, and several other fields.

1.2.6 MXenes

MXenes are a swiftly enlarging class of 2D materials with a broad spectrum of potential applications due to their unique combination of characteristics. MXene is produced through selective etching of the parent material known as the MAX phase. The typical formula for the metal carbide/nitride or carbonitride structure 'MAX' is $M_{X+1}AX_n$, where n=1, 2, or 3. Here, A stands for an element from group 13 or group 14 (Al or Si), M is a transition metal, and X is either carbon and/or nitrogen. 2D structures with a metal carbide/nitride core and useful surface terminations are created as a result of this procedure. The word 'MXene' refers to the chemical formula $M_{n+1}X_nT_x$, where M signifies the transition metal, X for carbon or nitrogen, T for surface terminations (like -OH, -F, or -O), and n for the number of layers of the transition metal. Remarkable features unique to MXenes include their large surface area, hydrophilic surface groups, catalytically active basal planes with exposed metal sites, and amazing electrical conductivity (10 000 S cm⁻¹) [38]. Moreover, their excellent mechanical strength, good thermal stability, and tunable surface chemistry make them more special. The most studied and often used MXene is $Ti_3C_2T_x$, which is renowned for its 2D properties, metallic conductivity, and hydrophilicity.

1.2.7 Perovskites

Perovskites have captured the interest of researchers working in a variety of sectors including optoelectronics, medicine, sensors, and so on [12, 39, 40]. The mineral CaTiO₃ was discovered by geologist Gustav Rose in the Ural Mountains in 1839, and it was further characterized by Russian mineralogist Count Lev Alekseyevich von Perovski [41]. Perovskite materials are compounds having the general chemical formula ABX₃, where A and B are cations and X is an anion (oxygen or halogen). In ABX₃, the octahedron of X ions surrounds the B ion, while A lies in the center of the cube. Oxide and halide perovskite, two of the many varieties of perovskites, are frequently utilized in electrical gadgets. The general formula of oxide perovskites is ABO₃, and most of the metallic elements are found stable in this form [42]. In metal halide perovskites A is a monovalent cation (either organic (e.g. CH₃NH₃⁺ (MA), CH(NH₂)₂⁺ (FA)) or inorganic (e.g. Cs⁺)), B is a divalent metal cation (typically Pb²⁺), and X is a halogen anion (Cl⁻, Br⁻, I⁻) [43]. Different crystallographic arrangements emerge from the substitution or partial replacement of cations or anions in perovskites, which distorts the cubic structure. An amazing diversity of electrical, optical, and chemical properties can be produced by a variety of phase transitions caused by changes in those atomic arrangements [44-46]. Their

enormous magnetoresistance, superconductivity, piezoelectricity, pyroelectricity, and multiferroic property, present excellent chances to combine the requirements for sensors, catalyst electrodes, fuel cells, etc [12, 47–52].

1.2.8 Metal-organic framework (MOFs)

MOFs are crystalline compounds composed of metal ions or clusters coupled with organic ligands. It is simple to exfoliate 2D MOFs into thin, stacked layers thanks to their layered structure, which has strong covalent bonds in the in-plane direction and weak interlayer interactions. These materials exhibit unique properties by fusing the characteristics of MOFs with the structural benefits of 2D materials. The properties like ultrahigh porosity, a large surface area, mechanical flexibility, significant conductivity, and plenty of active sites make them promising candidates for applications like sensors, catalysis, and energy storage [53–55]. In order to increase the activity and endurance of catalysts, 2D MOF nanostructures offer long-term stability and strong electrical conductivity [53]. Through the careful selection of metal ions and organic ligands, MOFs' chemical and structural features can be tailored to meet the requirements of a particular application.

1.2.9 Layered double hydroxides (LDHs)

LDHs have attracted research attention because of their diverse but well-defined structural characteristics. The unique structure of LDHs is made up of positively charged metal hydroxide layers interlaced with charge-balancing anions. The general formula of LDH is $[M^{II}_{1-x}M^{III}_{x}(OH)_{2}](A^{n-})_{x/n}$:mH₂O, where, M^{II} represents divalent metals cations (e.g. Mg^{2+}), M^{III} represents trivalent metal cations (e.g. Al^{3+}), A^{n-} represents interlayered anions (e.g. Cl^{-}), and X denotes the molar ratio of trivalent metal ions to the sum of trivalent and divalent metal ions [56]. A negatively charged anion located between the layers of metal hydroxide maintains the overall charge neutrality of LDH. The charge density and charge distribution may be directly impacted by the molar ratio and spatial arrangement of M^{III} and M^{II} on the major lamellae [56]. The spacing between layers can be influenced by the volume, valence, and amount of anions. LDH compounds with a wide range of chemical characteristics are made possible by combining various divalent and trivalent cations into the brucite-like layers and intercalating different anions between the interlayers. Due to their excellent physicochemical properties, including large surface area, appropriate mesopore distributions, and customizable structure, attracted considerable interest as potential materials for a variety of applications [57–59]. Their large surface area offers a lot of accessible sites for adsorption, surface modifications, and chemical reactions.

1.2.10 Metal oxides

Metal oxides are a class of material in which metal cations bond with oxygen anions. In many technological devices, metal oxides play a key role due to structural anisotropy, complex surface chemistry, and distinctive electronic structures. Metal oxide exhibits properties like high surface area, significant electrical conductivity,

tunable bandgaps, fast ion diffusion, and favorable redox chemistry [60, 61]. Although layered metal oxides have minimal interlayer van der Waals interactions, they have significant intralayer covalent connections. The versatility of their prospective uses is provided by the physicochemical qualities of these materials, which depend on the element compositions and structural arrangements associated. MoO₂ comes in three polymorphs—the hexagonal, tetragonal, and monoclinic phases—and typically has a stable monoclinic structure [62]. The MoO₆ octahedra in the MoO₂ crystal are connected by Mo–Mo bonds, which cause the Mo electrons to delocalize in the conduction band and exhibit metallic conductivity. The mostly studied MoO₃ oxide is found in different polymorphs such as α-MoO₃ (orthorhombic phase), β-MoO₃ (monoclinic phase), and h-MoO₃ (hexagonal phase) [63]. α-MoO₃ exists in a layered structure and is the thermodynamically stable phase, whereas the other two phases are metastable. There are several prominent crystal structures MnO₂ shows, such as α -MnO₂, β -MnO₂, γ -MnO₂, δ -MnO₂, and λ -MnO₂ [64]. In single-layered MnO₂, one Mn layer is sandwiched between two O layers. Each Mn coordinates to six O atoms, resulting in edge-sharing MnO₆ octahedra [65]. Aside from that, metal oxides such as WO₃, Nb₂O₅, V₂O₅, and others have been extensively researched in a variety of fields [66–68].

1.2.11 Layered metal chalcogenides (LMCs)

The metals from the p-block of the periodic table such as Sn, Ga, and Ge metals bond to chalcogen atoms (Se, S, or Te) in a layered structure. The layers are held together by relatively weak van der Waals forces. SnS₂ shows rich polytypism including 2H, 4H, and 18R due to various S–Sn–S layer periodicity sequences [69]. SnS found in two phases such as α -SnS and β -SnS and differentiated from each other based on the Sn–S bond length. At room temperature, α -SnS is the stable form. The two stable phases of 2D gallium sulfide are the hexagonal GaS (layered) phase and the monoclinic Ga₂S₃ phase [70]. The tunable bandgap, high carrier mobility, and good thermal stability of metal chalcogenides make them attractive for applications [69–72].

1.2.12 Xenes

The monoelemental and atomically thin 2D materials are referred to as 'Xenes'. For example, the materials researched under a class of Xenes are germanene, borophene, arsenene, stanene, antimonene, gallenene, silicene, tellurene, etc. The letter 'X' stands for the name of a specific chemical element ranging from group III to group VI, while the word 'ene' is derived from the sp²-hybrid alkene bond, which stands for alkene. Because sp³ bonding is preferred over sp² bonding, Xenes form a buckled structure rather than a flat honeycomb (sp²) lattice [73, 74]. The upper and lower atoms buckled because of the large distance between the atoms [75]. Xenes have many fascinating optoelectronic properties such as strong nonlinearity, wide optical response, fast recovery time, outstanding photothermal effect, greater photoelectric effect, and high carrier mobility [76]. Depending on the substrate, chemical functionalization, and strain, their electrical structure can range from simple

insulators to semiconductors with tunable gaps to semimetallic [73]. Xenes are advantageous for upcoming electrochemical applications due to their enormous surface-active site density, quick reaction kinetics, high specific capacities, and flexibility [77]. The experimental exploration of Xenes properties as well as applications is still in its early stages, and additional efforts are needed to fully utilize their potential.

1.3 Properties of 2D materials

For the creation of next-generation technology, it is essential to understand and take advantage of the properties of 2D materials. Here, in this section, we have provided a brief discussion of the properties of 2D materials.

1.3.1 Electrical

Based on their unique composition, structure, and dimensions, 2D materials can display a wide range of electrical properties. They have a variety of electronic structures, including semimetals, metals, topological insulators, narrow-gap semiconductors, and large-band insulators. Graphene is a zero bandgap semimetal or semiconductor [78]. All carbon atoms' p orbitals are aligned perpendicular to the sp² hybridization plane and create a delocalized π bond that moves through the entire sheet of graphene [79–82]. At room temperature, since π electrons freely flow in the plane, graphene exhibits high conductivity. Moreover, it shows superconductivity, high carrier rate, semi-integer quantum Hall effect, and bipolar electric field effect [83]. Figure 1.2(a) shows the electronic band structure of graphene, where at the Fermi level, the valence band meets the conduction band in a Dirac-core-like gapless energy structure [84]. The coordination environment of the transition metal and its number of d-electrons have a significant impact on the electrical structure of TMDs. They have configurable bandgaps that switch from indirect to direct when changing from a bulky structure to a single layer (figure 1.2(b)) [85]. The shift in band structure with layer number is caused by quantum confinement. For example, the bandgap of MoS₂ modifies from ~ 1.2 to ~ 1.8 eV for a single layer [86]. The electrical characteristics of TMDs range from insulators (HfS2), semiconductors (MoS2 and WS₂), semimetals (WTe₂ and TiSe₂), to true metals (NbS₂ and VSe₂) [37]. The gap between gapless graphene and semiconducting TMDs is filled by BP. Its direct bandgap varies from 0.3 eV in bulk structure to 2 eV in monolayer structure [36]. Moreover, BP also exhibits high charge carrier mobility of ~1000 cm² V⁻¹ s⁻¹ and ambipolar transport characteristics [87]. The pristine h-BN has a wide bandgap of around 5-6 eV and behaves as an insulator [33]. Also, its electrical resistivity is $3.0 \times 10^7 \ \Omega \text{cm}$ [34]. The Ti₃C₂T_x MXene is the most conductive of the several MXene structures, however, the Mo- and V-based MXenes behave like semiconductors [88]. It has been predicted that surface terminations, which are added during MXene synthesis, regulate metal-to-insulator transitions [88–90]. As shown in figures 1.2(c)-(e), the loss of adsorbed species, intercalants, and terminating species during annealing has an impact on the MXene sample resistance [88]. Theoretical investigations have indicated that surface functionalization decreases the

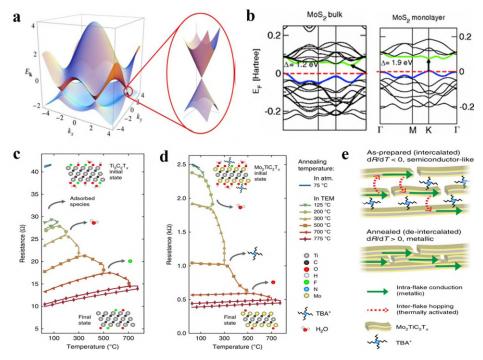


Figure 1.2. (a) The electronic band structure of graphene. Reprinted (figure 3) with permission from [84], Copyright (2009) by the American Physical Society. (b) Band structures of bulk and monolayer MoS₂. Reprinted (figure 3) with permission [85] Copyright (2011) by the American Physical Society. (c–d) Evolution of electronic properties of MXene with *in situ* vacuum annealing for Ti₃C₂T_x and Mo₂TiC₂T_x. (e) Schematic showing the effect of intercalants on conduction through multi-flake Mo₂TiC₂T_x. Reproduced from [88] CC BY 4.0.

 $Ti_3C_2T_x$ density of states at the Fermi level, implying a reduction in the charge carrier density and thus a reduction in conductivity. As shown in figures 1.3(a)–(c), Chen *et al* studied the strain-controlled electronic properties of CrS_2 TMDs [91]. The 1T' phase can become a spin-up or spin-down half-metal in response to a tensile or compressive strain. The 1T' phase is an indirect bandgap semiconductor, having spin-up and spin-down electron energies of 0.26 and 1.92 eV, respectively.

Due to the majority of the linking organic groups being insulators with modest π-orbital conjugation, MOFs are typically thought to be poor conductors [92]. Theoretical studies predicted that, by tailoring Zn²⁺ ions in MOFs with Co²⁺ ions, the bandgap can be tuned from semiconducting to metallic states [93]. Also, by altering the size of the secondary building unit cluster and switching up the conjugation of the organic linker, Zn-based MOFs' bandgaps can be tailored [94]. Depending on the type of ligands, metal ions, and their arrangement, 2D MOFs can display various charge transport methods, such as hopping or band-like transport [95, 96]. The single-layer metal oxides exhibit modest to wide bandgaps of around 1.22–6.48 eV and high carrier mobility up to 8540 cm² V⁻¹ s⁻¹ (for InO), as well as

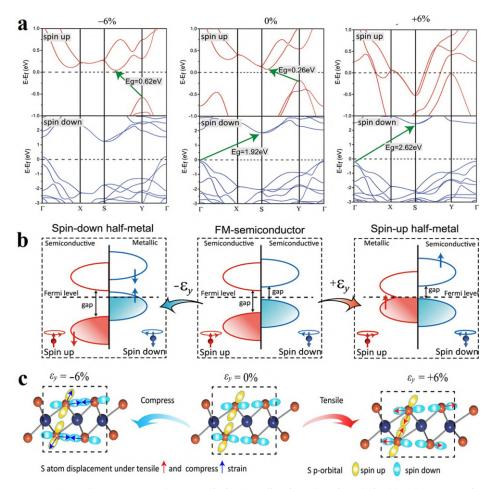


Figure 1.3. (a) Under -6%, 0%, and +6% strain in the *y*-direction, the spin-polarized band structure of 1T' phase of CrS_2 . (b) A representation of the changes in electron structure caused by tensile $(+\varepsilon_p)$ and compressive $(-\varepsilon_p)$ strain. (c) A diagram showing how spin-polarized valence band bottom (VBM) orbitals alter when subjected to compressive or tensile strain. Reproduced from [91] CC BY 4.0.

improved oxidation resistance [97]. Perovskite bandgaps can be tuned by modifying the thickness of the layer, which further changes the effective electron–hole confinement [98]. The indirect bandgap of GaS is 2.5 eV in the bulk, whereas it is 3.43 eV in the monolayer [70]. The bandgap of GeS can be efficiently tuned by applying an external strain, enabling the emission wavelength to be modulated, as per theoretical studies [99]. The orthorhombic polymorph of SnS has a bandgap of about 1.3 eV, while the cubic polymorph has a bandgap of 1.5–1.7 eV [100]. With the help of an external strain and electric field, the electric properties of the GaS–SnS₂ heterostructure can be efficiently controlled [101]. The GaS–SnS₂ heterostructure is a semiconductor with an indirect bandgap of 1.82 eV and a type-II band alignment that allows the photo-generated carriers to be easily separated.

1.3.2 Optical

The optical properties of 2D materials depend on their composition, structure, thickness, and surface chemistry. Graphene absorbs approximately 2.3% of the incident red light and 2.6% of the incident green light, according to its linear optical characterization [102, 103]. The optical properties of graphene revealed intriguing properties that are not only dependent on substrate and layer but also temperaturedependent [104]. As shown in figures 1.4(a)-(c), Razzhivina et al studied the chiral optical properties of Möbius graphene nanostrips [105]. The dissymmetry factors of tiny twisted graphene nanostrips can reach approximately 0.01. In twisted structure, circular dichroism can only be seen for transitions polarized across the nanostrip, whereas absorption is produced by transitions polarized both across and along the nanoribbon's axis. Due to its poor capacity for light absorption, small specific surface area, and rapid recombination of photo-generated active charges, g-C₃N₄ has a low photocatalytic efficiency [106]. The hBN is optically transparent in the visible region of the electromagnetic spectrum due to the wide bandgap [107]. By varying the twist angle of stacked and twisted hBN multilayers, it is possible to modify the optical properties of hBN thin films [108]. A new moiré sub-bandgap is created with a continually reducing magnitude as a function of the twist angle, resulting in a tunable luminescence wavelength. This is caused by the production of a moiré superlattice between the two interface layers of the twisted films.

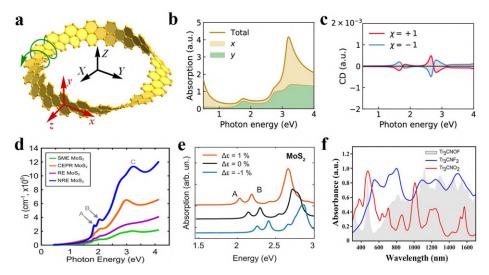


Figure 1.4. (a) Circular graphene nanostrips obtained by twisting the nanoribbon. (b) Absorption spectra of chiral graphene nanostrip. (c) Circular dichroism spectra of chiral graphene nanostrips. Reproduced from [105]. CC BY 4.0. (d) Absorption coefficients of MoS₂ films. Reproduced from [112] CC BY 4.0. (e) BSE absorption spectra under biaxial strain of single-layer MoS₂. Reproduced from [110] CC BY 4.0. (f) Absorption spectra Ti₃CN MXene with various terminations. Reprinted with permission from [115]. Copyright (2022) by the American Chemical Society.

Strain can significantly alter the optical characteristics of single-layer TMDs due to a change in bandgap [109, 110]. In addition to strain, another important aspect in the process of a lowered photoluminescence in TMDs on the substrate is the chargetransfer mechanism linked to the alignment of the energy levels in the substrate and TMD [111]. Busch et al studied the exfoliation procedure-based optical properties of solution-deposited MoS₂ films [112]. The exfoliation methods like solvent-mediated exfoliation, chemical exfoliation with phase reconversion, redox exfoliation, and native redox exfoliation have a significant impact on optical properties due to chemical impurities, carrier doping, flake dimensions, and lattice strain (figure 1.4(d)). For tensile strain on MoS₂, MoSe₂, WS₂, and WSe₂ materials, a redshift of the bandgap that reaches a 95meV/% for WS₂ [110]. The substrate extension/compressiondependent bandgap shifts are observed for MoSe₂<MoS₂<WSe₂<WS₂ in that sequence. Figure 1.4(e) shows the Bethe-Salpeter equation (BSE) absorption spectra under biaxial strain of single-layer MoS2. The linear dependence of both the A and B excitons was observed. Based on theoretical studies, the optical absorption in BP is strongly dependent on thickness, doping, and light polarization [113]. The MXene can be tuned optically in a nonlinear way, exhibiting absorption peaks from the ultraviolet to the near-infrared spectrum [114]. A negative ground-state absorption due to Pauli blocking has been detected in transition absorption studies for the Ti₃CN MXenes [115]. Additionally, the multiphoton absorption effect caused a substantial nonlinear optical response conversion for Ti₃CN MXenes from saturable absorption to reversed saturable absorption. Figure 1.4(f) displays the optical spectra of O⁻, F⁻, and mixed terminated Ti₃CN MXene, which reveal a typical metallic appearance with significant infrared absorption. Tin chalcogenides exhibit narrow bandgaps, high absorption coefficients ($\sim 10^5$ cm⁻¹), and also absorb light in the visible to the near-infrared range [116, 117]. The optical characteristics of 2D perovskite materials include tuning of the bandgap emission, narrowband emission, and broadband emission wavelength [118-120]. Similar to perovskites, metal oxides have oxygen ions in a favorable position for changes in optical properties to occur [121]. A large bandgap is a characteristic of metal oxides, and as a result, many of them are transparent in visible light [122, 123]. GeS is a layered semiconductor with a direct bandgap of 1.65 eV in the visible region, a high carrier mobility of 3680 cm² V⁻¹ s⁻¹, and high photoresponse [124, 125].

1.3.3 Magnetic

2D materials show various types of magnetic behavior, like ferromagnetic, antiferromagnetic, or paramagnetic. 2D materials' magnetic properties can be considerably altered by adding magnetic dopants or defects [126, 127]. Theoretical calculations reveal that the magnetic properties of phosphorus-doped graphene can be controlled with the concentration of phosphorus and its configurations [126]. This leads to ferromagnetic and/or antiferromagnetic properties with the transition temperature up to room temperature (figures 1.5(a) and (b)). N-doped graphene has ferromagnetic properties and a high Curie temperature (>600 K) [128]. With an increase in nitrogen content in the samples, the saturation magnetization and coercive field increase. The saturation magnetizations for the sample with the

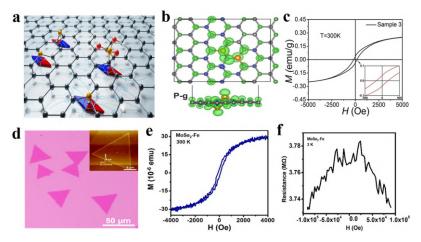


Figure 1.5. (a) Schematic represent the study of magnetic properties of graphene by phosphorus doping. (b) Stable magnetic arrangement (P-g). Carbon and phosphorus atoms are shown in gray and orange, respectively. Reprinted with permission from [126]. Copyright (2020) by the American Chemical Society. (c) Magnetization versus magnetic field (*M*–*H*) curves of the pristine and N-doped graphene at room temperature. Reprinted from [128], copyright (2016) with permission from Springer Nature. (d) Optical microscope image of the Fe-doped MoSe₂ monolayer. Inset: AFM and height profile of monolayer Fe-doped MoSe₂ (e) Magnetic hysteresis loops for Fe-doped MoSe₂ (f) Magnetoresistance curve under different magnetic fields at 3 K. Reprinted with permission from [129]. Copyright (2022) by the American Chemical Society.

highest nitrogen content are 0.148 emu g⁻¹ at 300 K and 0.282 emu g⁻¹ at 10 K, while the coercive forces are 544.2 Oe at 10 K and 168.8 Oe at 300 K. At room temperature, the MoSe₂ crystals with Fe, Co, and Ni doping exhibit ferromagnetic activity [129]. The Fe-doped MoSe₂ field effect transistor exhibits n-type semiconductor properties, demonstrating the formation of a dilute magnetic semiconductor at ambient temperature (figures 1.5(d)–(f)). As shown in figures 1.6(a)–(c), the most varied features are found in CrS₂ TMDs, which have 1T, 1T', and 2H phases that correspond to antiferromagnetic metal, ferromagnetic semiconductor, and non-magnetic semiconductor, respectively [91]. The magnetic ground states of CrS₂ could change with high strain. The semiconductor Curie temperature (T_C) is from 943.1 K to 1337.6 K, as strain changes from –2% to 3% (figure 1.6(d)). The Heisenberg model's high T_C value (>800 K) indicates that the FM/half-metal state of 1T' should be stable in the presence of ambient conditions.

Carrasco *et al* investigated the influence of morphologies on the magnetic properties of CoAl and NiFe LDHs [130]. The distortion of the layers leads to a better antiferromagnetic character, lower coercive fields, greater saturation magnetization, ordering temperatures, activation energies, and lesser Mydosh parameters. For samples with an interlayer spacing greater than 25 Å, the magnetic interactions overall in hybrid n-sulfate intercalated NiFe-LDHs changed from ferromagnetism to antiferromagnetism [131]. As the interlayer distance increased, the various magnetic characteristics, including spontaneous magnetization, blocking temperature, and coercive fields gradually decreased. Doping SnO₂ with transition metal

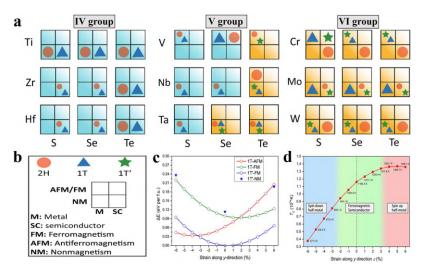


Figure 1.6. (a) Electronic and magnetic properties of IV, V, and VI TMDs. (b) Symbolic indicators of (a). (c) The relative energy of different magnetic state in 1T and 1T' CrS_2 under strain. (d) T_c of 1T'- CrS_2 under y-direction strain. Reproduced from [91]. CC BY 4.0.

ions, such as Co, Ni, Mn, Fe, etc, can make it an appealing candidate for ferromagnetic semiconductors [132-135]. The Ni-doped SnO₂ powder exhibit ferromagnetic nature and its saturation magnetization is 5×10^{-4} emu g⁻¹ and the coercive field is 83-96 sOe [132]. At room temperature, uncapped SnO₂ nanoparticles show a magnetic moment of 0.023 emu g⁻¹ [136]. The capping of SnO₂ with cetyl trimethyl ammonium bromide (CTAB) improved its saturation magnetic moment to 0.081 emu g⁻¹ by varying the surface electronic configuration. The borate-functionalized 2D amorphous g-C₃N₄ nanosheets (B-C₃N₄) display great ferromagnetism with a Curie temperature around 550K [137]. According to theoretical results, the bridging planar—B(OH)—group is important to the magnetic moment exchange in B-C₃N₄. The paramagnetic to antiferromagnetic transition at ~16.1 K in Rb₂CuCl₂Br₂ perovskite as per temperature-dependent magnetization measurement [138]. These transitions depend on the antiferromagnetic exchange interaction present between the two layers. The competition between the interlayer antiferromagnetic interaction and the intralayer ferromagnetic interaction helps to decide the ground state of perovskite.

1.3.4 Mechanical

Due to their distinct atomic structure and low dimensionality, 2D materials display intriguing mechanical specifications. Young's moduli of 2D materials are significantly higher than those of ordinary bulk materials. Graphene has a high Young's modulus of 1 TPa and can withstand strains of more than 25% without damage [139, 140]. The graphene films have greater flexibility and tensile strength that is approximately three times that of pyrolytic graphite sheets [141]. According to the simulated model, the graphene surface exhibits wrinkles when heated, and a PMMA

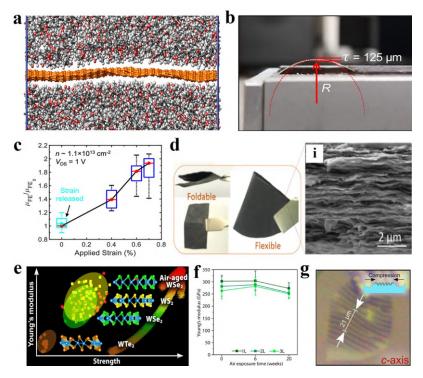


Figure 1.7. (a) Wrinkled graphene surface under tension and thermal conditions. Reprinted from [142], Copyright (2017), with permission from Elsevier. (b) Figure of a bent substrate for calculating the applied strain. (c) Field-effect mobility for eight devices as a function of applied strain, normalized to the beginning (unstrained) values. Reprinted with permission from [145]. Copyright (2022) by the American Chemical Society. (d) Digital images of composites film (70 wt%), shows the foldable and flexible characteristic; inset (i) shows its corresponding SEM image. Reprinted from [146], Copyright (2020), with permission from Elsevier. (e) Mechanical properties of atomically thin tungsten dichalcogenides. (f) Young's moduli of 1–3L WS₂ after air exposure for 6 and 20 weeks. Reprinted with permission from [147]. Copyright (2021) by the American Chemical Society. (g) Optical images of a MoO₃ flake on Gel-Film substrate applying compression along *c*-axes. The inset shows the formation of ripples. Reproduced from [148]. CC BY 4.0.

interphase zone is present close to the graphene surface (figure 1.7(a)) [142]. The nanocomposites' Young's and shear moduli increase with increasing graphene volume proportion and decrease as the temperature rises from 300 K to 500 K. According to first-principles calculations, the monolayer g- C_3N_4 shows highly isotropic mechanical properties and its Young's modulus is 187 N m⁻¹ [143]. Monolayer MoS_2 has an in-plane stiffness of 180 ± 60 N m⁻¹, which corresponds to an effective Young's modulus of 270 ± 100 GPa [144]. This is comparable to the strength of steel. The strain between 6% and 11% is where breaking occurs, and the average breaking strength is 15 ± 3 N m⁻¹ (23 GPa). Monolayer MoS_2 transistors on flexible substrates with uniaxial tensile strain exhibit strain-enhanced electron mobility [145]. With tensile strain up to 0.7%, the on-state current and mobility are almost doubled, and after the strain is released, the devices recover to their initial

state (figures 1.7(b) and (c)). In the addition of 30 wt% poly(3,4-ethylenedioxythiophene)/poly(styrenesulfonate) (PEDOT/PSS) into $Ti_3C_2T_x$ film, the tensile strength is 38.5 \pm 2.9 MPa and this increment is as high as 155% compared to $Ti_3C_2T_x$ film (figure 1.7(d)) [146].

As shown in figures 1.7(e) and (f), Falin et al studied the intrinsic and air-aged mechanical properties of mono-, bi-, and trilayer (1-3L) WS₂, WSe₂, and WTe₂ materials [147]. The 1L WS₂ has the maximum Young's modulus of 302.4 \pm 24.1 GPa and strength of 47.0 ± 8.6 GPa. While Young's modulus and strength of 1L WSe₂ (258.6 \pm 38.3 and 38.0 \pm 6.0 GPa) and 1L WTe₂ (149.1 \pm 9.4 and 6.4 \pm 3.3 GPa) are relatively low. In comparison to the other two materials, WS₂'s elasticity and strength are most significantly reduced with increasing thickness. The mechanical properties of 1-3L WS₂ and WSe₂ are stable in the air for up to 20 weeks. The modulus and strength of the 1–3L WSe₂ increase with air aging. The MoO₃ forms a rippling pattern under compression along various orientations, with the periodicity depending on the direction [148]. The Young's modulus value along the a-axis is 44±8 GPa and along the c-axis is 86 ± 15 GPa (figure 1.7(g)). The anisotropy in Young's modulus has a significant impact on optical and mechanical properties. The elastic modulus value of BP nanosheets is 276 32.4 GPa, and it decreases with increasing thickness [149]. Additionally, the effective strain of BP varies between 8 and 17% with a 25 GPa breaking strength. The Young's modulus of few-layer BP along the armchair direction and the zig-zag direction is 35.1 ± 6.3 GPa and $93.3 \pm$ 21.8 GPa, respectively [150]. The printed MOF-hydrogel composites exhibit high strength of 277.6 kPa, modulus of 152.3 kPa, toughness of 744.7 kJ m⁻³, and can be stretched up to 453.0% of their initial length [150]. By varying the composition and printing parameters, the mechanical properties can be changed.

1.3.5 Catalytic

The unusual electrical and structural features of 2D materials have sparked a surge in catalysis research. There are more active sites available for catalytic reactions in 2D materials because of their large surface area. This makes catalytic sites more accessible and improves the efficiency of reactant adsorption and diffusion [151]. In hybrid or composite structures, graphene plays a crucial role in improving conductivity and enabling faster charge-transfer kinetics for catalytic reactions [151]. Moreover, graphene helps to enhance the stability of the electrocatalyst and synergistically boosts performance with other materials. For different electrocatalytic processes, 2D materials like graphene, gC₃N₄, and MXenes are recognized to have enormous promise as stable supports [7, 11, 152]. The advantages brought about by the synergism of these supports and blend materials include high performance and excellent stability for various catalytic reactions. The bandgap tunable features, availability of different phase structures with semiconducting/metallic nature, and well durability make TMDs class materials attractive for catalysis applications [11, 153, 154]. MXenes are suitable candidates for the formation of hybrid materials due to an unusual combination of metallic conductivity (up to 10 000 S cm⁻¹) and hydrophilicity [155]. The large surface area and adjustable structure of MXenes have shown their tremendous promise as electrocatalysts. The combination of graphene with MXene nanosheets is a fruitful approach as it provides highly active sites for catalytic processes [156–158].

The surface of 2D MOF nanosheets has more exposed metal atoms that serve as active sites for electrocatalysis [159]. These exposed metal sites are coordinatively unsaturated and rich in dangling bonds, which increases the catalytic activity. By selecting suitable organic ligands, metal nodes with optimal oxidation states can be established in 2D MOF nanosheets [160]. Metal species with high oxidation states are advantageous for oxidation reactions like the OER. The 2D MOF promoted mass transfer and fast electron transport, which led to high reaction rates. The attributes of 2D LDHs can be customized to meet the requirements of different catalytic applications because of the tunability of the cations and anions. LDHs also offer flexible layered structures, a large number of exposed edge surface atoms, and unique electronic structures [161].

Increased accessibility of active sites in catalysts is a possible approach for improving the catalytic activity of 2D materials. The engineering 2D materials like doping, defect, alloying, stain, combination with other materials, etc can modify their electronic structure, leading to improved catalytic performance [11, 162–165]. The ideal platforms for 2D materials allow defects, doping, and alloying engineering to modify current catalytic sites or develop new catalytic active sites. The intrinsic differences in electronegativity and atomic size in heteroatom-doped graphene lead to the breakdown of electroneutrality and the introduction of stress and strain. This prompted the formation of additional catalytic sites, which made it easier for intermediates to chemisorb and desorb [162, 166-168]. The designing of 2D/2D heterostructures significantly improves electrical conductivity, electronic states, and chemical properties through interactions between materials, and offers abundant active sites for reactions [169-172]. The strong interfacial interaction of two materials produces multiple high-speed electron transport channels and simultaneously provides an electronic coupling effect, thus increasing activity by accelerating electron transfer. 2D materials played a crucial role in catalysis reactions such as hydrogen evolution reaction (HER), oxygen evolution reaction (OER), oxygen reduction reaction (ORR), CO₂ reduction reaction (CO₂ RR), N₂ reduction reaction (N₂ RR), and methanol oxidation reaction (MOR) (figure 1.8) [169, 173–177]. Future research should concentrate on maximizing the structural superiority of 2D materials and understanding the fundamentals of electrocatalytic processes.

1.4 Conclusion

This chapter sheds light on the various classes of 2D materials, available different structures, and their properties. First, various classes of 2D materials are presented including, graphene, g-C₃N₄, BP, TMDs, LDHs, MOF, hBN, perovskites, MXenes, LMC, metal oxide and Xenes. It briefly detailed how these classes differ structurally from one another and one another's attributes. There is a vast diversity of 2D structures present with thousands of combinations, structures, compositions, and phases. To improve the functionality of 2D materials in applications, it is crucial to

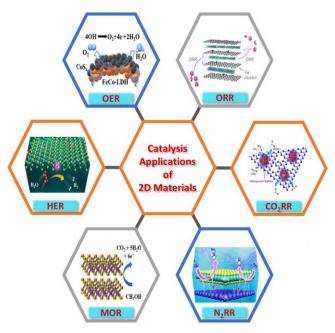


Figure 1.8. Schematic of various electrocatalysis applications of 2D materials. (Top left) reprinted with permission from [174]. Copyright (2021) by the American Chemical Society. (Top right) reprinted with permission from [175]. Copyright (2020) by the American Chemical Society. (Middle left) reprinted with permission from [173]. Copyright (2022) by the American Chemical Society. (Middle right) reprinted with permission from [176]. Copyright (2023) by the American Chemical Society. (Bottom left) reproduced with permission from [177]. Copyright (2021) by the American Chemical Society. (Bottom right) reprinted with permission from [169]. Copyright (2020) by the American Chemical Society.

comprehend the relationship between optimum architecture and their properties. Therefore, the optoelectronic and physicochemical properties are then presented in order to better understand their properties in relation to different changes in structural makeup. The reduced dimensions of 2D materials result in quantum confinement effects, which have an impact on the material's optoelectronic properties. A variety of 2D materials with metallic, semiconducting, and insulating properties are offered under several classes. Due to their atomically thin structure, 2D materials have high optical absorption and emission properties. It is possible to design flexible electronic devices using 2D materials because of their atomic thickness, which sustains a small radius of curvature. A variety of magnetic properties, such as ferromagnetism, diamagnetism, paramagnetism, antiferromagnetism, and spin-dependent moments, can be seen in 2D materials. Furthermore, 2D materials can exhibit superior catalytic performances due to their high surface-tovolume ratio, availability of plenty of active sites, tunable chemical composition, excellent conductivity, and appropriate stability. Therefore, 2D materials opens up amazing opportunities for the creation of next-generation electronics by allowing engineering with different strategies and tuning their properties as per demand.

By modifying the materials' composition, thickness, alloying, doping, defect formation, and strain, it is possible to tailor the properties of 2D materials. Overall, this chapter serves as a resource for comprehending the numerous kinds of 2D materials and the different properties they possess.

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Engineered 2D Materials for Electrocatalysis Applications

Chandra Sekhar Rout

Chapter 2

Engineering of 2D materials

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Researchers are focusing more and more on making efficient energy conversion/ storage systems because of the rising need for modern clean energy technology. However, there are several technical obstacles that need to be effectively overcome to impede the development of energy systems. 2D materials like transition metal dichalcogenides, Mxene, phosphorene, Mbene have been widely explored in catalytic, energy, optoelectronics, etc applications due to their ultrahigh carrier mobility, large specific surface area, and great mechanical flexibility. Several inherent demerits in 2D materials have been shown to limit their future use in practical applications. To overcome these intrinsic properties researchers have explored various strategies including defects, alloying, doping, stress/strain, morphology, edge and heterostructuring, etc to tune the physicochemical properties of 2D materials. This chapter concentrates on the controllable strategies for engineering physicochemical properties in 2D materials, along with numerous examples.

2.1 Introduction

Since their inception, 2D materials have promised to become a revolutionary candidate in nano and material technologies [1]. 2D materials showed bright prospects in innumerable application fields including energy storage [2] and conversion [3], catalysis [4], electronics [5], biological [6] etc. A thorough understanding of 2D materials, their classification and their properties were discussed in the previous chapter. The unprecedented properties and exquisite possibilities of these materials conjured a widespread research appeal [7]. The exotic physicochemical properties of 2D materials are predominantly contributed by their structure and electronic confinement [8]. Even though 2D materials exhibit exceptional electronic [9], mechanical [10], optical [11], and magnetic properties [12], their practical usage is challenging due to their intrinsic deprivations. Inherently, 2D materials suffer

 $[\]dagger NK and KA were equally contributed.$

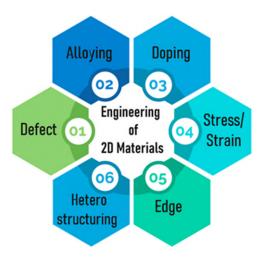


Figure 2.1. Strategies for engineering the 2D materials.

from shortcomings such as restacking, poor structural and chemical stability and unreactive sites, preventing their usage in commercial applications [13]. Researchers are devoted to developing various strategies to engineer various properties of 2D materials to utilize these wonder materials to their full potential. These strategies involve engineering numerous aspects of these materials using a particularly developed toolbox. This chapter aims to provide a detailed and concise analysis of some of these engineering techniques such as defect [14], alloying [15], doping [16], strain and stress engineering [17], morphology [18], edge modification [19] and heterostructures [13] (figure 2.1).

The defect engineering of 2D materials is the easiest and most successful method to tune the physicochemical properties of 2D materials. The 2D materials possess intrinsic defects and doping defects, which according to studies have a noticeable effect on the electrical/electronic transport characteristics [20]. Moreover, adding heteroatom dopants results in vacancies and encourages the growth of active sites, which enhances the capacity for interfacial adsorption [21, 22]. Similarly, to modulate the characteristics of electric transport is also made possible by alloying semiconductors with different charge-carrier polarities. Alloying is a promising method for adjusting the energy band structure of semiconducting 2D materials [15]. Alloying the 2D materials with a foreign guest molecule will customize the optical/ electrical/electronic properties [23]. In recent years, 2D transition metal dichalcogenides (TMDs) alloying has become incredibly popular. Most commonly, the alloying of 2D TDMS can be fulfilled by metal replacements or by dichalcogenide replacements [24]. Doping engineering appears to be an effective method for tuning the electronics and optoelectronics properties of 2D materials, which allows control of electrical conduction and the modulation of charge carriers [21]. To achieve predictable and efficient properties, highly customizable doping techniques like surface charge transfer, intercalation, and field-effect modulation methods, and

standard substitutional doping procedures with structural distortion have been widely used in recent years [16].

Here, in this chapter, we have summarized various studies focusing on engineering of 2D materials, including defects, alloying, doping, stress/strain, morphology, edge and heterostructuring, etc.

2.2 Strategies for engineering 2D materials

2.2.1 Defect engineering

Crystalline materials possess some degree of imperfection, in accordance with the second law of thermodynamics [25]. In crystallography, defects occur frequently and can take many different forms. Specifically, 2D materials have high surface energy and more unsaturated active sites on their crystal lattice than their bulk counterparts, these will generate intrinsic defects like vacancies, distortions, and lattice dislocations [26]. Generally, the defects in 2D materials can be divided into four types: point defects [27], line defects [28], planar defects [29], and volume defects [20], based on the extension pattern of the atomic disorder. The literature has shown that the presence of defects in 2D materials makes a huge impact on the electronic properties as well as optical properties as well as significantly improving the interfacial adsorption. Therefore, rational creation of defects on 2D materials plays a great role in tuning the carrier transmission efficiency and band structure for the energy conversion applications [30].

A defect is generally described as the change in the periodicity or symmetry of crystal lattice. Point defects arise due to the presence of vacancy or by heteroatom doping. The point defect is an arrangement disturbance that occurs close to the lattice node, typically between one and several lattice constants [31]. The point defects can be again classified into extrinsic and intrinsic defects. The intrinsic defect is caused by the energy fluctuation due to atomic vibrations, and the presence of vacancy defects including Schottky and Frenkel defects [32]. Extrinsic defects (impurity defects) are typically generated by heteroatom doping and do not alter the matrix lattice, but cause lattice deformation [33]. Anion and cation vacancies are mainly generated due to the absence or deficiency of atoms in the lattice plane, which causes charge redistribution at the bandgap level due to the presence of an empty electronic state. Vacancy defects are obvious in the case of 2D materials and researched well, including sulfur vacancies or selenium vacancies in TMDs, carbon vacancies in graphene, oxygen vacancies in transition metal oxides or layered double hydroxides, phosphorous vacancies in black phosphorous [30].

Among the family of 2D materials, TMDs are well studied for energy conversion applications [34]. The chalcogen (S, Se) vacancies directly alter the periodicity of the atomic arrangement in TMDs and make a great impact on the electronic structure of 2D TMDs. Additionally, different vacancies in the basal plane of TMDs can control the dynamic process of local ion diffusion and electron transmission [35]. To activate and optimize basal planes for electrochemical energy conversion applications, a variety of defect engineering-based procedures have been researched [36]. Furthermore, heteroatom substitution in TMDs is also

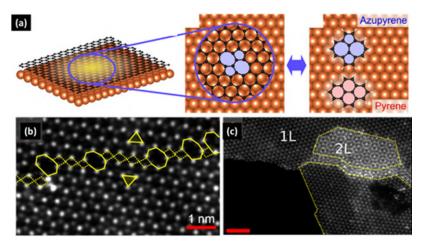


Figure 2.2. (a) Structures of graphene with Stone–Wales defect, reprinted with permission from [39], copyright (2022) American Chemical Society. (b and c) ADF-STEM image of MoS₂ showing line defect and moiré pattern in bilayer MoS₂, reprinted with permission from [43], copyright (2021) American Chemical Society.

considered as a point defect that drastically alters the basal plane of 2D materials [16]. Impurities with unique chemical compositions are typically found in 2D materials and can be introduced during synthesis unintentionally or as precursors. These impurities can significantly improve or impair the physicochemical qualities. The heteroatom doping like transition metal or non-metal elements with monolayer TMDs has recently gained a huge research interest. Recently Li *et al* produced Co-doped 1T-MoS₂ monolayers, with a distorted crystal structure due to the deliberate inclusion of Co and Co–S bonds formation [37]. Similarly, to increase the catalytic activity, Peng and colleagues also created single-atomic Ru doped Mo₂CT_x MXene nanosheets through a reaction in solution method [38]. In graphene, some topological VC defects, such as Stone–Wales defects, can typically be produced by altering the bonding state surrounding the vacancy during defect rebuilding (figure 2.2(a)) [39].

The crystal exhibits line defects spanning its length, primarily caused by dislocations, where crystal planes become misaligned [40]. It might occur because of an additional atomic plane being added somewhere in the crystal structure. Dislocations typically result in movement, stacking, and entanglement when subjected to external stress, which causes crystal distortion in the adjacent area [41]. Direct synthesis of sub-nanometre-wide one-dimensional (1D) MoS₂ channels embedded within WSe₂ monolayers was reported by Han *et al* utilizing a dislocation-catalysed method. The 1D channels create a coherent interface with the embedded 2D matrix because their edges are free of misfit dislocations and dangling bonds. Coherent MoS₂ 1D channels are created in 2D superlattices in WSe₂ by periodic dislocation arrays [42]. The periodic atomic arrangements remain inside the domains when a perfect 3D crystal is divided into numerous little ones by interfaces, however, there will be significant atomic misalignments close to the interface between domains, which will result in the

production of planar defects. Planar defects are typically grouped into three categories: the stacking fault, twin boundary, and grain boundary. Some vacancies within TMD monolayers will preferentially assemble into line defects because of the low migration barrier [30]. In the MoS₂ monolayer, Bertoldo et al discovered zigzagdirected line defect and volume defects (figures 2.2(b) and (c)) [43]. Similarly, volume defects are created by voids, or a crystal's internal surfaces not being formed by enough atoms [44]. They share characteristics with microcracks, due to the bonds that have broken at the surface. Vacancy clusters, which macroscopically resemble voids or holes, can be produced in 2D materials by removing more nearby atoms. Because of the lattice stress brought on by atoms escaping and moving, cracks can occasionally appear and come from the void [30]. Epitaxial growth on metal surfaces makes it simple to create the stacking defects in graphene. These defects typically seem like empty hills with moiré patterns in the graphene's intermittently rippling topography. Such topological stacking flaws in graphene, according to Artaud et al, are either encircled by rings made of non-hexagonal carbon polygons or buried in the metal substrate [45].

2.2.2 Alloying

The physicochemical properties of 2D materials can be tuned by the forming alloys by the intentional inclusion of heteroatoms into the crystal lattice. Designing new high-materials for various applications using alloy engineering is another widely utilized and simple process [23]. The electronic structures of the TMDs can be changed after inclusion of guest heteroatoms in different compositions, which can improve electrocatalytic/optical performance [46]. The alloying is a versatile strategy for adjusting semiconductors' energy band structures, which can then be used to customize their overall physicochemical properties. Electric transport capabilities can be modulated by alloying semiconductors with different charge-carrier polarity [47]. Ren et al reported that photoluminescence (PL) spectra peak point of the InAs_xP1_x alloy continuously shifts from 860 to 3070 nm as the As content rises from 0% to 100% [48]. Similarly, mercury cadmium telluride alloy with a compositiondependent direct bandgap has also been created for mid-wave to long-wave infrared (3–15 μm) photodetection [49]. This is because alloying enables the on-demand construction of exotic semiconductors in accordance with the practical optoelectronic and catalysis applications [23].

Interestingly, many theoretical studies predicted that alloying can significantly increase the library of 2D materials and introduce a variety of novel physical features beyond the basic limitations of 2D materials. The alloying of 2D TMDs can be divided into four categories: multicomponent replacements, metal replacements, dichalcogenide replacements, and metal and dichalcogenide replacements [24]. When alloying 2D chalcogenides, the structural control during material production, which incorporates thermodynamic stability, is essential. Compared to their bulk equivalent, 2D materials struggle with being unstable and extremely reactive. According to reports, 2D TMDs exhibit bipolar behavior, and extensive band engineering can be accomplished by swapping out alloying elements. Generally, the

TMDs generated from various transition metals are capable of hosting various guest heteroatoms into their crystal lattice resulting in new functionalities compared with the starting material [46]. For instance, Group V (e.g., Nb) and Group VII (e.g., Re) elements are substituted into semiconducting 2D TMDs built of Group VI transition metals (Mo and W) and Group XVI chalcogens (S, Se, and Te) for p-type and n-type doping, respectively. For p- and n-doping, the S, Se, and Te constituents could be switched out for elements from Group XV (such as N and P) and Group XVII (such as F and Cl). TMDs with heavier Group XVI elements (like S to Te) have a lower bandgap [23]. Thus far, various 2D layered material alloys have been exploited, such as, $MoS_{1-2x}Se_{2x}$ [50], $Pb_xSn_{1-x}Se_2$, $Mo_{1-x}Nb_xSe_2$ [51], $WS_{2(1-x)}Te_{2x}$ [52], $Mo_{1-x}W_xS_2$ [53], $MoSe_{2x}Te_{2(1-x)}$ [54], etc. Huang et al reported that $Mo_{1-x}W_xSe_2$ alloy with a low W concentration can significantly suppress the deep-level defect states. Recently, by using density functional theory (DFT) analysis, Namsheer et al studied the conductivity of the MoSSe alloy. The DFT simulations revealed that the synthesized alloy had a high degree of thermomechanical and structural stability. Additionally, calculations showed that the addition of Se content increases conductivity, which improves electrochemical performance by modulating the density of states [46]. Making multifunctional devices is now a viable option by using TMDs alloy materials. Mukherjee et al thoroughly studied the photo response characteristics of $MoS2_xSe_2$ alloys (x = 0, 0.5, 1) (figure 2.3(a)). In comparison to their binary

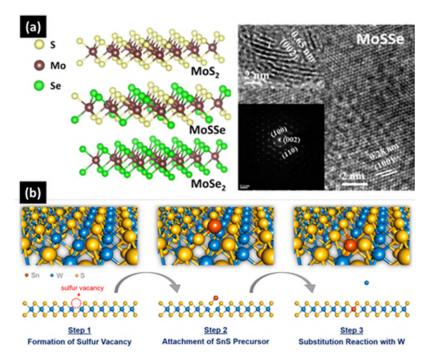


Figure 2.3. DFT derived atomic structure of MoS₂, MoSSe, and MoSe₂ nanosheets and TEM image of monolayer MoSSe, reprinted with permission from [55], copyright (2022) American Chemical Society. (b) Alloying in the WS₂ layers, reprinted with permission from [58], copyright (2019) American Chemical Society.

equivalents, the MoSSe hybrid phototransistor stands out as having better optoelectronic characteristics [55]. Similarly, Umrao et al reported that low-pressure chemical vapor deposition (CVD) was used to synthesize large-area monolayer $MoS_{2(1x)}Se_{2x}$ alloys. They noticed that the alloy has a hexagonal, crystalline structure. Interestingly, the optical bandgap changes from 1.77 eV to 1.69 eV compared to a pure monolayer of MoS₂ [56]. CVD technique is one of the easiest and most effective methods to synthesize pure TMDS alloys. Fu et al have produced monolayer $WS_{2(1-x)}$ Se_{2x} t, and high-resolution scanning transmission electron microscopy has confirmed the crystal structure. By altering the ratio of Se and S, monolayer $WS_{2(1-x)}Se_{2x}$ was made to have an adjustable bandgap. When compared to monolayer WS₂ and WSe₂, as-grown monolayer WS_{2(1-x)} Se_{2x} x has the biggest exchange current density, and better catalytic performance. It validates that TMDs alloys are a good candidate for electrochemical hydrogen production when compared to the bare TMDs [57]. Chang et al reported the doping of foreign heteroatoms into single- and double-layer tungsten disulfide (WS₂) crystals. In this study, Sn atoms are energetically swapped to create a substitutional dopant at the W site through a metal exchange process. This research demonstrates that to produce S vacancies, which act as the initial binding sites for metal exchange with SnS precursors, a temperature that is high enough is necessary (figure 2.3(b)) [58].

Alloying of MAX phase was also explored in the last years, the MAX phase is represented as $M_{n+1}AX_n$ where M is transition metal, A is group IIIA or IVA elements and X is C or N [59]. The well-renowned 2D MXenes are derived from MAX phases, and they are explored in various applications including energy storage, energy conversion, catalysis, photovoltaics and biomedical etc. Chiche *et al* introduced 40% Cu into Ti_3AlC_2 by ball milling along with hot pressing technique at a high temperature of 950 °C. They observed that the introduced Cu is well bonded at Al site and the resultant composite alloy shows a low resistance and high mechanical compressive strength [60].

2.2.3 Doping

Doping is a well-known technology which is the process of deliberate introduction of impurities into the materials for tuning their physicochemical properties. Charge transfer doping, intercalation doping, and substitutional doping are common in 2D materials, and substitutional doping is more stable compared to the other [61]. The weak van der Waals (vdW) interactions between 2D layers result in significant interlayer distances that make the intercalation of dopant atoms easier than in traditional semiconductors with bulk crystal structures, which are typically doped by impurity atoms at interstitial sites [61]. Moreover, the 2D materials can be easily doped through surface charge transfer and the effects of an external electrostatic field when they are exfoliated or grown directly into ultrathin thicknesses.

Charge transfer doping: Charge transfer doping to alter the physicochemical behaviour of semiconductors has received a lot of interest. In charge transfer doping, the interaction between the host material and impurities takes place using surface toms, ions, molecules, particles, and by using supporting substrates. But in

substitutional doping, the interaction involves incorporating foreign dopant atoms into the lattice. In charge transfer doping the interaction between the host and guest materials is based on acceptor or donor mechanism by the Fermi level. In p-type doping, the transfer of electrons from the host semiconductor to the dopants occurs when the dopant has a lower Fermi level ($E_{\rm F}$) than the host semiconductor. On the other hand, n-type doping results from dopants with higher $E_{\rm F}$ than the semiconductor [62, 63]. The prediction of the charge transfer doping can be done instead using theoretical techniques based on basic principles and DFT. The charge density distribution and the difference between before and after adsorption directly illustrate the direction of charge transfer between the host and surface adsorbents. Also, the final electrical properties are then shown on the electronic density of states that results. These theoretical techniques are very useful for complex compounds [61].

Intercalation doping: 2D materials have larger interlayer spacing between their layers. This interlayer layer spacing acts as a host to take guest materials and results in a change in their physicochemical properties [61, 64]. 2D materials are capable of intercalating foreign ions, atoms, and even molecules into the relatively wide interlayer gap thanks to the vdW interlayer coupling [65]. Prior to now, 2D materials could be exfoliated in solution using this intercalation technique, which was mostly used in electrochemical applications. H and alkali metal ions are mainly intercalated into the interlayer spacing of 2D materials because of their smaller atomic radii [61, 66]. These impurities can alter the electrical structure and lattice parameters of 2D materials by donating electrons to the lattice. Ion intercalation has been extensively exploited for the liquid phase exfoliation of 2D materials by taking advantage of the intercalation-induced interlayer expansion. The 1T phase of MoS₂ is usually prepared by sequentially sonicating in water and n-butyllithium (n-Bu-Li) solution. The resultant MoS₂ structure was deformed from the starting 2H phase lattice and the electronic arrangement was finally destabilized because of the high electron donation from intercalated ions [67]. Intense research has been done on the potential of platinum, ruthenium (Ru), rhodium (Rh), and iridium (Ir) for electrochemical H2 generation. Among them, Ru has received the most interest for hydrogen evolution reaction (HER) due to its low cost, high catalytic activity, and great stability. On the other hand, Ru has a propensity to aggregate due to its high cohesive energy, which leads to decreased electrocatalytic activity [61]. Therefore, it has been thought that a viable approach enhances its catalytic activity by evenly dispersing and/or anchoring Ru nanoparticles onto a 2D material support with high conductivity. Erdene et al experimentally investigated the electrocatalytic activity of Ru attached boron doped Mxene and they found that doping improved the intermediate hydrogen adsorption kinetics and reduced the charge transfer kinetics [68].

Substitutional doping: As discussed above, the cationic and anionic elements can be substitutionally replaced by impurity atoms with similar atomic radii [69]. The valency is one of the main factors to describe weather the doping is n-type or p-type. The substitutional doping principle is like that of semiconductor compounds like CdSe and GaAs, the impurity atoms may go to the M site or X site and act as donor–acceptor according to their valency [24]. For instance, Group V (e.g., Nb)

and Group VII (e.g., Re) elements substituting M atoms, group XV (e.g., N) and group XVII (e.g., F) elements substituting X atoms as both p- and n-type dopants, respectively [61]. It is well known that doping of bulk TMDs increases carrier concentration compared to that of monolayer. The doping effect is different in the monolayer state due to less Coulomb interaction [70]. It frequently takes substantial impurity densities in the alloying limit for carrier doping to significantly increase conductivity. Therefore, a detailed understanding of both the doping chemistry and the physical consequences of impurities is necessary to fully realize the promise of 2D TMDs. Recently, Suh *et al* studied the first Nb-doped MoS₂ bulk crystals. The extended x-ray absorption fine structure (EXAFS) examination of the chemical bond environment provided proof of the type of Nb substitutional doping at Mo sites. The 0.5% Nb-doped MoS₂ showed significant p-type electrical conductivity when exfoliated into a few layers. It is noteworthy that such degenerate Nb doping at a rate of 40.1% may change the structural makeup of MoS₂ from the typical 2H to 3R mode stacking [71].

2.2.4 Strain and stress engineering

In 2D materials, it has been successfully accomplished to modify different physical properties by stress and strain engineering. These mechanical modifications can directly alter the phonon structure and energy band structure of 2D materials, resulting in Raman and PL peaks in terms of optical characteristics [72]. In the last few decades, the semiconductor industry has made extensive use of strain engineering. For instance, a silicon transistor's channel may experience uniaxial or biaxial tensile strain, which can significantly increase electron or hole mobility. However, the application of strain modulation is severely constrained because conventional semiconductor bulk single crystals can only endure a relatively small amount of strain [17, 73]. 2D materials exhibit considerable potential for strain engineering since they can bear larger elastic strain without fracture than bulk materials. In addition to optoelectronic applications, the strain engineering of 2D materials is beneficial for high-energy conversion applications. The catalytic efficacy of noble metal nanosheets and TMDs has also been shown to benefit from strain engineering. A single-crystalline Ni₃S₂@MoS₂ core-shell heterostructure with variable layers was created by Zhang et al to generate biaxial strain to MoS₂ nano-shells. A bilayer MoS₂ nano-shell electrode was discovered to have exceptional HER activity [74].

2.2.5 Morphology

In the nanoscale, the morphology of a nanostructure can influence its properties; hence modifying the morphology of 2D materials became a key strategy in engineering 2D materials for various functions [75]. There are various synthesis approaches employed to implement this tactic. Engineering the morphology is a customized approach using different toolkits for different 2D materials and applications [76]. Morphological engineering of nanostructure can provide structure—activity information of the nanomaterial irrespective of the application [77]. Researchers believe this is an efficient way to tune various properties of 2D material

to improve its activity. Here we are discussing different synthesis procedures of different 2D materials and how they alter the morphology of the nanostructures. With the recent progress in synthesis, approaches like CVD can produce highquality 2D materials with an effective morphological control. In 2012, Jaramillo and co-workers explored a surface structure engineered nanoporous double-gyroid MoS₂ bicontinuous network as an efficient electrocatalyst using an electrodeposition method. This unique morphology with high surface area and active edge sites showed exceptional hydrogen evolution activity. This work exhibited that the morphological engineering of 2D MoS₂ at the nanoscale can influence atomic scale surface structure changes and eventually improves its catalytic performance [78]. The morphological engineering of MoS₂ was achieved using Mo₂C MXene for an efficient pH independent hydrogen evolution catalyst. The microspherical morphology of MoS₂ is modified using Mo₂C nanoparticles during a CVD process. The morphology modified MoS₂/Mo₂C catalyst showed improved pH independent HER performance. The morphological engineering enhanced the interfacial mass transfer and the formation of surface oxygen on Mo₂C are the main reasons behind the improved HER performance of the catalyst (figures 2.4(a) and (b)) [79]. Vertical graphene (VG) is one of the attractive morphologically engineered graphene complex systems with similar properties of graphene. VG is primarily composed of graphene sheets of few-layer thickness grown vertically on the deposition substrate [80]. The morphology of VG has three different aspects; edges of fewlayer graphene, free-standing graphene vertically aligned sheets holding carbon nanosheets and the basal plane of few-layer graphene. There are various vapor deposition methods such as plasma enhanced chemical vapor deposition (PECVD), microwave plasma enhanced chemical vapor deposition (MPCVD), inductively coupled plasma enhanced chemical vapor deposition (ICP-PECVD) etc [81-83]. Due to the unique morphological advantages, VG finds applications in various fields like field emission [84], energy storage and conversion [82], flexible electronics etc

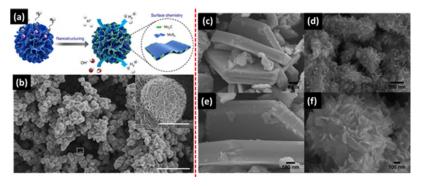


Figure 2.4. (a) Schematic design of MoS₂/Mo₂C formation. (b) SEM image of the synthesized MoS₂/Mo₂C (inset is an enlarged view of the dotted square which is an MoS₂/Mo₂C microsphere; the scale bar is 20 μm). Reproduced from [79] CC BY 4.0. FESEM images of pristine VSe₂ showing large hexagonal sheets like morphology. (c, e) and (d, f) Sulfur doping has transformed the morphology of hexagonal VSe₂ sheets into a garland-like structure. Reproduced from [90] with permission from the Royal Society of Chemistry.

[85]. Cao and group developed MoS₂ pyramid platelets through CVD for electrocatalytic application. The key feature in the formation of edge rich pyramid platelets of MoS₂ is the regulation of the pressure parameter (760 Torr) during the vapour deposition [86]. In another interesting work, hexagonal boron nitrate (h-BN) has been subjected to morphological modification using a simple saline coupling agent. The coupling agent used here is KH550 (3-aminopropyltriethoxysilane) in the presence of a needle-like BN precursor. With the increase of KH550 concentration, the dispersion of BN nanoparticles also improved along with an increment in the crystal growth at room temperature. Here the saline coupling agent acts as a dispersant to change the dispersion state of the BN particle. The study further regulated the morphology of the h-BN using temperature. When the temperature of the system reached 80 °C the BN transformed into hollow spherical spheres [87]. Apart from this, the thermal treatment of h-BN is also considered an effective method in morphological engineering, h-BN thermal treated at 950 °C for 3 h and sonicated for 18 h showed a clear morphological shift from the original. This change in morphology is attributed to the formation of a boron oxide phase in the sample. Thermal treatment is rather a common method to induce changes in nanostructures [88]. The morphological change contributed by the oxide formation might have an unpredictable impact in certain applications. Wu and co-workers created a controllable morphology of WS₂ in a WS₂/graphene hybrid using a one-step hydrothermal process. With the addition of graphene sheets the microporous nanowire spheres of WS₂ are transformed into a honeycomb structure. Here graphene plays a crucial role in transforming the morphology of WS2 by acting as a growth template for the WS2 to grow and self-assemble [89]. Similarly, dopants are also used to engineer the morphology of 2D materials. In one such work, sulfur dopants are employed to controllably modify the morphology of metallic vanadium diselenide (VSe₂). The sulfur dopant changed the hexagonal sheet-like morphology of VSe₂ into a garlandlike structure. The change in morphology also impacts the supercapacitor performance of the sample. The doped sample showed a considerable enhancement in charge storage compared to VSe₂ hexagonal sheets (figures 2.4(c)-(f)) [90]. All the dopants cannot guarantee a morphological shift, for example, in a similar study cobalt was used as the dopant in VSe₂ but after doping there was no considerable change in the morphology of VSe₂ hexagonal sheets [91]. While speaking in terms of morphology, the ultrathin black phosphorous showed better photosensitization behaviour than its bulk phase. The ultrathin black phosphorous was prepared using liquid exfoliation of the bulk sample. After the exfoliation, the layer-stacking morphology of bulk black phosphorous is changed into ultrathin free-standing nanosheets [92]. The drastic change in morphology from bulk to ultrathin black phosphorous has a significant impact on the enhanced photosensitization performance.

2.2.6 Edge engineering

In 2D materials, when you reduce one dimension into atomic scale, unique material properties emerge. One of the cornerstone features of 2D materials is the formation of 1D edges as part of the discontinuity similar to the surface of bulk materials.

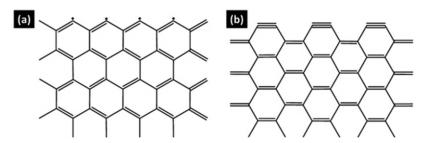


Figure 2.5. (a) Armchair edges and (b) zigzag edges of the graphene structure. Reproduced from [95], copyright (2010) American Chemical Society.

Controlling and tuning the edges of 2D materials gives rise to improved electronic, magnetic, optical and catalytical properties. Edges also play a crucial role in the growth and morphological development of 2D materials. Edges form during the chemical growth of graphene, exfoliation of graphite into graphene or mechanical and chemical approaches on graphene sheets. Therefore, understanding the role of edges and their engineering plays a significant contribution in the development of modern 2D materials-based technologies.

The edge sites in graphene arise when the aromaticity of the honeycomb lattice is broken. That is, the breaking of σ bonds between adjacent carbon atoms of the π conjugation in a graphene lattice creates an edge. Zigzag edge and armchair edge are the two types of edges observed in graphene depending on the lattice crystallographic orientation [93, 94] (figures 2.5(a) and (b)). Each of these edges shows specific electronic properties and chemical reactivity [95]. The broken σ bonds at the edges create radical groups with active and accessible electrons. The difference in conjugation systems in each of the edges creates the difference in their chemical activity [19]. Usually, an edge develops into complex alternated zigzag and armchair sequences without any particular crystallographic direction; this alternated segment is termed as chiral edge [96, 97]. Local defects such as dislocation or imperfection can also be considered as edges in graphene since these defects terminate the honeycomb conjugation of the lattice. In a vacuum, it is observed that the atoms on the edge are metastable σ and π dangling bonds. The dangling bonds formed during the edge formation are unstable and difficult to observe. Zigzag edges are very energetic and undergo planar reconstruction of the benzine ring to lower their energy. The edge atomic structure often affects the energy states of the edge atoms by determining their electronic distribution [98].

The properties of the graphene edges can be engineered by employing various methods. Chemical functionalization is one of the common tools to modify graphene edges. Chemical functionalization at the edges is achieved either by a covalent or non-covalent bond. The functionalization of graphene involves a regioselective binding at the π -conjugated network to attain a stoichiometric edge plane functionalization [98]. Therefore, edge selectivity is an important factor in achieving edge functionalization. Graphene nanoflakes prepared using simple acid oxidation of single-walled carbon nanotubes have modified edges with an

attachment of carboxyl group. Here graphene nanoflakes mediate electron transfer with the redox active groups at the edges [99]. Edge reconstruction is another method to engineer the edge sites of graphene [100]. It is revealed that the zigzag edges of graphene nanoribbons reconstruct using two hexagons back-to-back into one pentagon due to the unstable dangling bonds resulting in armchair-like edges [101, 102]. Gómez-Navarro and co-workers showed an electrochemical approach to modify the edges of graphene using palladium nanoparticles. The electrodeposition enables the metal functionalization of graphene monolayers with a controllable density of palladium particles. It is shown that the controllable particle size of palladium is due to its nucleation at vacancies along the edge sites of monolayer graphene islands [103].

In the case of TMDs, which are composed of hexagonal unit cells, the hexagonal lattice is similar to that of graphene. Coincidently, the edge sites in TMDs are also termed as armchair and zigzag as in the case of graphene [104] (figures 2.6(a) and (b)). Theoretical predictions showed that in an ideal scenario armchair edge in TMDs is semiconducting while zigzag edges are metallic. The experimental validation of this theoretical prediction is difficult to achieve due to the complexity of preparing ideal edge preparation and characterization. Generally, it is been considered that all edges in TMDs are either armchair or zigzag or a linear superimposition of both [105]. MoS₂ is one of the well-known TMDs that has been developed in the last few decades. With its interesting properties, MoS₂ can be used in many applications including 2D transistors, lubricants, energy storage and HER catalysts [106]. The excellent HER performance of 2D MoS₂ is derived from its highly active edges while its basal planes are mostly inert [106]. To activate the edge sites of 2D MoS₂, researchers prepared MoS₂ on a high surface area carbon black surface. This edge-modified system showed excellent HER activity with high stability in acidic media. MoS₂ and its selenide counterpart MoSe₂ showed better catalytic activity in an acidic medium but their activity in an alkaline medium is

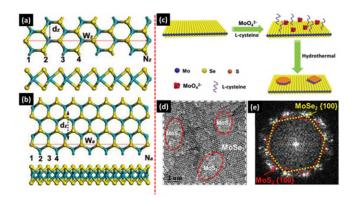


Figure 2.6. Top and side views of MoS₂ structures in (a) 8-ZMoS₂NR (zigzag edge) and (b) 15-AMoS₂NR (armchair edge). Reproduced with permission from [104], copyright (2008) American Chemical Society. (c) Schematic of the synthesis of MoS₂/MoSe₂. (d) HRTEM image and (e) the corresponding fast fourier transform pattern of MoS₂/MoSe₂. Reproduced from [107] with permission from the Royal Society of Chemistry.

inferior. To obtain better HER activity in alkaline medium, the edges of both these materials are engineered by constructing a MoS₂/MoSe₂ heterostructure. In the heterostructure, ultrasmall MoS₂ nanoclusters were anchored over the MoSe₂ surface in order to prevent the agglomeration of MoS₂ which provides abundant edge sites, resulting in improved water adsorption/desorption capability [107] (figures 2.6(c)–(e)). Engineering the chalcogen edges in TMDs using transition metals is a strategy used by researchers. For example, the Mo edges in MoS₂ are predominantly active in chemical reactions such as HER where S edges remain inert. Transition metals like Fe, Co, Ni or Cu can be doped into these S edges and alter various properties of MoS₂ and making them more active in HER reactions. Doped MoS₂ nanofilms with modified S edges exhibit enhancement in exchange current during the electrocatalytic activity [108]. In a similar fashion, the HER kinetics of metallic VSe₂ has been modified using this edge-modified doping strategy. Co doped at the Se edges activated the basal planes promoted the electron transfer and enhanced the HER activity of the catalyst [109].

Recently, it has been revealed that the edge sites in MXenes grabbed attention due to their role in activities like HER, electrochemical N₂ reduction reaction (NRR) and so on. For example, single-layer Ti₃C₂ MXene has different active edges such as lateral Ti edge, middle Ti edge, C and O [110]. A DFT study conducted by Wang and co-workers showed that the edge site of the middle Ti atom in Ti₃C₂ MXene is more active in NRR due to its high adsorption energy. The NRR activity of Ti₃C₂ edge sites with exposed middle Ti atoms should be better than that of the basal planes having an O termination group [111]. The reduction of MXene sheet size can enhance the NRR activity by providing more exposure to the active edge sites [110]. On the other hand, the top C atomic edge sites in an MXene nanoribbon are saturated by H* species in acid media, while the hollow site in between the Ti edges can contribute as reaction sites for HER [112]. The HER activity in MXene nanoribbons clearly depends on the composition of MXene and the ribbon width. It has been reported that the armchair nanoribbons of Ti₃C₂ exhibit more favorable HER activity than others [112].

2.2.7 Heterostructure

One of the most promising and widely explored engineering approaches of 2D materials is the construction of heterostructures using other materials. The inherent deficiencies of 2D materials can be ameliorated using heterostructure formation. Particularly, heterostructures of 2D materials with 0D, 1D and 2D materials can be an effective solution for the wide application of 2D materials. Heterostructures of 2D materials are highly investigated by the research community owing to their unique property alterations and improved activities in applications such as electrocatalysis, energy storage, electrochemical CO₂ reduction, photocatalysis and so on. In this section, we are exploring the formation and impact of heterostructures of 2D materials using 0D, 1D and 2D materials.

2.2.7.1 2D/0D heterostructures

0D materials are a novel class of materials possess many advantages in terms of large surface area, many active edges, multiple defect sites, fast electron movement

and electron reservoir properties [113, 114]. These intriguing properties and their uniform structure make them an important candidate in many of the nextgeneration applications. Carbon quantum dots (CQDs) are considered as a promising candidate in the class of 0D materials. A heterostructure made up of 0D material and 2D material can provide unprecedented properties depending on the application. Jia et al constructed a CQD/graphene heterostructure using a simple in situ solvothermal treatment of exfoliated graphene sheets for electrocatalytic application. The prepared heterostructure showed high electrocatalytic activity and stability owing to the intimate contact between the CQD and the graphene which prevents aggregation and fastens the electron transportation. Also, the improved edge sites in the heterostructure enhance the active sites for the electrocatalytic performance [115]. Graphitic carbon nitride (g-C₃N₄) is a widely popular 2D material that shows excellent stability, nontoxic nature and cost effectiveness in mass production [116]. The photoelectrocatalytic performance of g-C₃N₄ can be improved by constructing a heterostructure with N-doped graphene quantum dot (NGQD). The deamination coupling between these two materials in the heterostructure creates a specific π (NGQD)-p (lone pair in ternary N)- π (g-C₃N₄) interaction. This uniquely constructed heterostructure effectively enhances the charge separation and visible light absorption for the photoelectrocatalytic reactions [117]. Similarly, NGQD is hybridized with graphene to prepare an electrocatalyst for oxygen reduction reaction (ORR). The hydrothermally prepared NGQD/graphene heterostructure combines the advantages of large surface area, rich active edges, high electronic conductivity and N-doped active sites to provide a high performance electrocatalytic activity with good electrochemical stability and resistance to methanol crossover [118].

2.2.7.2 2D/1D heterostructures

The research community's attraction behind 1D materials is mostly due to their unique properties such as high aspect ratio, numerous highly coordinated atomic sites, stability and excellent flexibility [119]. Compared to 0D materials, 1D and 2D materials show better electrocatalytic performance. The agglomeration, high surface free energy and small contact area with the substrate truncates the electrocatalytic performance of 0D materials [120]. The synergistic interaction between these two structures enhances the catalytic activity of the heterostructure [120]. The 2D/1D heterostructure possesses many advantages for electrocatalytic activities such as: (1) the growth of nano arrays on the substrate enhances the number of active sites; (2) the well aligned nano arrays on the substrate can provide well defined electronic pathways; (3) the optimal interspace between both the nanostructures elevates the diffusion of electrolytes and the release of gas bubbles [119]. In this regard, it is significant to explore the 2D/1D heterostructure formation for various electrocatalytic applications. In an attempt to create a 2D/1D heterostructure of N-doped graphene/CNT, researchers grew graphene nanosheets on the inner surface of CNTs. The N-graphene/CNT hybrid structure was prepared in a convenient experimental set-up in which a powder mixture of FeCl₃ and cyanamide was annealed at 900 °C in Ar gas. During the process, the Fe³⁺ reduces to Fe nanocrystals which assist the gases released from cyanamide decomposition into

N-graphene/CNT. The unique morphology and defect structure and improved surface area of this heterostructure contributed towards its high electrocatalytic performance [121]. Wang and co-workers explored a controllable synthesis approach of MoS₂/CNT heterostructure for HER using a simple hydrothermal method. An efficient interlayer expansion of MoS₂ sheets can be observed by varying the CNT loading. The synergistic effect between MoS₂ and CNT can be accountable for the improved HER activity of the hybrid structure [122]. In our recent work, we have explored the selective growth of MoSSe nanosheets on defect rich carbon nanotubes for electrocatalytic applications. The 2D/1D architecture of MoSSe/CNT exhibited improved HER performance over pristine MoSSe and CNT. The selective growth of MoSSe on CNT provides enhanced active sites and fast electronic pathways for electrocatalytic activity (figures 2.7(a)–(g)) [123].

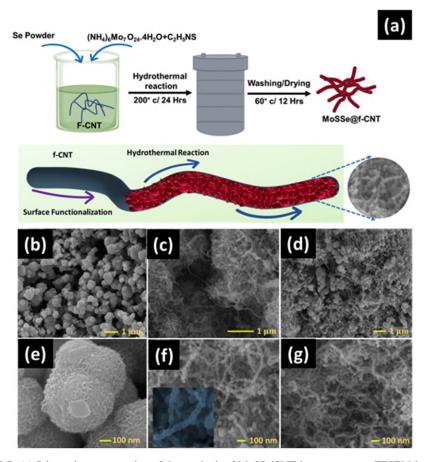


Figure 2.7. (a) Schematic representation of the synthesis of MoSSe/CNT heterostructure, FESEM images of (b, e) MoSSe, (c, f) MoSSe/CNT (low CNT concentration), (d, g) MoSSe/CNT (high concentration of CNT). Reproduced with permission from [123], copyright (2022) American Chemical Society.

2.2.7.3 2D/2D heterostructure

Similar to 2D/1D combination, 2D/2D heterostructures are also a widely appealing research area, especially for electrocatalytic applications. One of the key advantages of 2D/2D heterostructure is the presence of slit-shaped and nanospaced ionic diffusion channels which provide shorter ionic pathways in the heterostructure. Also, the interfacial properties and nondisplaced phase change during the electrochemical reactions provide excellent electrocatalytic activity and stability to 2D/2D heterostructures. Liu et al prepared ultrathin MoS₂ nanoplatelets inlaid on graphene sheets using a unique thermal synthesis route. The prepared 2D/2D structure showed a large surface area with a huge number of active sites with excellent collective properties of electron transportation and hydrogen ion trapping. This particular catalyst showed exceptional electrocatalytic activity towards HER. The strong connection between the MoS₂ nanoplatelets and graphene nanosheets provides structural and electrochemical stability to the hybrid structure (figures 2.8(a)–(c)) [124]. In another approach, a simple hydrothermal method was used to prepare a MoS₂/graphene heterostructure. During the hydrothermal process, an *in situ* growth of few-layer MoS₂ is taking place on the graphene sheet substrate. With the integrated sheet-on-sheet advantage this 2D/2D structure exhibited enhanced electrocatalytic activity [125]. An MXene/MoS₂ 2D/2D heterostructure with precise design and orientation was prepared using the CVD method. This heterostructure exhibited a metallic nature in theoretical calculation. The unique 2D/2D structure provides enhanced active sites for catalytic activities which leads to excellent HER kinetics [126]. Seh and co-workers developed an interesting heterostructure of Mo₂CT_x MXene and 2H-MoS₂ to circumvent the oxidation of the MXene for efficient HER activity. The 2D/2D Mo₂CT_x/MoS₂ structure was formed by the in situ two-step sulfidation of Mo₂CT_x MXene. Strong epitaxial coupling between Mo₂CT_x and MoS₂ at the interface of the heterostructure can be achieved by avoiding the excessive covering that usually hinders the active interface and delivers

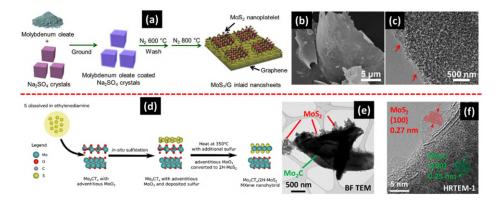


Figure 2.8. (a) Synthesis of MoS₂/graphene heterostructure, (b) FESEM and (c) TEM images of the MoS₂/graphene. Reproduced with permission from [124], copyright (2016) American Chemical Society; (d) schematic of the synthesis of Mo₂CT_x/MoS₂ heterostructure, (e) bright field TEM and (f) HRTEM images of Mo₂CT_x/MoS₂ heterostructure. Reproduced with permission from [127], copyright (2020) American Chemical Society.

superior HER performance (figure 2.8(d)–(f)) [127]. Work done by Shinde *et al* provides a new perspective on the formation of a 2D/2D heterostructure derived from semimetallic MoTe₂ and Ti₃C₂ MXene using a one-pot hydrothermal method. Petal clusters of MoTe₂ grown on MXene create a remarkable electrocatalyst with excellent durability [3].

2.3 Conclusion and future perspectives

In summary, in this chapter we mainly focused on the various engineering strategies for tuning the physicochemical properties 2D materials including defects, alloying, doping, stress/strain, morphology, edge and heterostructuring, etc. Four general categories of defects, namely point, line, planar, and volume defects were systematically introduced. Similarly, alloying of 2D materials by metal replacement and dichalcogenide replacements were discussed. The various doping processes to engineer 2D materials like charge transfer doping, intercalation doping and substitutional doping are discussed in detail in this chapter. Morphological modification as an engineering tool for 2D materials is attracting great attention for electrochemical reactions. The recent progress in vapour deposition techniques has accelerated this strategy. Morphology-engineered 2D materials with active edge sites are an effective candidate for various electrochemical activities. Edge engineering predominantly revolves around zigzag and armchair edges. The fundamental aspects and the properties of these edges are discussed above. Some of the contrasting physicochemical properties of these edges are attracting more attention from researchers. Heterostructuring is one of most well-established engineering strategies for all nanostructured materials. Nano heterostructures of 2D materials show abundant electrochemical properties. They provide better electrical and chemical conductivity with an excellent stability and high number of active sites due to the synergistic interaction.

2.3.1 Future perspectives

- 1. Diverse defect configurations will result in different electronic structures and charge distribution states, which will impact on applications. The defect concentration is quite important; a low defect concentration results in a noticeable improvement in electrochemical performance, whereas an abundance of defects may cause structural instability. In this context, real-time material monitoring during synthesis for controlled defect formation is made possible by the development of more delicate synthesis procedures and sophisticated *in situ* characterization tools.
- 2. Designing new 2D materials with novel structures or phases is greatly facilitated by alloying in 2D materials. It significantly alters the chemical and physical properties. In this situation, choosing the necessary 2D materials with the right structure or phase and the right physical and chemical qualities becomes a challenging issue. Theoretical analysis and machine learning can be used in this situation. There have been a few attempts to use machine learning for the synthesis of 2D or single-phase TMDs with a single component. It can

- be used in the future to design alloy 2D materials with a particular composition and set of physical and chemical characteristics.
- 3. To preserve the crystalline integrity of host materials, more focus should be placed on explaining the dopant interaction with different 2D materials in the case of substitutional doping, charge transfer doping, and intercalation doping.
- 4. More sophisticated *in situ* operando characterization tools should be explored to understand the effect of stress and strain engineering effect on 2D materials.
- 5. With the development of sophisticated vapour deposition techniques, it is possible to create atomically thin 2D materials with desired morphologies depending on the type of electrochemical application. With these advancements in synthesis technologies, fabrication of diverse, multifunctional 2D nanostructures and their hybrids using one pot in vapour phase is awaiting exploration.
- 6. In the case of heterostructure formation, attaining the full potential of the heterostructure is an issue needing to be looked into. Implementation of new or modified synthesis strategies for the formation of high-quality 2D materials-based heterostructure is a necessary step in the realm of 2D materials. A lack of comprehensive understanding in electrochemical activity in the heterostructure also hinders their possible commercialization.
- 7. With the advancement in edge engineering realization nanoribbons of various 2D materials for multiscale application is likely. These materials with modified edges specially tuned for desired applications will be a future goal for researchers. The atomic characterization of edges of 2D materials after modification is one of the crucial challenges that needed to overcome.

Acknowledgments

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Engineered 2D Materials for Electrocatalysis Applications

Chandra Sekhar Rout

Chapter 3

Engineered 2D materials for hydrogen evolution reaction (HER)

Pratik V Shinde, Komal N Patil, Vitthal M Shinde and Chandra Sekhar Rout

As one of the cleanest renewable resources, hydrogen fuel should be among the best options to replace fossil fuels in the production of future energy. One effective method for producing efficient, environmentally friendly, and long-lasting hydrogen is electrochemical water splitting. Herein, the performance of engineered 2D materials, on electrocatalytic HER is systematically discussed. The most recent developments and mechanistic understandings of HER activity are presented first. Then, the impact of several engineered techniques, including heterostructure formation, edge engineering, morphological tuning, doping, alloying, strain, defect, and doping, on electrocatalytic activity is briefly discussed. In conclusion, the main issues that this rapidly growing field is currently facing are outlined, along with potential solutions.

3.1 Introduction

The need for alternative, sustainable, and clean energy sources is a result of the current and impending energy crisis as well as concerns about climate change. It has become a prior need to find alternative energy resources that can substitute or limit the use of conventional non-renewable energy supplies and fulfill the need for energy. Due to its higher gravimetric energy density (140 MJ kg⁻¹), hydrogen (H₂) is regarded as an ideal energy source [1]. Typically, coal gasification and steam reforming technologies are used to produce large-scale H₂. Their main concern is the emission of CO₂, which makes them an unsuitable choice for green hydrogen generation. Additionally, steam reforming necessitates the use of methane and other low-molecular-weight hydrocarbons, both of which are short in supply [2]. This implies that current methods are not an appropriate answer for all of our future hydrogen needs. Therefore, the generation of hydrogen through the splitting of water molecules is a fascinating way toward a carbon-neutral future [3, 4].

However, the large overpotential and unfavorable kinetics of the hydrogen evolution reaction (HER) prevent it from being widely used in applications. There is a need for an electrocatalyst to achieve higher efficiency in HER.

To date, platinum (Pt) is regarded as the most electroactive HER catalyst due to its low binding energy for the reaction [5]. As a result, the reaction in its presence proceeds at low overpotential values close to zero. The widespread implementation of platinum in water electrolyzers is restricted due to a low natural abundance and high cost. There is a need for an alternative catalyst that is less expensive but still effective for large-scale technology. Two-dimensional (2D) materials have drawn a lot of attention as alternatives to the scarce and expensive platinum-based catalysts because of their inherent activity, tunable electronic properties, cost-effectiveness, and abundance reserves [3, 6, 7]. The family of 2D materials has grown from the first discovered material, graphene, to several classes, including transition metal dichalcogenides (TMDs), perovskites, MXenes, Xenes, metal oxides, and so on [8, 9]. There is a lot of room for improvement in the production of non-precious electrocatalysts for water splitting. By implementing defects, alloying, doping, strain and stress engineering, morphology tuning, edge engineering, and heterostructure with an optimistic perspective, 2D materials can be improved for effective HER [10–16].

Herein, the 2D materials-based electrocatalysts for HER are thoroughly represented to explain the underlying science so that their structural changes can improve their catalytic performance. Investigation of recent studies in structure engineering, including defects, alloying, doping, strain and stress engineering, morphology tuning, edge engineering, and heterostructure fabrication is deeply discussed. These studies reveal the most cutting-edge approaches for making catalysts based on 2D materials that are both affordable and highly effective. The perspectives, difficulties, and upcoming study directions of HER electrocatalysis are also provided to assist in the ongoing research for 2D materials electrocatalysts.

3.2 HER-mechanism and insights

Theoretically, the splitting of water molecules takes place at a thermodynamic voltage of 1.23 V, which corresponds to energy of 237.2 kJ mol⁻¹, at 25 °C and 1 atm [17]. However, due to complex electron transfer, this process actually needs more voltage than 1.23 V. This additional potential or overpotential (η), is brought on by unfavorable factors like activation energy, bubble or electrode resistance, ion and gas diffusion, and electrolyte diffusion blockage [18]. With suitable catalysts, the overpotential could be significantly reduced while the reaction speed and efficiency can be increased.

The hydrogen evolution reaction is one of the most investigated electrocatalytic processes. The reaction takes place at the cathodic side in the electrochemical water-splitting reaction. HER can be performed in acidic or alkaline solutions, but it is also investigated in intermediate pH and buffered solutions. Under various pH conditions, the HER produces molecular hydrogen from water using various pathways [19].

The reactions that take place in acidic media are shown below: At the anode:

$$2H_2O_{(1)} \rightarrow O_{2(g)} + 4H^+ + 4e^- \quad E^\circ = 1.23 \text{ V versus SHE}$$
 (3.1)

At the cathode:

$$4H^+ + 4e^- \rightarrow 2H_{2(g)} E^\circ = 0 \text{ V versus SHE}$$
 (3.2)

Overall reaction:

$$2H_2O_{(l)} \rightarrow 2H_{2(g)} + O_2(g) \Delta E^{\circ} = 1.23 \text{ V}$$
 (3.3)

$$\Delta G^{\circ} = + 237.2 \text{ kJ mol}^{-1}$$

The reactions that take place in alkaline media are shown below: At anode:

$$4OH^- \rightarrow O_{2(g)} + 2H_2O + 4e^- E^\circ = 0.40 \text{ V versus SHE}$$
 (3.4)

At the cathode:

$$4H_2O + 4e^- \rightarrow 2H_{2(g)} + 4OH^-E^\circ = -0.83 \text{ V versus SHE}$$
 (3.5)

Overall reaction:

$$2H_2O_{(I)} \rightarrow 2H_{2(g)} + O_{2(g)} \Delta E^{\circ} = 1.23 \text{ V}$$
 (3.6)

$$\Delta G^{\circ} = + 237.2 \text{ kJ mol}^{-1}$$

For water-splitting reactions, regardless of the electrolyte medium, the ΔG° is positive (endothermic reaction). There are two steps in a possible reaction pathway for the HER [20].

In the acidic medium, the first step is discharging protons on the catalyst surface to form adsorbed hydrogen (H_{ads}). This step is referred to as the Volmer reaction and is represented as:

$$H_{(aq)}^{+} + e^{-} \rightarrow H_{ads}$$
 (3.7)

The Tafel slope for this reaction is shown as

$$b_{1,V} = \frac{2.303RT}{\beta F}. (3.8)$$

where R is the ideal gas constant, β is the symmetry factor (equal to 0.5), T is the absolute temperature, and F is the Faraday constant.

Based on the coverage of H_{ads} , the second step is the evolution of the H_2 molecular process which is either through the recombination of two adsorbed protons (Tafel reaction) or a second proton/electron transfer (Heyrovsky reaction).

If the coverage of H_{ads} is sufficient, then adjacent H_{ads} join together and the evolution of the H_2 molecule takes place. The step is called the Tafel reaction and its Tafel slope is represented as follows:

$$H_{ads} + H_{ads} \rightarrow H_{2(g)} \tag{3.9}$$

$$b_{2,T} = \frac{2.303RT}{2F}. (3.10)$$

Adsorbed hydrogen atoms will preferably combine with a proton and an electron simultaneously to evolve a molecule of H_2 in the case of low H_{ads} coverage. This is the Heyrovsky reaction, its equation, and the Tafel slope expressed as follows:

$$H_{ads} + H_{(aq)}^+ + e^- \rightarrow H_{2(g)}$$
 (3.11)

$$b_{2,H} = \frac{2.303RT}{(1+\beta)F} \tag{3.12}$$

The HER could occur via either the Volmer–Heyrovsky or the Volmer–Tafel mechanism and the Volmer step is inevitable in both steps (figure 3.1). The Tafel slope values for Volmer, Tafel, and Heyrovsky are 118, 29, and 39 mV/dec, respectively [20]. The Tafel slope of 29 mV/dec, is referred to as the Tafel-Heyrovsky mechanism, and the rate-limiting step would be the electrochemical desorption step. In practical water electrolysis, the smaller Tafel slope is thought to be advantageous because a strongly enhanced HER rate can be attained with a moderate increase in applied potential.

In an alkaline medium, adsorbed hydrogen (H_{ads}) is primarily formed by the discharge of water. This step is termed the Volmer reaction:

$$H_2O + e^- \rightarrow H_{ads} + OH_{(aq)}^-$$
 (3.13)

This step is followed by the Heyrovsky reaction as follows:

$$H_{ads} + H_2O + e^- \rightarrow H_{2(g)} + OH_{(aq)}^-$$
 (3.14)

Or Tafel's reaction is as follows:

$$H_{ads} + H_{ads} \rightarrow H_{2(g)} \tag{3.15}$$

Whenever the pH is alkaline, there is almost no chance of finding a free proton in the solution, so the Volmer step must always rely on a water dissociation reaction [2]. The Volmer step affects the overall reaction rate because it demands a separate water dissociation step. In an alkaline medium, anodic OER provides a proton to the cathode via the deprotonation of hydroxide ions. Since the alkaline solution contains plenty of OH⁻ ions, the newly formed protons rejoin them and affect

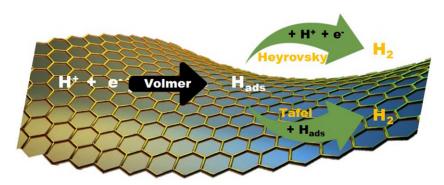


Figure 3.1. The schematic of mechanism paths for hydrogen evolution activity.

HER's ability to move further [20]. Based on these findings from the mechanism, alkaline HER is likely to require more energy than acidic HER.

An ideal electrocatalyst is one that has an appropriate balance of adsorption and desorption energies. Adsorption that is too strong results in a Heyrovsky/Tafel reaction, whereas adsorption that is too weak results in a Volmer reaction as the rate-determining step. As a result, the hydrogen adsorption energy ($\Delta G_{\rm H}$) of the electrocatalyst for HER should be close to zero [21]. The optimized free energy of hydrogen adsorption ($\Delta G_{\rm H}$) is a requirement for an ideal HER catalyst [22, 23]. A catalyst's excellent HER performance in an alkaline solution should be dependent on the low activation energies for water dissociation ($\Delta G_{\rm B}$) [24].

3.3 Different engineered approaches to enhance HER performance

A hydrogen-producing electrocatalyst must have effective catalytic properties such as feasible surface structure, superior electronic conductivity, and plenty of active sites. When considering an ideal electrocatalyst, the material should possess characteristics like high activity, facile upscaling, low overpotential, and good stability. As a result, researchers opted to engineer 2D materials in a controlled manner in order to enhance electrocatalytic HER performance.

3.3.1 Defect

2D catalysts typically do not have catalytic activity on their thermodynamically stable basal surface. Therefore, in order to control the electrochemical activity of 2D materials, defect engineering is crucial. In addition to tuning electronic structure, defect sites also increase the ratio of functional active centres for increased HER activity [25]. Jia and their group reported 2D graphene material possessing carbon defects (DG) for HER [26]. In an acidic medium, the current density of 10 mA cm⁻² was obtained for -0.42 V for graphene, -0.35 V for N-doped graphene, and -0.15 V for DG. Zuo *et al* prepared PdTe₂-based catalysts with three different types of vacancies (*d*-PdTe_x), including single Pd, Te defect site, and double Te defect sites [10]. The dashed lines in figure 3.2(a) transmission electron microscopy (TEM) image highlights the porous positions in *d*-PdTe_x. The porous structure that can be

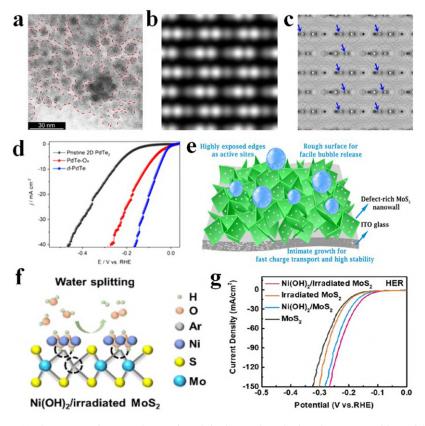


Figure 3.2. (a) The HRTEM image at the atomic scale in the panel emphasizes the porous positions of d-PdTe_x. (b and c) The simulated STEM and exit-wave images of d-PdTe_x full of site defects. Arrows in the colour blue indicate the Te defects. (d) LSV polarization curves of the three catalysts in 0.5 M H₂SO₄ solution at a scan rate of 5 mV s⁻¹. Reprinted with permission from [10]. Copyright (2023) by the American Chemical Society. (e) Schematic representation of the defect-rich MoS₂ nanowall for HER. The abundant defects are labeled by grey dots. Reprinted from [28]. Copyright (2017) with permission from Springer Nature. (f) Defect-mediated metal ion adsorption for the formation of Ni(OH)₂/MoS₂ heterostructure. (g) Linear sweep voltammetry polarization curves for HER. Reprinted with permission from [29]. Copyright (2020) by the American Chemical Society.

accessed in three dimensions might make it easier to maximize the use of the defect sites and enhance the material's intrinsic activity. The simulated STEM and exit-wave images of the *d*-PdTe_x in figures 3.2(b) and (c) show full of site defects and blue arrows pointed to the existence of Te defect sites. The *d*-PdTe_x shows a current density of 10 mA cm⁻² with a 76 mV overpotential, which is lower than the original PdTe₂ (259 mV). The performance of the HER is enhanced by local electron delocalization of unsaturated Pd sites close to the defects, which optimizes the adsorption of the Gibbs free energy of intermediate hydrogen. Li *et al* designed MoS₂ nano mesh with evenly distributed holes and flaws prepared by a combination of ball-milling and ultrasonic techniques [27]. The MoS₂ nano mesh exhibits a current density of 10 mA cm⁻² with an overpotential of 160 mV and a Tafel slope of

46 mV/dec. The monolayer, holey, and defective structure of the catalyst, increased the number of active edge sites, improved conductivity, and made hydrogen adsorption ability stronger.

The defect-rich MoS₂ nanowall with an optimized thickness presented a low onset overpotential of 85 mV and a high current density of 310.6 mA cm⁻² at an overpotential of 300 mV [28]. To achieve a 10 mA cm⁻² cathodic current, a low potential of 95 mV is required. As shown in figure 3.2(e), the vertically aligned defect-rich MoS₂ nanosheets expose more active edge sites and allow facile ion penetration. The nanowall's extremely rough surface gives it the ability to easily release gas bubbles, which ensures that empty active sites will later be exposed for continuous hydrogen evolution. The heterostructure Ni(OH)₂/MoS₂ prepared by defect-mediated metal ion adsorption delivered the lowest overpotential of 139 mV at the current density of 10 mA cm⁻² and Tafel slope of 45 mV/dec, shown in figures 3.2(f) and (g) [29]. The high barrier for H-OH adsorption on defect-free MoS₂ limits hydrogen generation, preventing the formation of H_{ads} intermediates. The introduction of defects in the MoS₂ basal plane efficiently lowers the Gibbs free energy for adsorption of hydrogen. In MoS₂, the Fermi level's surrounding gap states enable hydrogen to bind directly to exposed atoms of Mo, which causes defects like S-vacancies to create new catalytic sites in the basal plane [30]. In order to create vacancies and become interstitials by settling in nearby areas, a part of the Mo atoms in MoS_2 spontaneously leave their positions in the lattice and form the Frenkel-defected monolayer MoS₂ catalyst (FD-MoS₂), as shown in figure 3.3(a) [31]. To reach the current density of 10 mA cm⁻², FD-MoS₂ requires a lower

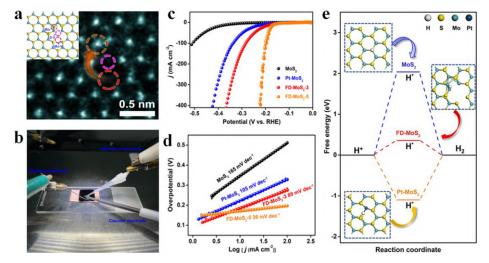


Figure 3.3. (a) Atomic-resolution HAADF-STEM images and in inset equivalent atomic models of FD-MoS₂. (b) Optical microscopy image of microelectrochemical devices. Here, Ag/AgCl is the reference electrode, graphite carbon is the counter electrode. (c) Polarization curves in 0.5 M H₂SO₄. (d) Corresponding Tafel plots. (e) Free energy diagrams of HER. Reprinted from [31]. Copyright (2022) with permission from Springer Nature.

overpotential of 164 mV as compared to pristine monolayer MoS₂ (358mV) and Pt-single-atom doped MoS₂ (211 mV) (figures 3.3(b)–(d)). Theoretical research demonstrates that the presence of Frenkel defects in MoS₂ alters the H adsorption site and delivers a moderate amount of H* adsorption energy for FD-MoS₂ (figure 3.3(e)).

In acidic media, the S-defect-rich Re/ReS₂/carbon cloth shows an overpotential of 42 mV at 10 mA cm⁻² with a Tafel slope of 36 mV/dec [32]. While, in alkaline conditions, the electrocatalyst reaches a current density of 10 mA cm⁻² at an overpotential of 44 mV and a Tafel slope of 53 mV/dec. Sulfur defects optimize the adsorption-free energy of hydrogen at active sites and improve charge transfer kinetics. Structural defects like Se-vacancy, Se₂-vacancy, MoSe antisite point defect, and Se_{Se2} adatom are favoured as catalytic centres for hydrogen generation [33]. The MoSe₂ nanosheets required 300 mV overpotential to produce a current of 10 mA cm⁻² and exhibited a Tafel slop of 90 mV/dec. SnS₂ with S vacancy concentrations (Vs-SnS₂) display an onset potential of 141 mV and a Tafel slope of 74 mV/dec [34]. Without S atoms, surface charge modulation is triggered, which improves electronic conductivity. The charge density redistribution and lattice distortion caused by the under-coordinated Sn atoms next to the S vacancy are advantageous for hydrogen binding in HER.

3.3.2 Alloying

An alloy is a type of material prepared by two or more types of metal or a metal and nonmetal. Alloying has the potential to generate significant defect sites such as phase boundaries and substitutional doping sites [35–38]. Such effect of alloying is beneficial for performance improvement in HER activity. The electric construction of TMDs can be tailored with a modulated bandgap and defect states within the gap by adjusting the alloy composition [39, 40]. As shown in figure 3.4(a), for hydrogen evolution, Gan et al prepared pyrolytic carbon film with $Mo_x W_{1-x} S_2$ nanoflakes embedded as free-standing flexible electrodes [41]. The Mo_{0.37}W_{0.63}S₂/C electrocatalyst shows an overpotential of 0.137 V at current densities of 10 mA cm⁻² and a Tafel slope of 53 mV/dec (figure 3.4(b)). The alloying of MoS₂ and WS₂ materials activates the 'inert' basal plane and improves the electrocatalytic HER performance of $Mo_xW_{1-x}S_2$. Furthermore, the curved $Mo_xW_{1-x}S_2$ structure induces strain at the surface layer and boosts catalytic activity. Kwak et al prepared Re_{1-x}Mo_xSe₂ alloy nanosheets with the range of x from 0 to 100% (figure 3.4(c)) [11]. With an increment in x, the transition of phase takes place from the order of 1T'' (triclinic) $\rightarrow 1T'$ (monoclinic) → 2H (hexagonal). The 10% Mo substitution sample shows an overpotential of 77 mV for 10 mA cm⁻² and a Tafel slope of 42 mV/dec, in 0.5 M H₂SO₄ solution (figure 3.4(d)). The overpotential is 107 mV and 188 mV for x is equal to 0 and 100%, respectively. Due to the addition of 1T' phase MoSe₂, the alloy samples are more metallic than the semiconducting ReSe₂. At x = 0%, 12.5%, 50%, and 100%, the Gibbs free energy values are 1.74, 0.76, 0.84, and 1.88 eV, respectively. As a result, the alloy compositions show a noticeably lower activation barrier for HER. When WSe₂ and VSe₂ are combined, a 2H-to-1T phase transition

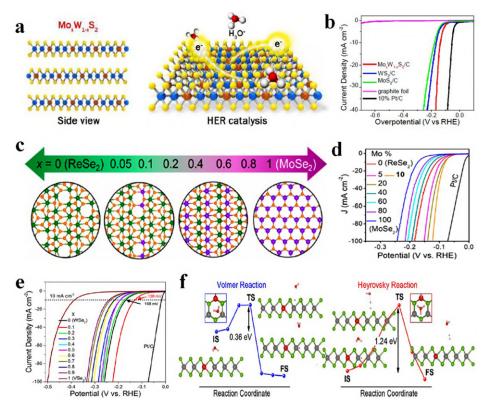


Figure 3.4. (a) Schematic of $Mo_xW_{1-x}S_2$ alloy and its function as HER electrocatalyst. The S, Mo, W, H, and O atoms are indicated here by the yellow, blue, orange, white, and red balls, respectively. (b) LSV polarization curves at a scan rate of 5 mV s⁻¹ in 0.5 M H_2SO_4 solution. Reprinted from [41], Copyright (2018), with permission from Elsevier. (c) Schematic diagram for the ratio between NaReO₄ and Na₂MoO₄ varied to produce samples with x = 0%, 5%, 10%, 20%, 40%, 60%, 80%, and 100%. (d) LSV curves at scan rate of 2 mV s⁻¹ for Re_{1-x}Mo_xSe₂ in 0.5 M H_2SO_4 . Reprinted with permission from [11]. Copyright (2020) by the American Chemical Society. (e) LSV curves at scan rate of 2 mV s⁻¹ for $W_{1-x}V_xSe_2$ in 0.5 M H_2SO_4 . (f) Activation barrier of the Volmer reaction and Heyrovsky reaction in the C model at x = 0.11. The initial (IS), transitional (TS), and final (FS) state structures are displayed. In each reaction step, the TS is shown from the top. The O atom of the H_2O molecule is represented by a small red ball. Reprinted with permission from [42]. Copyright (2022) by the American Chemical Society.

occurs at x = 0.7, which changes the material from semiconducting to metallic [42]. The lowest value of overpotential for 10 mA cm⁻² is 128 mV, which is observed for the x = 0.1 sample (figure 3.4(e)). The Volmer reaction and Heyrovski reaction's activation barriers are 0.36 and 1.24 eV, respectively, for the heteroatom sites (2W, V). The enhanced HER performance of the alloy phase was supported by the Gibbs free energy of H adsorption on the basal planes (Se or hole sites) and the activation barriers along the Volmer–Heyrovsky reaction pathway (figure 3.4(f)).

Du *et al* attached a series of Ni/Co alloys on Nb-doped $Ti_3C_2T_x$ MXene nanohybrids and achieve the current density of 10 mA cm⁻² with the overpotential of 43.4 mV in 1.0 M KOH solution [43]. The interaction between Pt nanoclusters

and Nb₂CT_x MXene substrates, forming Pt₃Nb alloy, which shows an overpotential of 5 mV and 46 mV at 10 mA cm⁻² and 100 mA cm⁻², respectively [44]. The improved metal-support interaction as well as the evenly distributed Pt₃Nb allov phase with small size and greater intrinsic HER activity can be credited for the superior performance. High-entropy alloys are composed of five or more elements rather than the traditional multicomponent alloys of one or two elements [45]. In addition to optimizing the kinetic barrier for the adsorption-desorption of reaction intermediates, the continuously tunable adsorption energies of these alloys also boost the catalytic performance [46, 47]. With the advantage of layered morphology and high-entropy, Co_{0.6}(VMnNiZn)_{0.4}PS₃ nanosheet alloys exhibit an overpotential of 65.9 mV at the current density of 10 mA cm⁻² and a Tafel slope of 65.5 mV/dec [48]. The alkaline HER performance is improved by the high-entropy strategy by increasing the richness of active sites and ideal adsorption for reaction intermediates. In 1.0 M KOH electrolyte, high entropy CoNiCuMgZn alloy embedded onto ultrathin 2D holey graphene, reach the current density of 10 mA cm⁻² with the overpotential of 158 mV, showing a Tafel slope value of 36.1 mV/dec, and exhibit electrochemical active surface area of 19.72 mF cm⁻² [45]. While in an acidic medium (0.5 M H₂SO₄) electrocatalyst displays an overpotential of 131 mV for 10 mA cm⁻² and a Tafel slope of 32.6 mV/dec. Theoretical calculations showed that the combination of alloys and extremely thin graphene nanosheets produced a value for hydrogen adsorption Gibbs free energy that was very close to zero and enhanced the catalytic kinetics. A maximum molar configurational entropy in high entropy alloys contributes to the minimization of Gibbs free energy, allowing them to be chemically stable in severe electrochemical environments [49–52].

3.3.3 Doping

The water absorption and reduction processes of the active part in the watersplitting process control the hydrogen evolution activity. As a result, investigating the factors influencing active site adjustment and developing catalysts with rich abundance and relatively simple active sites is extremely important. 2D materials are thought to be the best platforms for providing active sites and catalysis relationships because of their planar and large surface area. The electrical structure of materials can be tuned by doping them with exotic atoms, which enhances the catalytic activity of those materials [53, 54]. To present, one of the most efficient strategies to further enhance the HER performance of TMDs is metal doping modification [55– 59]. As shown in figures 3.5(a)-(c), the Co-doped MoS₂ material achieved overpotentials of 67 and 155 mV at 10 mA cm⁻² in 1.0 M KOH and 0.5 M H₂SO₄, respectively [55]. Theoretical calculations suggest that the edged Co site reveals Gibbs free energy for hydrogen adsorption value of -0.04 eV probably because of the advantageous charge transfer between Co and adjacent S/Mo sites. This value is lower than the calculated value of the Pt site at its (111) plane. Cui-Hua et al synthesized Pt-Te co-doped MoS₂ nanosheets, which exhibit an overpotential of 52 mV and 79 mV to reach 10 mA cm⁻² current density in 1.0 M KOH and 0.5 M H₂SO₄, respectively [56]. The synergistic interaction between Pt, Te, and MoS₂

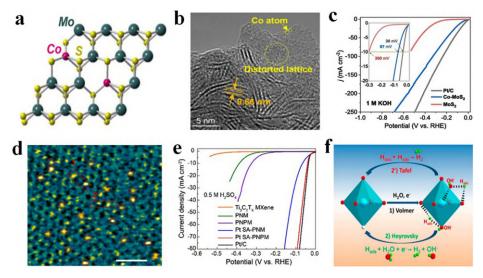


Figure 3.5. (a) Schematic of the proposed structure of $Co(S_4)$ – MoS_2 . (b) HRTEM image of Co– MoS_2 . (c) LSV curves in 1.0 M KOH. Reproduced from [55], Copyright (2022), with permission from Elsevier. (d) The magnified HAADF-STEM image of Pt SA-PNPM, display noticeable isolated Pt atoms (red circles). (e) LSV curves in 0.5 M H_2SO_4 electrolyte. Reprinted with permission from [12]. Copyright (2023) by the American Chemical Society. (f) Possible HER mechanism for the SFMON-450 in alkaline media. Reprinted from [62], Copyright (2021), with permission from Elsevier.

increases the intrinsic HER activity. In order to expose more active sites and increase the material's conductivity, Sun *et al* doped P in WS₂, which resulted in the formation of a 1 T-phase enriched WS₂P catalyst [57]. The optimized electrocatalyst surpasses the performance of 2H WS₂ and shows an overpotential of 125 mV to reach the current density of 10 mA cm⁻², a small Tafel slope of 73.73 mV/dec, and great stability under acidic conditions.

Peng et al prepared a series of single-metal sites (Pt, Ir, Ru, Pd, and Au) on 3D porous N, P co-doped $Ti_3C_2T_x$ MXene (signified as M1 SA-PNPM, M1 = Pt, Ir, Ru, Pd, and Au) by an electrostatic gelation process and high-temperature pyrolysis [12]. The 3D porous structure exposes the active surface sites and facilitates charge mass transfer for HER. As a result, over a wide pH range, the Pt SA-PNPM catalyst exhibits activity that is about 20 times more than that of the conventional Pt/C catalyst. The S-doped multilayer niobium carbide (Nb₄C₃T_x) electrocatalyst displays an overpotential of 118 mV@10 mA cm⁻², a Tafel slope of 104 mV/dec, and stable performance as long as 24 h in 1.0 M KOH solution [60]. The doping of S prevents the restacking of multilayer Nb₄C₃T_x. Therefore, the catalyst's porous structure and increased interlayer spacing are favorable for charge transfer. Lin et al prepared a catalyst for HER in which Ir single atoms are confined in porous heteroatom (N, S) co-doped Ti₃C₂T_x [61]. Through a well-coordinated Ir–N and Ir– S interaction, the N, S co-doped Ti₃C₂T_x support can capture electrons from single Ir atoms, causing charge redistribution in the interfacial region of the Ti₃C₂T_x support. The optimized catalyst shows an overpotential of 57.7 mV at a current

density of 10 mA cm⁻² and a Tafel slope of 25 mV/dec. The N-doped $Sr_2Fe1.5Mo_{0.5}O_{6-\delta}$ (SFMON) perovskite shows an overpotential of 251 mV at the current density of 10 mA cm⁻², a Tafel slope of 138 mV/dec, and long stability of 40 h [62]. This superior performance is attributed to the addition of a proper amount of N³⁻ into the perovskite lattice increased the content of oxygen vacancy as well as high-valence Fe species. The high-valence B-site transition metal centre in the BO₆ octahedron can be preferentially adsorbed with the generated OH⁻ from water reduction in the Volmer process (figure 3.5(f)). Hydrogen atoms are more likely to anchor on the neighboring O site because of the electrostatic affinity. The presence of oxygen vacancies on the catalyst surface promotes the adsorption and breakdown of water for subsequent H₂ evolution.

3.3.4 Strain and stress

Because 2D materials are highly flexible and strain sensitive, it is possible to alter their physicochemical and optoelectronic properties by applying strain and stress engineering techniques [63–65]. The deformation of a solid given by stress is known as strain. Elastic and reversible deformation occurs when stress is removed, while a plastic strain is irreversible. The nanocone-like moiré superlattices (MSLs) WS₂ reveal an overpotential of 60 mV at a current density of 10 mA cm⁻² and a Tafel slope of 40 mV/dec [13]. Twisting strain helps to activate the nanobelts' basal plane by altering the electrical structure of catalytic active sites and promoting mass transfer (figures 3.6(a)-(d)). The highly active under-coordinated sites in WS₂ MSLs are more active than those in WS₂ non-twisted bilayers along the edges, polymorphs interface, and strained metallic phase surface. Both metastable and temperaturesensitive chemically exfoliated MoS₂ (ce-MoS₂) show a Tafel slope of 64 mV/dec, exchange current densities of 10.4 µA cm⁻², high cathodic current densities of >100 $mA cm^{-2}$ at less than -300 mV, and an overpotential of $-191 mV @ 10 mA cm^{-2}$ [66]. The hierarchically strained morphology improves electronic coupling between active sites and current collecting substrates. The ability to simultaneously modulate active site density and intrinsic HER activity is made possible by the synergistic combination of high strain load resulting from capillarity-induced self-crumpling and sulfur vacancies intrinsic to chemical exfoliation. Liao et al prepared single crystal MoO₂ sheets with vertical and horizontal orientations, in which strain was produced by extrusion deformation of two adjacent MoO₂ sheets [67]. The intensity-enhanced noise was seen at the local strained region compared to the unstrained regions in the same frame, revealing the beneficial impact of compressive strain on hydrogen generation.

Jiang et al designed strain-tunable sulfur vacancies around single-atom Ru sites on nanoporous MoS_2 (Ru/np- MoS_2) for alkaline HER (figure 3.6(e)) [68]. The synergistic effect between sulfur vacancies and Ru sites is boosted by altering the strain of this system, which influences the catalytic behavior of active sites (figures 3.6(f)–(h)). The strained sulfur vacancies enhanced reactant density and the trigger hydrogen evolution process on Ru sites. The resultant electrocatalyst shows an overpotential of 30 mV at 10 mA cm⁻² current density, a Tafel slope of 31 mV/dec, and long durability. In 1T' $Re_x Mo_{1-x}S_2$ –2H MoS_2 lateral

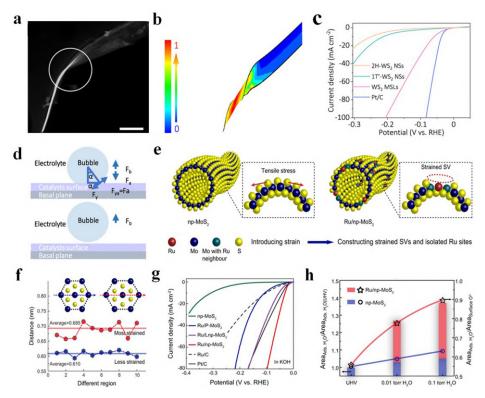


Figure 3.6. (a) STEM image shows a WS₂ nanobelt with a single screw. Scale bar-300 nm. (b) Calculations of strain in a nanocone using finite elements. The relative scale of the strain distribution is displayed by the color bar. (c) LSV curves with a scan rate of 10 mV s^{-1} in Ar-bubbled 0.5 M H₂SO₄. (d) Stress examination of one single bubble on the surface of the catalyst. Reproduced with permission from [13]. Copyright (2021) Springer Nature. (e) Illustration of the construction Ru/np-MoS₂. (f) The confirmed strain of Ru/np-MoS₂ using intensity line profiles at different regions. (g) Polarization curves. (h) Comparison of water absorptive capability for np-MoS₂ and Ru/np-MoS₂. Reproduced with permission from [68]. Copyright (2021) Springer Nature.

heterostructure, around 50% Re atoms of ReS₂ were substituted by Mo atoms, which induced \approx 7% of the tensile strain in ReS₂ lattices [69]. The resultant catalyst exhibits an overpotential of 84 mV at 10 mA cm⁻² and a Tafel slope of 58 mV/dec. According to Kelvin probe force microscopy, the difference in work function between 2H MoS₂ and 1T' Re_xMo_{1-x}S₂ is 40 meV, which makes it easier for electrons to transfer from 2H MoS₂ to 1T' Re_xMo_{1-x}S₂ at the heterojunction.

3.3.5 Morphology

Another appealing strategy is to enhance the electrocatalytic HER performance by carefully controlling the structural morphology of the materials. By selenizing Pt film, Hao's group prepared PtSe₂ nanowall films with morphology controlled at the centimeters level [70]. At 550 °C, the Pt atoms reorganized into an ordered

distribution, which is used to generate PtSe₂ nanowalls with orderly structure. The nanowall structure was developed by adjusting the growth temperature, and the original thickness of the Pt film was used to tailor the nanowall thickness. The well-ordered PtSe₂ nanowall films depict an overpotential of 300 mV at -10 mA cm⁻² and a Tafel slope of 52 mV/dec. The well-ordered PtSe₂ nanowall films expose more edge active sites at the nanowall structure. As shown in figures 3.7(a)–(d), the

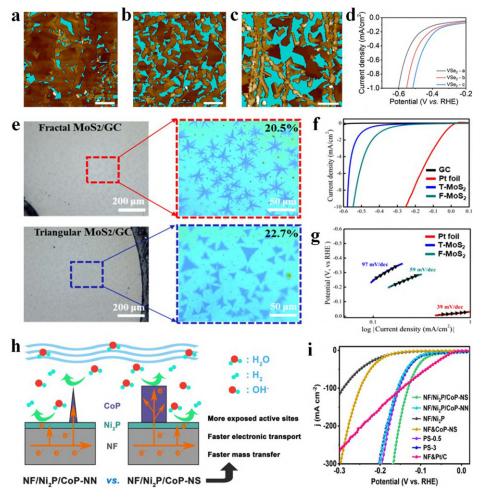


Figure 3.7. AFM images of VSe₂ flakes grown on HOPG with various surface coverages of (a) 89.7% (b) 70.5% and (c) 65.1% (scale bars: 400 nm). (d) Polarization curves of VSe₂ flakes in (a)–(c). Reprinted with permission from [14]. Copyright (2022) by the American Chemical Society. (e) Optical microscopy images of different kinds of MoS₂ transferred to the GC electrode. (f) Polarization curves of the two MoS₂ samples. (g) The Tafel slope diagram. Reprinted with permission from [71]. Copyright (2022) by the American Chemical Society. (h) LSV curves in 1.0 M KOH. (i) Schematic illustration of the comparison between NF/Ni₂P/CoP-NN and NF/Ni₂P/CoP-NS catalyzed hydrogen evolution. Reprinted from [72], Copyright (2022), with permission from Elsevier.

controlled synthesized VSe₂ 2D flakes on highly oriented pyrolytic graphite (HOPG) show an overpotential of 543 mV at a current density of 1 mA cm⁻² [14]. The nanobelt structures have a higher edge density and can offer more catalytic active sites than the triangular flakes' shapes. More catalytic site densities are present in the plentiful dendritic edge nanostructures than in the monolayer MoS₂ produced under thermodynamic equilibrium circumstances [71]. The Tafel slope of dendritic monolayer MoS₂ was demonstrated by HER performance to be significantly lower (59 mV/dec) than that of the triangular sample (97 mV/dec) (figures 3.7(e)–(g)). Zhou *et al* studied HER activity in an alkaline medium by using CoP nanoarrays and engineered them with different morphologies [72]. The performance of Nickel foam/Ni₂P/CoP-nanosheet (NF/Ni₂P/CoP-NS) is far better than NF/Ni₂P/CoP with a nanoneedle-like morphology (figures 3.7(h) and (i)). Because of the abundant exposed active sites, high conductivity, and mass transfer capabilities, the NF/Ni₂P/CoP-NS electrocatalyst exhibits an overpotential of 64 mV at the current density of 10 mA cm⁻² and a Tafel slope of 58.2 mV/dec.

3.3.6 Edge

Edge engineering is a reliable method for enhancing active edge sites, modifying the electronic structure, and enhancing the electrocatalytic activity for hydrogen evolution [73]. In simple words, edges are the catalytically active sites of 2D materials. By decreasing antimonene nanosheets to the size of ultrasmall antimonene nanodots (AMNDs), Wang et al used active edge sites engineering to reveal many catalytically active edge sites [74]. The ionic liquid-modified AMNDs show an overpotential of 116 mV at 10 mA cm⁻², a Tafel slope of 104 mV/dec, and long stability in 1 M KOH. AMNDs' edges, which serve as catalytically active sites, are most fully exposed when their size is reduced. The basal surfaces of MoS₂ flakes are catalytically inert, and HER activity is strongly correlated with their edge sites [15]. The edge length of triangular monolayer MoS₂ flakes changes from nanometre to micrometer with changes in growth temperature or proximity to the precursor substrate. As shown in figures 3.8(a) and (b), the nanosized triangular MoS₂ flakes on Au foil show an exchange current density of 38.1 μA cm⁻² and a Tafel slope of 61 mV/dec. MoSe₂ nanoflowers showed an onset potential of 170 mV and a Tafel slope value of 61 mV/dec in 0.5 M H₂SO₄ electrolyte [73]. The vertical orientation of MoSe₂ nanosheets, which reduces the adsorption energy of hydrogen on catalytically active edge sites, is what caused the low overpotential for MoSe₂ nanoflowers. The greater coverage of hydrogen ions on edge sites improves catalytic activity.

Kumatani *et al* showed that the edge structure of graphene and nitrogen/phosphorous co-doping synergistically improve HER activity (figures 3.8(c) and (d)) [75]. Theoretically, nitrogen/phosphorus dopants placed on the edges improve the contrast between positive and negative charges on atom sites, decreasing the Gibbs free energy of the HER process. The catalyst shows an overpotential of 344 mV at 10 mA cm⁻², a turnover frequency of 0.64 H₂/s, an exchange current density of 12.4 μA cm⁻², and a Tafel slope of 118 mV/dec. The large-area and edgerich PtSe₂ shows a maximum cathodic current density of 227 mA cm⁻² for HER

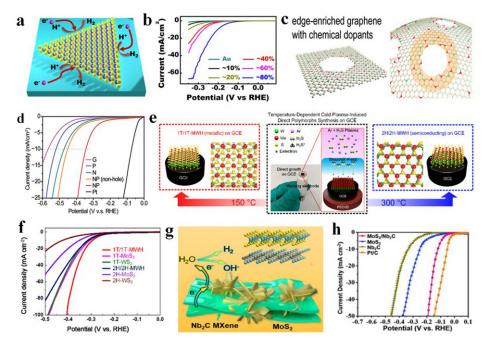


Figure 3.8. (a) Schematic represent the edges of monolayer MoS₂ functioning as catalytically active sites for hydrogen evolution. (b) Polarization curves of as-grown monolayer MoS₂ on Au foils samples. Reprinted with permission from [15]. Copyright (2014) by the American Chemical Society. (c) Schematic of edge-enriched graphene with chemical dopants. (d) LSV of graphene samples with and without edges in 0.5 M H₂SO₄ medium. Reproduced from [75]. CC BY 4.0. (e) Temperature-dependent cold plasma approach shown schematically for polymorph production directly on GCE. (f) Polarization curves of all samples. Reprinted with permission from [79]. Copyright (2023) by the American Chemical Society. (g) Schematic diagram of HER mechanism of the MoS₂/Nb₂C hybrids in 1 M KOH. (h) LSV curves of all samples at 5 mV s⁻¹. Reprinted with permission from [16]. Copyright (2022) by the American Chemical Society.

activity [76]. As the density of the edge rises, so does the current density, and the performance of hydrogen generation eventually improves.

3.3.7 Heterostructuring

More exposed edge sites for electrochemical reactions were made possible by heterostructure interfaces. Through the blending of various compositions, homogeneous heterointerfaces could promote charge transmission and amplify the synergetic effect [77]. On the other hand, in heterogeneous structures lattice mismatch leads to a lattice defect and additional edge active sites, which can help electrocatalytic reactions. The WS₂/WSe₂ heterojunction changes the electrical structure and exposes additional electrochemically active HER sites [77]. With significant stability, the WS₂/WSe₂ catalyst shows an overpotential of 121 mV at 10 mA cm⁻² and a small Tafel slope of 74.08 mV/dec. The combination of WS₂ and WSe₂ stimulates the redistribution of charge density at the heterointerface, which is

advantageous for establishing effective electrocatalytic activity. The development of vertical heterostructures considerably improves HER performance because of synergistic effects such as a low energy barrier produced by orbital overlap or strongly conducting support materials [37, 78]. Seok et al tailored 1T-MoS₂/1T-WS₂ vertical heterostructures (1T/1T-MWH) or 2H-MoS₂/2H-WS₂ vertical heterostructures (2H/2H-MWH) and studied for hydrogen evolution in a 0.5 M H₂SO₄ solution [79]. On the glassy carbon electrode (GCE), different MWH polymorphic heterostructures were synthesized based on the substrate temperature (figure 3.8(e)). The 1T/1T-MWH heterointerfaces exhibited the lowest overpotential of 294 mV @10 mA cm⁻² current density and a Tafel slope of 99 mV/dec, which is better than 2H phase materials (figure 3.8(f)). Due to its metallic 1T phase and heterostructures with alloy structures at the heterointerface, 1T/1T-MWH exhibits the best electrocatalytic performance. In an acidic medium (0.5 M H₂SO₄), WSe₂/MoS₂ heterostructure shows the overpotential of 116 mV to reach a current density of 10 mA cm⁻² and the Tafel slope of 76 mV/dec [80]. Their electrochemically active surface area helps to enhance HER activity.

The PB_{0.94}C-based double/simple perovskite heterostructure (PB_{0.94}C-DSPH) shows an overpotential of 364 mV at a current density of 500 mA cm⁻² and a Tafel slope of 56.5 mV/dec, in 1.0 M KOH solution [81]. Such high performance is attributed to the large electrochemical surface area, more hydrophilic surface, efficient charge transfer at high current densities, and high conductivity. Under alkaline conditions, the MoS₂/Nb₂C catalyst delivers an overpotential of 117 mV at 10 mA cm⁻² and a Tafel slope of 65.1 mV/dec and good stability (figures 3.8(g) and (h)) [16]. The combination of MoS₂ and Nb₂C creates a conductive network that benefits the HER process. In addition to these results, numerous other reports have demonstrated that creating heterostructures with 2D materials is an effective strategy for accelerating the HER catalytic reaction kinetics [82–85].

The performance of strategically engineered various 2D materials is presented in table 3.1.

3.4 Conclusion

In the future, HER will be an essential aspect of sustainable energy. Accordingly, this chapter summarizes the significant efforts put forth in the development of highly active catalysts based on 2D materials for the cost-effective production of hydrogen. Although 2D materials hold the potential for better electrocatalytic performance towards HER, finding designs that have favorable morphological and structural control continues to be challenging. The ability to transport charge and the density of active sites could both be significantly altered by controlling the structure–performance relationship of electrocatalysts. Through precise manipulation of atomic defects, the intrinsic properties of 2D materials must be modified. The engineered defects in electrocatalysts enhance exposure to numerous active sites, improve the adsorption behavior of H₂O, reduce the free energy of hydrogen adsorption, and rise electron mobility. High entropy alloys' electrocatalytic performance is undoubtedly diminished by their low electronic conductivity and

Table 3.1. The performance of engineered 2D materials toward hydrogen evolution.

Engineered technique	Material	Electrolyte	Overpotential	Tafel slope	References
Defect	d -PdTe $_x$	0.5 M H ₂ SO ₄	76 mV @10 mA cm ⁻²	118 mV/dec	[10]
	MoS ₂ nano mesh	$0.5 \text{ M H}_2\text{SO}_4$	$160 \text{ mV} @ 10 \text{ mA cm}^{-2}$	46 mV/dec	[27]
	MoS_2 nanowall	$0.5 \text{ M H}_2\text{SO}_4$	95 mV @10 mA cm ⁻²	78 mV/dec	[28]
	Ni(OH) ₂ /MoS ₂	1.0 M KOH	139 mV @10 mA cm ⁻²	45 mV/dec	[29]
	FD-MoS ₂	$0.5 \text{ M H}_2\text{SO}_4$	164 mV @10 mA cm ⁻²	36 mV/dec	[31]
	S-defect-rich Re/ReS ₂ /carbon cloth	$0.5 \text{ M H}_2\text{SO}_4$	42 mV @10 mA cm ⁻²	36 mV/dec	[32]
	MoSe ₂ nanosheets	$1.0 \text{ M H}_2\text{SO}_4$	300 mV @10 mA cm ⁻²	90 mV/dec	[33]
	SnS_2	$0.5 \text{ M H}_2\text{SO}_4$	141 mV @10 mA cm ⁻²	74 mV/dec	[34]
Alloy	$Mo_xW_{1-x}S_2$ nanoflakes	0.5 M H ₂ SO ₄	137 mV @10 mA cm ⁻²	53 mV/dec	[41]
	$Re_{1-x}Mo_xSe_2$	$0.5 \text{ M H}_2\text{SO}_4$	77 mV @10 mA cm ⁻²	42 mV/dec	[11]
	$W_{1-x}V_xSe_2$	$0.5 \text{ M H}_2\text{SO}_4$	128 mV @10 mA cm ⁻²	80 mV/dec	[42]
	Ni/Co alloy@Nb-doped Ti ₃ C ₂ T _x MXene	1.0 M KOH	43.4 mV @10 mA cm ⁻²	116 mV/dec	[43]
	Pt/Nb_2CT_x	$0.5 \text{ M H}_2\text{SO}_4$	5 mV @10 mA cm ⁻²	34.66 mV/dec	[44]
	CoNiCuMgZn@Graphene	1.0 M KOH	$158 \text{ mV} @ 10 \text{ mA cm}^{-2}$	36.1 mV/dec	[45]
	$Co_{0.6}(VMnNiZn)_{0.4}PS_3$	1.0 M KOH	65.9 mV @10 mA cm ⁻²	65.5 mV/dec	[48]
Doping	Co-doped MoS ₂	1.0 M KOH	67 mV @10 mA cm ⁻²	67 mV/dec	[55]
	Pt–Te co-doped MoS ₂	1.0 M KOH	52 mV @10 mA cm ⁻²	62.27 mV/dec	[56]
	P-doped MoS ₂	$0.5 \text{ M H}_2\text{SO}_4$	125 mV @10 mA cm ⁻²	73.73 mV/dec	[57]
	S-doped $Nb_4C_3T_x$	1.0 M KOH	118 mV @10 mA cm ⁻²	104 mV/dec	[60]
	Ir-N, S co-doped $Ti_3C_2T_x$	$0.5 \text{ M H}_2\text{SO}_4$	58 mV @10 mA cm ⁻²	25.1 mV/dec	[61]
	N-doped $Sr_2Fe1.5Mo_{0.5}O_{6-\delta}$	1.0 M KOH	251 mV @10 mA cm ⁻²	138 mV/dec	[62]

Strain and stress	WS ₂	0.5 M H ₂ SO ₄	60 mV @10 mA cm ⁻²	40 mV/dec	[13]
	ce-MoS ₂	0.5 M H ₂ SO ₄	191 mV @10 mA cm ⁻²	64 mV/dec	[66]
	Ru/np-MoS ₂	1.0 M KOH	30 mV @10 mA cm ⁻²	31 mV/dec	[68]
	$1T' Re_x Mo_{1-x} S_2 - 2H MoS_2$	0.5 M H ₂ SO ₄	84 mV @10 mA cm ⁻²	58 mV/dec	[69]
Morphology	PtSe ₂ nanowall	0.5 M H ₂ SO ₄	300 mV @10 mA cm ⁻²	52 mV/dec	[70]
	Nickel foam/Ni ₂ P/CoP-nanosheet	1.0 M KOH	64 mV @10 mA cm ⁻²	58.2 mV/dec	[72]
Edge	Antimonene $MoSe_2$ on carbon cloth $Nitrogen/phosphorus$ co-doped graphene	1.0 M KOH 0.5 M H ₂ SO ₄ 0.5 M H ₂ SO ₄	116 mV @10 mA cm ⁻² 220 mV @10 mA cm ⁻² 344 mV @10 mA cm ⁻²	104 mV/dec 61 mV/dec 118 mV/dec	[74] [73] [75]
Heterostructuring	WS ₂ /WSe ₂ heterojunction	0.5 M H ₂ SO ₄	121 mV @10 mA cm ⁻²	74.08 mV/dec	[77]
	1T-MoS ₂ /1T-WS ₂	0.5 M H ₂ SO ₄	294 mV @10 mA cm ⁻²	99 mV/dec	[79]
	WSe ₂ /MoS ₂	0.5 M H ₂ SO ₄	116 mV @10 mA cm ⁻²	76 mV/dec	[80]
	MoS ₂ /Nb ₂ C	1.0 M KOH	117 mV @10 mA cm ⁻²	65.1 mV/dec	[16]

micron-scale grain sizes. The introduction of conductive substrates like graphene offers a fresh approach to the conductivity problem. It is possible to use controlled multi-element doping engineering to modify 2D materials that function synergistically well as HER catalysts. Under experimental conditions, it is challenging to precisely control the strain state because it is constrained by the mechanical characteristics of the substrate and the nanomaterial. There is a need to further develop methods for regulating strain engineering in an optimistic way. It is necessary to expand the range of materials available for strain and stress engineering. The current research concentrated on graphene and mostly 2D TMDs. The addition of strain with defect, doping, or other engineering will help to further regulate the catalytic activity of atomic sites. A powerful platform for modifying atomic defects, alloying, and doping is provided by the large surface area in the plane of 2D materials. Therefore, the engineering of 2D materials is one significant approach for performance improvement by modulating the electronic structure and electrical conductivity. There is a need to design tailored morphologies of 2D materials with plenty of active edge sites. By adjusting the shape and thickness of layered materials, active edge sites can be given better catalytic characteristics. Therefore, there is still plenty of room for improvement in engineering approaches like doping, alloying, and defects, including the challenging fabrication process, formation mechanism, and less control over concentration and proportion. This chapter provided guidance for improving hydrogen evolution through the use of various 2D material engineering techniques.

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Engineered 2D Materials for Electrocatalysis Applications

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Chapter 4

Engineered 2D materials for oxygen evolution reaction (OER)

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The development of affordable, highly effective electrocatalysts to accelerate the sluggish oxygen-evolution reaction (OER) is one of the most crucial concerns for efficient water splitting. Therefore, in this chapter, recent research progress in engineered 2D material electrocatalysts for improved OER performance is summarized. Initially, we have outlined the sequential events that took place in an alkaline and an acidic medium in order to provide knowledge about the evolution of oxygen. The key points related to these mechanisms were also addressed. Next, various material designing strategies for improving OER performance, including defects, doping, alloying, strain, edge engineering, morphological tuning, and heterostructure generation used for enhancing OER performance are described. These approaches will contribute to increasing the availability of active sites and their exposure to catalytic reactions, which will help to improve the performance of 2D materials. Finally, we highlight a number of challenges and possibilities that may present design opportunities for 2D material electrocatalysts of the future.

4.1 Introduction

Currently, nonrenewable energy sources like fossil fuels, coal, and natural gas are used to meet the majority of the world's energy needs. Their future use is, however, constrained by their limited sources on the earth and the greenhouse gas emissions associated with them. The production of sustainable energy in perspective of the expanding human population is one of the most important issues of the twenty-first century. Hydrogen energy has received a lot of attention as the ideal renewable energy due to its high energy density and environmental friendliness [1]. Presently, the main sources for producing hydrogen are natural gases and fossil fuels. The main drawbacks of these technologies, however, are their dependence on nonrenewable energy sources and the release of carbon dioxide into the atmosphere [2]. In order to

get around all of these limitations, researchers are working to develop hydrogen using renewable technologies, like water splitting [3]. One of the most intriguing and cost-effective ways to conserve renewable energy is to split water into hydrogen and oxygen.

The electrocatalytic water splitting involves two half-cell reactions, such as the hydrogen evolution reaction (HER) at the cathode, and the oxygen evolution reaction (OER) at the anode [4]. The OER is kinetically less advantageous than the HER because the cathodic HER involves a two-electron transfer while the anodic OER involves a four-electron transfer [5]. As a result, considerable effort has been expended in the search for effective electrocatalysts for the OER. The most commonly used catalysts today are ruthenium (Ru) and iridium (Ir), but their high cost and scarcity have prompted researchers to investigate cost-effective OER catalysts. Moreover, in acidic electrolytes with high applied potentials, both RuO₂ and IrO₂ further oxidize and then dissolve, resulting in unstable performance during water electrolysis [6].

It is crucial for clean energy systems to develop effective and affordable electrocatalysts for the OER. Two-dimensional (2D) materials are potentially effective catalysts for OER reactions among the numerous classes of low-dimensional electrocatalysts that are currently in demand [7, 8]. 2D materials offer excellent electronic conductivity, admirable structural stability, worthy surface area, and suitable active edges for the role of electrocatalysts [7]. As a result, 2D materials are regarded as one of the most auspicious electrocatalysts for water splitting. 2D materials like graphene, MXenes, metal oxides, metal—organic frameworks (MOF), etc have recently been identified as promising OER electrocatalysts [1, 9, 10]. The majority of pure 2D nanomaterials, however, have very poor catalytic performance. As a result, various optimization strategies have been established to build efficient electrocatalysts based on graphene and its analogs. Some of the efficient strategies to increase the catalytic activities of 2D materials are alloying, doping, defect engineering, strain/stress engineering, modification of morphology, edge engineering, and designing of the heterostructure [11–17].

In this chapter, we provide an overview of recent advancements in 2D materials-based OER electrocatalysts, to clarify the correlations between engineered structures and their catalytic activity. We illustrated how 2D materials-based catalysts outperformed traditional Ru/Ir catalysts in terms of OER kinetics, overpotential, Tafel slope, and stability. For a better comprehension of OER, the mechanisms or pathways involved in OER are also briefly presented. The chapter describes how the fabrication of heterostructures, doping, alloying, defecting, and engineering of edges on 2D materials affect their performance in OER. Finally, this chapter summarizes the conclusion based on current outputs and also presents future strategies for improving the performance of OER.

4.2 OER-mechanism and insights

The overall reaction of the splitting of water molecules is signified as follows [7]:

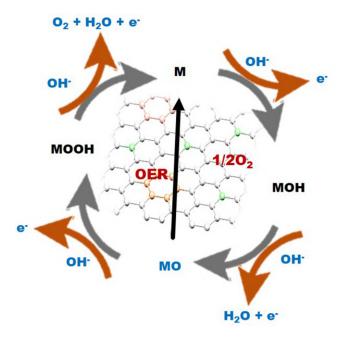


Figure 4.1. Schematic illustration of the evolution routes of the oxygen molecule in an alkaline medium.

$$H_2O \rightarrow H_2 + \frac{1}{2}O_2$$
 (4.1)

In acidic conditions, the following reactions take place on electrodes

$$H_2O \rightarrow 2H^+ + \frac{1}{2}O_2 + 2e^- \text{ (on anode)}$$
 (4.2)

$$2H^+ + 2e^- \rightarrow H_2$$
 (on cathode) (4.3)

while in alkaline conditions, the following reactions take place on electrodes

$$2OH^{-} \rightarrow H_2O + \frac{1}{2}O_2 + 2e^{-}$$
(on anode) (4.4)

$$2H_2O + 2e^- \rightarrow H_2 + 2OH^-$$
 (on cathode) (4.5)

In OER, four electrons must be transferred with multi-steps in order to evolve an O_2 molecule (figure 4.1). As a result, more energy is required to overcome the kinetic barriers of the process. Therefore, more efforts are needed in the direction of breaking down the sluggish kinetics of OER. In alkaline as well as acidic medium intermediates such as -O, -OH, -OOH are present in the reactions [18]. Therefore, the O_2 molecule develops either through the joining of two -O or through the formation of -OOH.

In alkaline electrolytes or media,

$$4OH^{-} \rightarrow O_{2} + 2H_{2}O + 4e^{-}$$
 (4.6)

The mechanism proposed under such conditions is proceeding with the following steps:

$$M + OH^- \rightarrow MOH$$
 (4.7)

$$MOH + OH^- \rightarrow MO + H_2O$$
 (4.8)

Here, M is the surface of the catalyst. Then it follows either step

$$2MO \rightarrow 2M + O_2 \tag{4.9}$$

or

$$MO + OH^- \rightarrow MOOH + e^-$$
 (4.10)

$$MOOH + OH^{-} \rightarrow M + O_{2} + H_{2}O \tag{4.11}$$

In acidic electrolytes or media,

$$2H_2O \rightarrow O_2 + 2H^+ + 4e^-$$
 (4.12)

The mechanism proceeds with the following steps:

$$M + H_2O \rightarrow MOH + H^+ + e^-$$
 (4.13)

$$MOH + OH^{-} \rightarrow MO + H_{2}O + e^{-}$$
 (4.14)

Then it proceeds with either

$$2MO \rightarrow 2M + O_2 \tag{4.15}$$

or

$$MO + H_2O \rightarrow MOOH + H^+ + e^-$$
 (4.16)

$$MOOH + H_2O \rightarrow M + O_2 + e^-$$
 (4.17)

In theory, the formal potential for this process is 1.229 V versus the reversible hydrogen electrode (RHE), and the standard electrode potential for the standard hydrogen electrode (SHE) is 0.401 V [19, 20]. However, in actual operations, it involves multiple steps, resulting in a high applied overpotential.

4.3 Different engineered approaches to enhance OER performance

It is necessary to carry out further research and make improvements in order to develop a competitive, low-cost water electrolysis technology for commercially viable hydrogen production. Other than the benchmark RuO₂ and IrO₂ catalysts, a wide range of catalysts have been used in OER [21, 22]. In this section, we present various strategies chosen by researchers to achieve outstanding OER performance from 2D materials.

4.3.1 Defects

Defects can control the electrical structure of active sites and make it easier for more catalytic sites to be exposed in the electrolyte [23]. CoSe₂ nanosheets grafted on defective graphene (CoSe₂@DG) electrocatalyst deliver an overpotential of 270 mV at a current density of 10 mA cm⁻², a Tafel slope of 64 mV/dec, and long stability (figure 4.2(a)) [11]. The CoSe₂@DG composite possesses the lowest Gibbs free energy and the charge depletion on CoSe₂ induced by the electron transfer from CoSe₂ to DG is the cause of the superior OER activity (figures 4.2(b) and (c)). Insertion of Se vacancies into defective PtSe₂ causes electron localization around the defect, which improves OER performance [24]. The defective PtSe₂ shows a current density of 1.54 V @10 mA cm⁻² and a Tafel slope of 129.3 mV/dec. Rutuparna's group studied defect-engineered 2D birnessite δ-MnO₂ for OER activity [25]. The defective catalyst reveals an overpotential of 300 mV at 20 mA cm⁻² and a Tafel slope

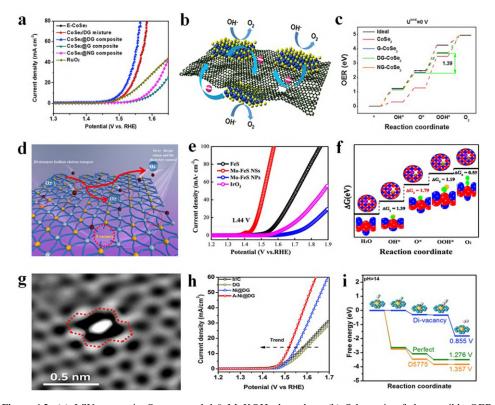


Figure 4.2. (a) LSV curves in O₂-saturated 1.0 M KOH electrolyte. (b) Schematic of the possible OER mechanism of CoSe₂@DG composites. (c) The free energy diagram for oxygen evolution. Reprinted from [11], Copyright (2018), with permission from Elsevier. (d) Schematic of evolution of oxygen from catalyst. (e) Polarization curves for OER. (f) Free energy diagram of Mo–FeS. Reprinted with permission from [26]. Copyright (2020) by the American Chemical Society. (g) The defective area of graphene with trapped atomic Ni. (h) LSV curves in 1.0 M KOH solution. (i) Energy profiles for OER. Reprinted from [28], Copyright (2018), with permission from Elsevier.

of 71 mV/dec in 1.0 M KOH solution. The more active surface area due to oxygen vacancies leads to quicker electron transport, which raises electrical conductivity.

As shown in figures 4.2(d)–(f), the ultrathin and amorphous Mo-FeS nanosheets with abundant sulfur defects present an overpotential of 210 mV at 10 mA cm⁻², a Tafel slope of 50 mV/dec, and good stability over 30 h in 1.0 M KOH solution [26]. Theoretical calculations show that the amorphous structure and sulfur-rich defects accelerate electron/mass transfer over the oxygen-containing intermediates. Also, sulfur vacancies improve the activity of its neighboring Fe-active sites. The nickel-rich nickel nitride (NR-Ni₃N) with defective graphitic carbon nitrides (GCNs) delivers an overpotential of ~290 mV at 10 mA cm⁻², a small Tafel slope of ~70 mV/dec and well stability until 36 h in an alkaline electrolyte [27]. The reason behind the high performance is the defective GCNs, which accelerate the generation of a Ni-rich region in Ni₃N in the nitridation process, and also its synergistic effect with robust Ni–Ni₃N heterojunction. As presented in figures 4.2(g)–(i), the defects in graphene trap atomic Ni species (A-Ni@DG) and the resultant catalyst shows an overpotential of 270 mV at 10 mA cm⁻² [28]. The integrity of nickel species and the defects are responsible for the electrochemical reactions.

4.3.2 Alloying

It is possible to fine-tune both the electrical structure and the lattice properties more effectively by alloying various materials. Loupias et al prepared Ni_xFe_v nanoalloys supported on Mo₂CT_x MXene (Ni_xFe_y@Mo₂CT_x) and studied its OER activity in an alkaline medium [29]. The catalyst requires a potential of 1.50 V to reach 10 mA cm⁻² and a Tafel slope of 34 mV/dec. According to in situ Raman measurements, the active phase for the OER is β-NiOOH, which is produced when the nanoalloys are oxidized under positive scan and probably contains a very small amount of Fe. Liu's group substituted Sr²⁺ for La³⁺ in LaNiO₃ perovskite and formed La_{0.5}Sr_{0.5}NiO₃ alloy showing good OER performance in 0.1 m KOH solution [12]. The La_{0.5}Sr_{0.5}NiO₃ catalyst required an overpotential of 0.29 V to reach the current density of 50 mA cm⁻² (figures 4.3(a) an (b)). Alloying improves the hybridization of Ni 3d-O 2p while decreasing the charge transfer energy (figure 4.3(c)). Xie et al prepared molybdenum oxide decorated nickel-iron alloy nanosheets from MoO₄²⁻ intercalated layered double hydroxides (LDHs) [30]. The corresponding metal alloys made from LDHs improve conductivity. The presence of MoO₄²⁻ within the LDH layers prevents structural collapse during the high-temperature calcination to retain the layered structure of the NiFe alloy. The overpotential of NiFe-MoO_x is 276 mV at the current density of 10 mA cm⁻² and exhibits a Tafel slope of 55 mV/dec. In addition to its high surface area and porosity, the MoO_x decorated NiFe alloy which raises the valence state of the surface Ni with the modification of MoO_x.

4.3.3 Doping

One of the most effective methods for raising catalyst OER performance has been thought to be elemental doping. During the OER process, the doping aids in optimizing the binding energy and electronic structure of the intermediates [18, 31–33].

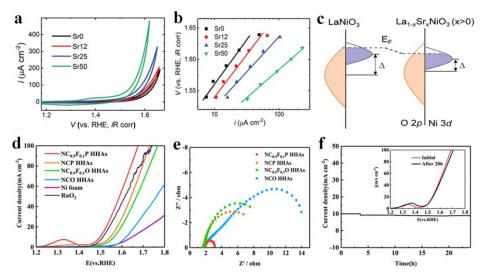


Figure 4.3. (a) Cyclic voltammetry curves in O_2 -saturated 1.0 M KOH solution. (b) Tafel plot of the OER activities. (c) Schematic energy band diagram, here Δ is the charge transfer energy. Reproduced from [12] CC BY 4.0. (d) Polarization curves without iR compensation. (e) Electrochemical impedance spectroscopy for the corresponding electrocatalysts. (f) Long-time stability test at a constant current density of 10 mA cm⁻². Reprinted from [37], copyright (2020), with permission from Elsevier.

The catalytic properties of SnS₂ for the OER improved by doping it with cobalt in an appropriate ratio [13, 34]. The Co-doped SnS₂ nanosheet array shows an overpotential of 281 mV at 30 mA cm⁻² and a low Tafel slope of 62 mV/dec [13]. Such performance is mainly due to high intrinsic activity and superaerophobic surface properties. In addition to improving conductivity, cobalt doping in MoS₂ also adds catalytic active sites for OER [35]. In both acidic and alkaline media, the pure MoS₂ catalyst exhibited very little OER activity, while the Co-doped MoS₂ catalysts controlled the electronic structure of MoS₂ to produce high OER. In 1.0 M KOH solution, Fe/Co/N tri-doped graphene depicts an overpotential of 288 mV at a current density of 10 mA cm⁻², a Tafel slope of 34.3 mV/dec, and good stability [36]. The atomically accessible iron, cobalt, and nitrogen electrocatalytic sites as well as the highly conductive graphene are attributed to the excellent OER performance. As shown in figures 4.3(d)-(f), the Fe-doped NiCoP hyperbranched hierarchical arrays grown on nickel foam (NC_{1-x}F_xP HHAs) delivered an overpotential of 269 mV for OER at 10 mA cm⁻², under 1 M KOH solution [37]. This performance is based on more exposure to the catalytic active sites, a large electrolyte contact area, and accelerated electrolyte transport. Nitrogendoped Ti₃C₂T_x MXene exhibits an overpotential of 1.59 V to reach a current density of 10 mA cm⁻² and a tafel slope of 76.68 mV/dec in 1 M KOH solution [38]. The energy barrier of the process is significantly lowered by the surface-adsorbed nitrogen. The Fe-doped CoP holey nanosheets show an overpotential of 220 mV at 10 mA cm⁻² and a Tafel slope of 65.8 mV/dec [39]. The synergistic combination of Fe-doping and nanostructure fabrication is responsible for the boosted catalytic activity.



4.3.4 Strain and stress

The stability and catalytic activity of the electrocatalyst for OER have been significantly improved via strain engineering [40]. Wang et al explored the effect of strain on the structural and electronic properties of the NdNiO₃ (NNO) thin films and their OER performance (figure 4.4(a)) [40] The eg center near the surface tends towards lower energies under compressive strain, which weakens Ni-O chemisorption and increases OER activity. The polarization curves for OER on these strained NNO films are shown in figures 4.4(b) and (c), emphasizing how compressive strain increases OER activity. Kelsey and their group moderated the tensile strain of LaCoO₃ and studied induced changes in the electronic structure and OER activity [14]. Tensile strain and electronic conductivity need to be balanced in order to maximize catalytic activity. Qixiang et al studied the OER activity with freestanding single-crystalline SrRuO₃ thin film [41]. The high/low-spin state transition of Ru occurs in the strain-engineered SrRuO₃. Through the cylindrical SrRuO₃, the overpotential can be ~74\% reduced from 0.35 to 0.09V, while a Tafel slope from \sim 97 to \sim 31 mV/dec (at 5 mA cm⁻²) in 1.0 M KOH solution. In the HClO₄ electrolyte, the overpotential reduced from 0.31 to 0.07V at the current density of 5 mA cm⁻² and a Tafel slope from ~92 to ~29mV/dec in HClO₄. As shown in figures 4.4(d)-(f), Benson et al showed that straining a thin film of n-doped rutile TiO₂ up to 3% tensile strain rises OER activities [42]. The potential essential to pass 1mA cm⁻² shifts cathodically 89mV from 0% to 3% strain. Increased surface active

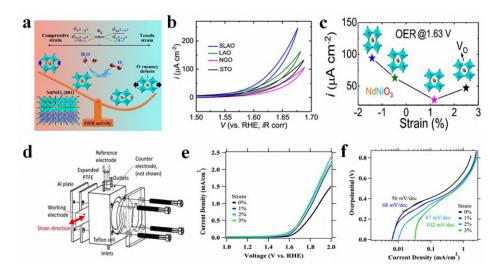


Figure 4.4. (a) Schematic of strain effect on OER performance of epitaxial NdNiO₃ thin films. (b) Cyclic voltammetry curves for the OER at 10 mV s⁻¹ in 0.1 M KOH. (c) NNO films as a function of strain. Inset: NiO₆ octahedral rotations due to strain. Reprinted with permission from [40]. Copyright (2019) by the American Chemical Society. (d) Schematic of the electrochemical cell used for OER measurements under tensile strain. (e) LSV for TiO₂ films under tensile strain (0%–3%). (f) Corresponding Tafel plots. Reproduced from [42] CC BY 4.0.



site concentration and decreased kinetic and thermodynamic barriers along the reaction pathways result in notable increases in OER activity with tensile strain.

4.3.5 Morphology

The perceived activity of a typical electrocatalyst is significantly influenced by its morphology [43]. As a result, material morphology engineering is required, because a high specific surface area with higher active site exposure is required for significant catalytic activity. In between nanosheets, nanoflowers, nanotubes, and aggregations kind of morphologies of FeNi-MOF, nanosheets revealed a low overpotential of 246 mV at 10 mA cm⁻² and a Tafel slope of 31.2 mV/dec [15]. The ideal morphology increases the number of active sites while also fine-tuning the electronic structure, which increases the intrinsic activity of the electrocatalysts. Cheng's group prepared structures like nanoboxes, nanocubes, nanoplates, and nanosheets of a 2D Fe-Ni MOF, and investigated their OER performance in 1.0 M KOH electrolyte [44]. The nanoboxes (FeNi-B) exhibit a low overpotential of 285 mV at 10 mA cm⁻² and a Tafel value of 50.9 mV/dec (figures 4.5(a)–(c)). This high performance is attributed to the greater active surface area and higher intrinsic activity of the exposed crystal planes. The long-perimeter microsheets of CuCo₂S₄ show an overpotential of 283 mV to reach a current density of 20 mA cm⁻² and a Tafel slope of 89 mV/dec [45]. As compared to microwires, the microsheets exhibit a long active edge perimeter, low charge-transfer resistance, and high electrochemical surface area. The CoSe₂ microspheres showed a small overpotential of 325 mV at 10 mA cm⁻² and a Tafel slope of 80 mV/dec in alkaline media [46]. This high performance of spheres compared with wires and rods is due to the large specific surface area and a great number of channels for promoting mass transfer efficiency.

4.3.6 Edge

The layered materials' significant anisotropic properties, which have an impact on the basal and edge planes, provide them with new physicochemical properties [47]. In light of the fact that edge sites have an impact on catalysts' electronic structures, adding more edge sites to catalysts was therefore thought to be an extremely efficient approach to further improve OER performance. Wang et al performed the exfoliation of bulk CoFe LDHs into edge-rich ultrathin LDHs nanosheets with nitrogen doping and studied for OER activity in 1.0 M KOH electrolyte [16]. The catalyst delivered an overpotential of 281 mV at the current density of 10 mA cm⁻² and a Tafel slope from 40.03 mV/dec. The N-CoFe LDHs nanosheets on Ni foam exhibited OER capability with an overpotential of 233 mV at 10 mA cm⁻². The improvement of the electrocatalytic activity from the edge and corner reactive sites, as well as the rearranging of the electronic configurations caused by the nitrogen dopant, worked in harmony to improve OER performance. As shown in figures 4.5(d)-(f), a layer of defective single-layer graphene is produced by the formation of oxygen bubbles, and higher scan rates result in more extended and critical structural damage [48]. At pristine graphene, the edges are where the electron transport characteristics first occur. The consecutive OER scans damage the basal



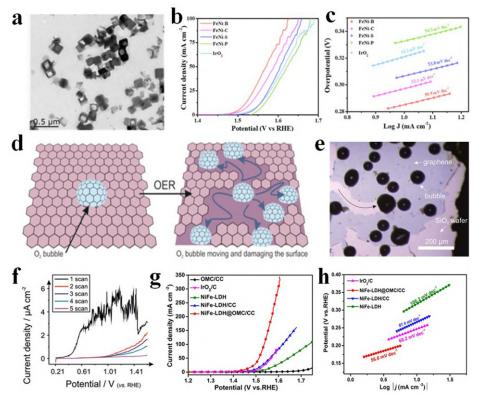


Figure 4.5. (a) Transmission electron microscopy (TEM) images of FeNi–B. (b) LSV polarization curves. (c) Tafel plots. Reprinted with permission from [44]. Copyright (2022) by the American Chemical Society. (d) Schematic overview of oxygen bubbles inducing structural damage to the surface of the mono-layer graphene. (e) Screen-shot images captured from an *in situ* experiment, which show the evolution of oxygen bubbles. (f) LSV plots in 0.1 M KOH solution. Reproduced from [48] CC BY 4.0. (g) LSV curves in 1.0 M KOH electrolyte. (h) Corresponding Tafel plots. Reprinted from [50] Copyright (2021), with permission from Elsevier.

plane of the graphene sheet and result in a weak electrochemical signal due to a loss in electrically conductive pathways. The Fe-MoS₂ reaches a current density of 50 mA cm⁻² at 290 mV, shows a Tafel slope of 72 mV/dec, and has suitable stability in a 1.0 M KOH medium [49]. MoS₂ layers that are vertically oriented maximize the exposure of the edge sites, which is beneficial for the enhancement of electrochemical performance. The ultra-small NiFe-LDH nanoparticles with less shape anisotropy increase the number of edge active sites, which results in improved OER performance [50]. The catalyst exhibited an overpotential of 223 mV at 10 mA cm⁻², a Tafel slope of 56.6 mV/dec, and high mass activity (figures 4.5(g) and (h)).

4.3.7 Heterostructuring

The flexibility of 2D heterostructures allows for the application of OER through surface chemistry controls and electronic structure modulations. As shown in



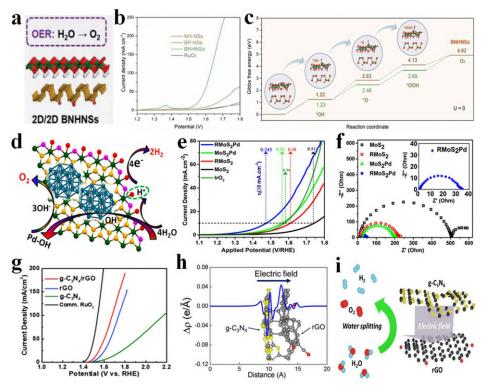


Figure 4.6. (a) Schematic of 2D/2D BNHNSs for OER. (b) LSV plots of catalyst. (c) Calculated free energy profiles for OER of 2D/2D BNHNSs (brown line) at the U = 0 V as compared with the ideal OER catalyst (green line). Reproduced from [51] CC BY 4.0. (d) Schematic of the proposed mechanism for OER on the RMoS₂Pd catalyst. (e) Polarization curve. (f) Nyquist plot. Reprinted with permission from [52]. Copyright (2019) by the American Chemical Society. (g) LSV curves in 1.0 M KOH medium. (h) Plane-averaged charge density difference between g-C₃N₄ and rGO. (i) Schematic of the evolution of oxygen molecule from g-C₃N₄/rGO electrocatalysts. Reprinted from [17], Copyright (2022), with permission from Elsevier.

figure 4.6(a), Mei *et al*, fabricated 2D/2D heterostructured nanosheets with black phosphorus and Ni(OH)₂ nanosheets and studied their performance in 1.0 M KOH electrolyte for OER [51]. The heterostructured catalyst shows an overpotential of 297 mv at 10 mA cm⁻², which is 22% less than bare Ni(OH)₂ and 34% less than black phosphorus nanosheets (figure 4.6(b)). The purposeful combination of the two materials enhanced their synergistic effects and produced a heterostructure with significant interfacial interaction (figure 4.6(c)). As a result, surface adsorption and electron transport are optimized. For OER, the heterostructure interface of palladium (Pd) and reduced graphene oxide (RGO)-supported molybdenum disulfide (MoS₂) (RGO/MoS₂/Pd) shows an overpotential of 245 mV at 10 mA cm⁻² and a Tafel slope of 42 mV/dec in an alkaline electrolyte (figures 4.6(d)–(f)) [52]. The combined synergetic effect of 1T MoS₂, sulfur vacancy, and conducting RGO sheet accelerate the OER activity. The 1,4-benzenedicarboxylate C₈H₄O₄ and Ni(OH)₂



(Ni-BDC/Ni(OH)₂) heterostructures show the current density of 82.5 mA cm⁻² at 1.6 V due to high activity and favorable kinetics [53]. This is 5.5, 20.6, and 3.0 times higher than Ni-BDC, Ni(OH)₂, and Ir/C, respectively. The electronic structure of Ni (OH)₂ is well modified as a result of the strong electron interactions between Ni (OH)₂ and Ni-BDC, resulting in the production of Ni(OH)₂ with higher oxidation states. The carbon-based heterostructured electrocatalyst graphitic carbon nitride and rGO (g-C₃N₄/rGO) with 2D/2D structure exhibited lower overpotential (272 mV @10 mA cm⁻²) and Tafel slope (97 mV/dec) for OER [17]. An intense electric field that makes it easy for electrons to move between electrodes. Theoretical calculations reveal that the electron is spontaneously transferred from g-C₃N₄ to rGO and the charge transfer induces an electric field by the interface dipole moment formation (figures 4.6(g)–(i)). The CoFe oxide/black phosphorus nanosheet heterostructure shows an overpotential of 51 mV at 10 mA cm⁻² which is lower than that of the commercial RuO₂ catalyst [54]. The combination of these two materials offers more active sites for OER performance.

Table 4.1 shows the overpotential and Tafel slope values recorded in respective electrolytes for engineered 2D materials while evaluation of OER activity.

4.4 Conclusion

Due to its slow kinetics, the OER is frequently regarded as the main bottleneck in water splitting. The key to the widespread adoption of these energy-related technologies is the generation of high-performance and easily available OER catalysts. Therefore, this chapter presented recent advancements and progress on 2D materials as efficient and cost-effective electrocatalysts for OER. Some effective ways for increasing the catalytic activity of 2D materials include alloying, doping, defect engineering, strain/stress engineering, morphological alteration, edge engineering, and heterostructure design.

Research on 2D material alloys for OER activity is now in its early stages. Consequently, additional research into alloys between distinct periodic table groups might be advantageous for electronic structure engineering. The priority of ordered structural control in alloy synthesis must be considered. High OER performance can be attained through doping, which effectively modifies the catalyst surface. However, there is still a problem with optimized and regulated doping that needs to be resolved. In order to improve catalytic behavior, it is essential to identify the defect's basic structure and the process that led to its creation. The defects have a significant impact on the optoelectronic structure, conductivity, and intrinsic reactivity. Despite the fact that strain engineering improves the physicochemical properties of electrocatalysts, one of the biggest challenges has been how to scale up strain effects in real-world applications. In order to maximize catalytic activity, harmony within the tensile strain and electronic conductivity needs to be obtained. Edge sites have an impact on the electronic structures of catalysts, hence adding more edge sites would considerably improve OER performance. For achieving high OER performance, one intriguing strategy is to design a series of innovative catalysts with distinctive shapes and structures. The high synergistic effect between



4-13

Table 4.1. The performance of various engineered 2D materials-based electrocatalysts towards OER.

Engineered technique	Material	Electrolyte	Overpotential	Tafel slope	References
Defect	CoSe ₂ @DG	1.0 M KOH	270 mV @10 mA cm ⁻²	64 mV/dec	[11]
	δ -MnO ₂	1.0 M KOH	300 mV @20 mA cm ⁻²	71 mV/dec	[25]
	Mo-FeS	1.0 M KOH	210 mV @10 mA cm ⁻²	50 mV/dec	[26]
	NR-Ni ₃ N/GCNs	1.0 M KOH	290 mV @10 mA cm ⁻²	70 mV/dec	[27]
	A-Ni@DG	1.0 M KOH	270 mV @10 mA cm ⁻²	47 mV/dec	[28]
Alloy	$Ni_x Fe_y @Mo_2 CT_x$	5.0 M KOH	1.50 V @10 mA cm ⁻²	34 mV/dec	[29]
	$NiFe-MoO_x$	1.0 M KOH	276 mV @10 mA cm ⁻²	50 mV/dec	[30]
Doping	Co-doped SnS ₂	1.0 M KOH	281 mV @30 mA cm ⁻²	62 mV/dec	[13]
	Fe/Co/N tri-doped graphene	1.0 M KOH	288 mV @10 mA cm ⁻²	34.3 mV/dec	[36]
	Fe-doped NiCoP	1.0 M KOH	269 mV @10 mA cm ⁻²	72.01 mV/dec	[37]
	Fe-doped CoP	1.0 M KOH	220 mV @10 mA cm ⁻²	65.8 mV/dec	[39]
Strain and stress	SrRuO ₃	1.0 M KOH	0.09 V @5 mA cm ⁻²	31 mV/dec	[41]
	TiO_2	1.0 M NaOH	1.80 mV @1 mA cm ⁻²	102 mV/dec	[42]
Morphology	FeNi	1.0 M KOH	285 mV @10 mA cm ⁻²	50.9 mV/dec	[44]
	CuCo ₂ S ₄	1.0 M KOH	283 mV @20 mA cm ⁻²	89 mV/dec	[45]
	CoSe ₂	1.0 M KOH	325 mV @20 mA cm ⁻²	80 mV/dec	[46]
Edge	N-CoFe	1.0 M KOH	281 mV @10 mA cm ⁻²	40.03 mV/dec	[16]
	Fe-MoS ₂	1.0 M KOH	290 mV @50 mA cm ⁻²	72 mV/dec	[49]
	NiFe-LDH	1.0 M KOH	223 mV @10 mA cm ⁻²	56.6 mV/dec	[50]
Heterostructuring	Black Phosphorus/ Nickel Hydroxide	1.0 M KOH	297 mV @10 mA cm ⁻²	100 mV/dec	[51]
	RGO/MoS ₂ /Pd	1.0 M KOH	245 mV @10 mA cm ⁻²	42 mV/dec	[52]
	g-C ₃ N ₄ /rGO	1.0 M KOH	272 mV @10 mA cm ⁻²	97 mV/dec	[17]



two or more materials increasing the reaction kinetics makes the design and manufacture of heterostructure an effective method.

Carbon-based materials such as graphene, carbon nanotubes, activated carbon, and graphitic carbon nitride offer excellent conductivity, flexibility, and favorable durability. However, their relatively low catalytic activity can be possible to improve by doping, defects, and heterostructure formation. The incorporation of carbon-based materials into OER catalysts could significantly reduce the cost of producing water oxidation by utilizing the simple and affordable accessibility of these materials. Several kinds of 2D materials, such as MXenes, transition metal dichalcogenides, perovskites, LDH, etc, are understudied and require additional focus for OER investigations in addition to carbon materials and metal oxides. The thoughtful design of these classes will undoubtedly provide favorable outcomes in this area. There is a scope of in-depth studies of the mechanism of oxygen evolution with 2D material electrocatalysts. The combination of theoretical and experimental studies will help to better understand insights into the reaction. Overall, we believe that the easy-to-scale engineering of 2D materials can pave the way for the pursuit of cost-effectiveness for electrocatalytic OER applications.

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Engineered 2D Materials for Electrocatalysis Applications

Chandra Sekhar Rout

Chapter 5

Engineered 2D materials for oxygen reduction reaction (ORR)

Abhinandan Patra and Chandra Sekhar Rout

As the pressing need for the progression of energy conversion and storage technologies looms large, research endeavours have undergone a conspicuous intensification within the sphere of oxygen reduction reactions (ORRs). ORR is pivotal in various applications, including fuel cells, metal-air batteries, and environmental remediation. However, the quest for efficient and cost-effective ORR catalysts is fraught with challenges, encompassing issues of catalytic activity, durability, and scalability. Two-dimensional (2D) materials, such as graphene, transition metal oxides (TMOs), transition metal dichalcogenides (TMDs), transsition metal trichalcogenides (TMTCs), and MXenes, have emerged as frontrunners in the pursuit of superior ORR catalysts. This chapter explores their potential by delving into the fundamental mechanisms, strategies for catalytic enhancement, and considerations for material stability. Techniques including doping, alloying, defect engineering, edge activation, and heterostructuring are elucidated as effective means of elevating 2D materials to the forefront of ORR catalysts. The imperative for interdisciplinary collaboration, encompassing theoretical and experimental approaches, is underscored. In conclusion, 2D materials hold substantial promise in reshaping the landscape of ORR catalysis, offering pathways toward sustainable and efficient energy conversion technologies. Nevertheless, challenges persist at the crossroads of materials science, electrochemistry, and catalysis, necessitating concerted happenings to unlock their full potential.

5.1 Introduction

The oxygen reduction reaction (ORR) holds a pivotal role in scientific research across diverse disciplines. It underpins the advancement of energy conversion and storage technologies, informs environmental studies by relating to microbial respiration and pollution control, and drives materials science, catalysis research,

and nanotechnology through the quest for improved ORR catalysts and nanomaterials [1, 2]. In the realm of electrochemistry, ORR serves as a fundamental process in technologies such as hydrogen fuel cells and metal-air batteries, where it underpins electricity generation and energy storage [3-5]. The high cost, limited availability, and susceptibility to degradation of noble metal catalysts, like platinum, palladium etc have prompted the rise of 2D materials as promising alternatives for ORR in energy applications [5–8]. 2D materials such as graphene, TMOs, TMDs, TMTCs and MXenes etc offer cost-effectiveness, improved durability, high surface area, high conductivity, ample active sites/edges and environmental sustainability, while their tunable physicochemical properties enable precise control over ORR kinetics, making them a compelling choice to address the challenges associated with noble metal catalysts [9, 10]. The basic mechanism of the ORR on 2D electrocatalysts involves the adsorption of oxygen molecules, followed by electron transfer and the formation of hydroxide ions. The efficiency of these steps is influenced by the 2D material's properties, making it crucial to engineer and optimize these materials for enhanced ORR performance in energy applications [11, 12].

However, challenges in developing 2D materials as ORR catalysts include achieving competitive catalytic activity with noble metals, ensuring long-term durability, and optimizing mass transport. Enhancing 2D materials for the ORR in electrocatalysis can be achieved through numerous strategies like doping, alloying, heterostructuring, morphology control, edges, and defect engineering which has been the prime focus in this book chapter [13–16]. Doping with foreign elements can modify electronic properties, improving ORR catalytic activity. Alloying, often with transition metals, can enhance activity and reduce the use of expensive noble metals. Heterostructures formed by stacking different 2D materials create synergistic effects, benefiting ORR performance. Morphology control and defect engineering can expose more active sites and improve mass transport, ultimately optimizing 2D materials for efficient ORR in applications such as fuel cells and metal-air batteries [13-17]. In a nutshell, this chapter on the electrocatalytic ORR of 2D materials has provided insights into both the fundamental mechanisms of ORR on these materials and innovative approaches for enhancing catalytic activity through defects, edges, morphology, doping, and heterostructures. These discoveries bear the potential to propel the significance of 2D materials in the realm of sustainable and efficient ORR electrocatalysis, thereby making notable contributions to the development of cleaner and more environmentally friendly energy technologies.

5.2 ORR-mechanism and insights

ORR is of great importance in the development of energy conversion devices, such as fuel cells, where it serves as the cathodic half-reaction, converting oxygen into water while releasing energy that can be harnessed as electrical power through fuel cells and batteries [5–8]. Researchers in the scientific field study ORR to develop more efficient catalysts and better understand the underlying mechanisms for

applications in clean energy production and environmental protection. The presence of a substantial amount of oxygen in the atmosphere makes it the preferred oxidizing agent for cathodes in fuel cells. However, the O₂ molecule's high bond energy, which is 498 kJ mol⁻¹, imparts significant stability, resulting in ORR being notably slow [18–20]. Typically, ORR occurring on cathodes necessitates high overpotentials, exceeding 0.3 V (depending on the electrode material), when electrocatalysts are not employed owing to the sluggish reaction kinetics and ORR rate hysteresis [18–21]. The electrochemical reduction of oxygen involves a complex mechanism characterized by multi-electron irreversible transfer processes spanning numerous elementary steps and involving various intermediate species. This mechanism is influenced by factors such as reaction temperature, oxygen partial pressure, and potential. Without considering specific reaction process details, ORR on the electrode can be categorized as either 'partial' 2-electron reduction or 'direct' four-electron reduction, with the key distinction being the presence or absence of peroxide intermediates in the liquid phase, whether the environment is alkaline or acidic [17–20].

The 2e⁻ reduction of O₂ produces intermediate oxygen compounds that may revert to O₂, diminishing battery efficiency and posing electrode damage risks. In contrast, four-electron reduction yields H₂O (in acid) or OH⁻ (in alkaline conditions) directly from O₂ [19, 20]. Most electrodes favour 2e⁻ or combined 2e⁻/4e⁻ pathways due to O₂'s high bond energy, making direct 4e⁻ reduction challenging. The two-electron pathway generates H₂O₂ or HO₂ with lower activation energy (146 kJ mol⁻¹), promoting ORR likelihood. In fuel cells (FCs), the essential 4e⁻ process requires selective catalysts and high potential to boost FC output voltage and efficiency. The cathode ORR catalyst indirectly governs FC energy conversion rates, impacting FC application. Mostly, for 2D materials, the 2e⁻ pathway is likely favourable and widely referred to, which can be ascribed to to its high surface area, edge sites, tunable electronic structure, and intrinsic catalytic activity, promoting the formation of two-electron reduction products. Oxygen molecules that adsorb onto the catalyst surface, undergo dissociation into oxygen atoms (O*), and subsequently desorb as water or hydroxide ions, involving crucial steps of adsorption, dissociation, and desorption. For the clear understanding of the reactions and of molecules participating in ORR, a schematic diagram is given figure 5.1(a). Mechanisms and potentials (versus reversible hydrogen electrode, RHE) of ORR in neutral and acidic media as follows in figures 5.1(a) and (b). A typical ORR polarization curve (figure 5.1(c)) exhibits three regions: a slow rate of O_2 reduction with decreasing potential (kinetically controlled), a marked increase in current density with a drop in potential (mixed kinetic- and diffusion-controlled), and a region where current density depends on reactant diffusion rate (diffusion-controlled). Catalyst activity is quantitatively assessed by onset potential (E_{onset}) and half-wave potential ($E_{1/2}$), with higher potentials indicating greater ORR activity, while J_L represents the diffusion-limited current density [20–22]. The other figure of merits like Tafel slope, kinetic current density (J_K) , electron transfer number (n) and measured current density (J) to access electrocatalytic activity of the electrocatalyst through studying the electrocatalytic kinetics. The measured current density and electron transferred

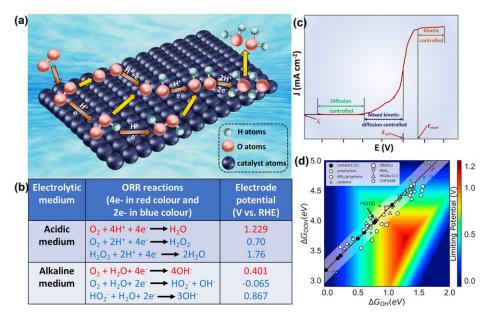


Figure 5.1. (a) Schematic illustration of the reaction mechanism of ORR, (b) mechanism and potentials of ORR in tabular form, (c) graphical representation of a typical ORR polarisation curve, and (d) 2D volcano plot. Reprinted with permission from [3]. Copyright (2018) American Chemical Society.

number can be evaluated by Koutecký–Levich (K–L) method and the rotating ringdisk electrode (RRDE) method; [22–24]

$$\frac{1}{J} = \frac{1}{J_K} + \frac{1}{J_L}$$

$$n = 4 \times \left[\frac{I_d}{I_d + \frac{I_r}{N}} \right]$$

herein, N, I_d and I_r are the collection co-efficient (percentage of current drawn by ring from disk), disk current and the ring current.

A lot of materials are being investigated for ORR and thereby further utilized in FC and metal—air batteries. However, 2D materials have garnered a lot of consideration in the past decade owing its tunable properties. The performance of 2D ORR catalyst can be retrieved through 2D volcano plot which is a graphical representation used to assess and compare the catalytic activity of 2D materials or catalysts, plotting a performance metric against a relevant parameter, typically displaying an optimal range for efficient catalysis in the form of a volcano-shaped curve (figure 5.1(d)) [3]. Additionally, to boost the catalytic activity of 2D ORR electrocatalysts, a plethora of innovative tactics such as doping, alloying, defects, edges, heterostructuring, and surface engineering can be adapted.

5.3 Different engineered approaches to enhance ORR performance **5.3.1** Defects

Defect engineering in ORR involves intentionally creating structural imperfections in catalyst materials to enhance their catalytic activity, increase active sites, and modulate electronic properties for improved oxygen reduction [25]. In view of that, an effective and stable electrocatalyst for the ORR in alkaline electrolytes is created using a simple wet-chemistry approach, resulting in a defect-rich ultrathin porous Pd metallene [26]. This metallene offers an abundance of highly active sites and vacancy defects, leading to superior ORR activity (0.892 A mgPd-1 at 0.9 V versus RHE). Compared to commercial Pt/C and Pd/C, it exhibits 5.1- and 16.8-times higher mass activity, respectively, while maintaining performance after 5000 cycles. The outstanding ORR performance is attributed to the strain effect and tunable electronic structure. Likewise, the remarkable electrocatalytic performance of ultrathin nitrogen-doped graphene nanomesh in acidic electrolytes was attributed to its extremely thin 2D structure, which features a hierarchical pore arrangement and a structure enriched with defects [27]. Another electrocatalyst, 2D graphene material possessing carbon defects exhibited excellent catalytic performance while reducing O2 $(E_{\text{onset}} = 0.91 \text{ V versus RHE}, E_{1/2} = 0.76 \text{ V and } n = 3.87)$ owing to the local modulated electronic environment associated with the defects [28]. Similarly, the abundant topological defects and edge defects aided the catalytic activity of nitrogen-doped graphene mesh and 2D porous turbostratic carbon nanomesh [29, 30]. In this regard Zhu and their group produced an in situ galvanic replacement technique which was employed to create a Pt nanotubes/N-doped graphene (Pt NTs/ NG) catalyst [31]. The performance of this Pt NTs/NG catalyst was thoroughly examined, revealing significantly improved activity and long-term stability in ORR under acidic conditions, highlighting its promising potential for fuel cell applications. Specifically, the Pt NTs/NG catalyst exhibited with a 2.7-fold enhancement in mass activity at 0.9 V compared to the state-of-the-art. Moreover, accelerated durability tests demonstrated that the Pt NTs/NG catalyst retained 88.9% of its initial activity after the testing period (figure 5.2).

5.3.2 Alloying

Alloying in the context of the ORR involves mixing different metals to enhance catalytic activity, durability, and cost-effectiveness of ORR catalysts in applications like fuel cells. The 2D porous bimetallic PtPd alloy demonstrated outstanding performance in the ORR, achieving a notable positive shift of approximately 43 mV in the half-wave potential compared to commercial Pt/C (50 wt%) in a 0.1 M KOH solution [32]. Additionally, this catalyst exhibited a 2.4-fold increase in mass activity and a 3.5-fold improvement in specific activity at 0.80 V relative to Pt/C. Theoretically, Back *et al* made over 50 combinations of 2D materials with doping of single atoms which displayed amazing catalytic activity, specifically, Rh embedded in N-doped graphene outstood of all for fuel cell applications [33]. Lyu and their co-workers developed an excellent alloyed catalyst, PtPd bimetallic

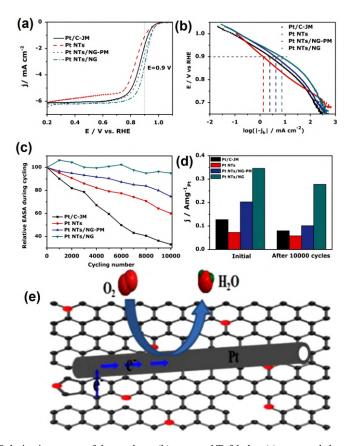


Figure 5.2. (a) Polarization curves of the catalysts, (b) extracted Tafel plot, (c) measured electrochemical active surface area (ECSA) of the catalysts, (d) data showing the comparison of ECSA before and after stability and (e) mechanism of ORR through schematic representation. Reprinted from [31], Copyright (2015), with permission from Elsevier.

nanostructures with varying Pt and Pd ratios synthesized using organized SiO₂ spheres as templates (figure 5.3(a)) [34]. The most effective catalysts exhibited an onset potential and half-wave potential of 0.967 and 0.889 V, respectively, along with mass and specific activity enhancements of 2.1 and 2.6 times, respectively, compared to Pt/C (figures 5.3(b) and (c)). This improved catalytic performance in ORR can be primarily attributed to the porous structure providing ample active sites and the synergistic effect of Pt alloyed with Pd effectively reducing OH adsorption, thereby mitigating poisoning of the ORR active site.

Likewise, Salmon *et al* synthesized an excellent catalyst by subjecting Pt-decorated Ni(OH)₂ nanosheets to controlled thermal treatments and hierarchical 2D nanoframes were fabricated, featuring a catalytically active Pt–Ni alloy phase [35]. The detailed synthesis protocol is provided in figure 5.3(d). These nanoframes exhibited an ORR specific activity 10 times higher (5.8 mA cm⁻²) than Pt/C, along with remarkable stability under accelerated testing up to 1.3 V versus RHE

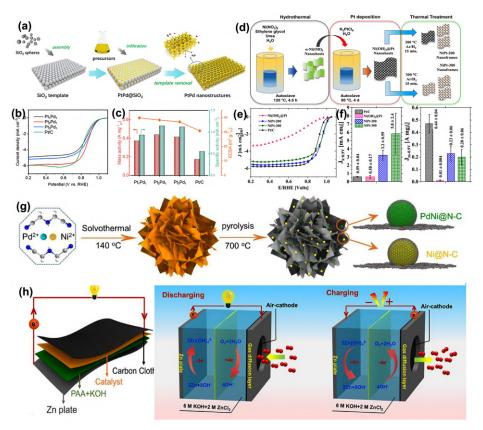


Figure 5.3. (a) Schematic illustration of the synthesis of PtPd alloy, (b) ORR polarisation curve the catalysts, (c) mass activity and ESCA of the catalysts. Reprinted with permission from [34]. Copyright (2020) American Chemical Society. (d) Schematic diagram of the synthesis of Ni(OH)₂@Pd, (e) ORR polarisation curve for the catalysts, (f) mass activity and specific activity calculations in a graphical way. Reprinted with permission from [35]. Copyright (2017) American Chemical Society. (g) Schematic representation of the synthesis procedure of PdNi/Ni@N-C and (h) device architecture and the charge storage mechanism. Reprinted from [36], Copyright (2021), with permission from Elsevier.

(figures 5.3(e) and (f)). The unique nanoarchitecture and local structure of these metallic 2D nanoframes deliver both high specific activity and elevated potential stability, facilitating a four-electron reduction process for ORR with the first electron transfer as the rate-determining step. In another interesting study, a novel and straightforward OCP-polymer approach was employed to derive hierarchical porous N-doped carbon nanosheets anchored with PdNi and Ni nanoparticles (PdNi/Ni@N-C) using an organic ligand (figure 5.3(g) [36]. Excellent electrocatalytic activity was demonstrated, with a 60 mV positive shift in the half-wave potential for the ORR compared to commercial Pd/C. Density functional theory (DFT) calculations revealed that alloying Pd and Ni caused significant changes in reaction site geometry and electronic structure, resulting in distinct catalytic behaviour led to showcase promising performance as an air-cathode in rechargeable

Zn-air batteries and flexible solid-state Zn-air batteries, offering high-power density and superior cycling life compared to batteries driven by Pd/C+RuO₂ (figure 5.3(h)).

5.3.3 Doping

Doping pertaining to ORR involves deliberately introducing foreign atoms or species into catalyst materials to enhance their catalytic activity by modifying electronic and chemical properties through defect creation which is confirmed through theoretically as well [37–39]. Among the 2D materials, the pioneer, graphene has been widely investigated regarding to ORR and a lot of single atoms like boron, nitrogen, phosphorus etc have been used as dopants to enhance its catalytic activity [40]. In view of that, the reaction mechanism changes to 4e⁻ pathway instead of 2+2 and 4e⁻ pathway which can be attributed towards the nitrogen doping and solvent treatment which not only affects the activity but also changes the morphology of the catalyst [41]. The catalyst exhibited an onset potential of 1.1 V and a half-wave potential of 0.84 V versus RHE. Additionally, during extended potential cycling, there was minimal degradation in the half-wave potential (less than 3%) observed in O_2 -saturated solutions. In the same way, using a straightforward two-step pyrolysis method, 2D Fe-N-doped carbon sheets resembling graphene (FeNGC) were produced, and it was found that FeNGC-950 (sintered @950 °C) exhibited superior performance to many non-noble metal catalysts [42]. Tan et al synthesized a 2D structure consisting of reduced graphene oxide (rGO) sandwiched between two monolayers of small nitrogen-doped carbon nanospheres (N-HCNS) for ORR (figure 5.4(a)). They demonstrated the best catalyst among others showcased superior electrocatalytic oxygen reduction compared to physically mixed rGO and N-HCNS, surpassing a 20 wt % Pt/C catalyst in alkaline conditions with a 0.872 V half-wave potential, 12.0 mV higher than Pt/C (figures 5.4(b) and (c)) [43]. In contrast, a distinct lamellar microstructure, Nd-doped Bi₄Ti₃O₁₂ nanosheet was created through a modified sol–gel hydrothermal method, showing exceptional selectivity for the ORR to generate hydrogen peroxide in an alkaline medium [44]. This microstructure outperformed pure nanosheets (E_{onset} of 0.7 V versus RHE) in both current density and selectivity, maintaining a hydrogen peroxide yield of 93%-95% in the 0-0.50 V versus RHE potential range, compared to pure nanosheets' 83%-89% which can be attributed towards surface adsorption enhancement through doping. Yue et al described a straightforward method for creating porous nitrogen-doped Ti₃C₂ nanosheets (figure 5.4(d)) [45]. The designed porous structure offered a large surface area and abundant channels, enhancing oxygen adsorption and transport, thus improving ORR kinetics owing to the doping effect. Compared to pristine material, the modified nanosheets exhibited a higher half-wave potential (0.72 V), greater number of electron transfer and minimal potential decay (2 mV after 5000 CV cycles) (figures 5.4(e) and (f)).

5.3.4 Strain and stress

Strain engineering in the realm of ORR within 2D materials entails the deliberate imposition of mechanical or structural strain to modulate their electronic structure

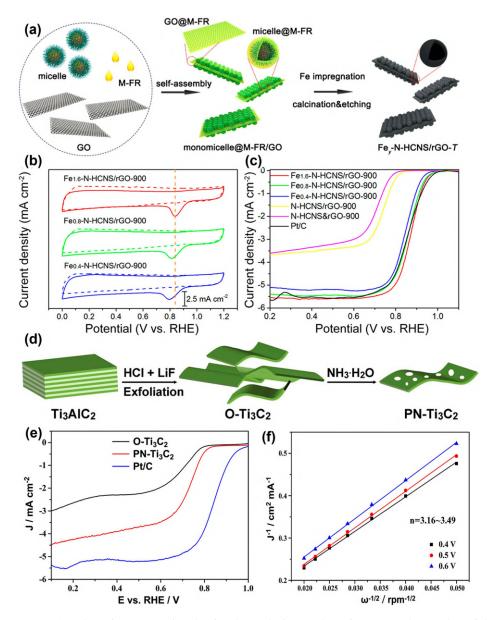


Figure 5.4. (a) Schematic representation showing the synthesis procedure of N-HCNS, (b) CV plots of the catalysts, (c) LSV polarisation curves of the catalysts. Reprinted with permission from [43]. Copyright (2018) American Chemical Society. (d) Diagram showing synthesis process of N-doped MXene, (e) polarisation curves of the catalyst and (e) K–L plot. Reprinted with permission from [45]. Copyright (2022) American Chemical Society.

and catalytic properties. This method is employed to fine-tune ORR efficiency and longevity in applications like fuel cells and metal-air batteries, leveraging strain-induced alterations in surface interactions, active sites, and electronic band

structures to enhance catalytic performance. A lot of theoretical studies suggested the above thing which include strain engineering of Pt-doped Ti₂CO₂, Ta₉Se₁₂, GaPS₄, MXene and carbon nitride etc and exhibited amazing catalytic properties in the context of ORR [46–50].

Keeping this in mind, Yin *et al* came up with a solution to address the situation. Nanoporous gold (NPG) films possess excellent electrical conductivity, high corrosion resistance, a large specific surface area, and a unique concave/convex curvature. Pt monolayers were fabricated by their group on NPG films with varying lattice strains, resulting in a ~1.8% reduction in Pt lattice constant and a threefold increase in intrinsic ORR activity (figure 5.5(a)) [51]. The NPG-1.8%-Pt sample exhibited about 5 and 16 times higher intrinsic and mass ORR activity, respectively, compared to commercial Pt/C. Furthermore, after 10 000 durability cycles, NPG-Pt showed only a modest 1.8% decrease in activity, contrasting with the 35% decrease observed for Pt/C. This highlights the potential of constructing compressive-strained Pt in nanoporous materials for highly efficient and durable Pt-based ORR catalysts (figures 5.5(b)–(d)). This can be encouraging for the scientific community to put more efforts towards developing strategic strain engineered ORR catalysts [51].

5.3.5 Morphology

In the realm of ORR within 2D materials, morphology refers to the physical structure and surface features of these materials. It significantly influences catalytic activity, with considerations including surface defects, nanostructures, dopants, layer thickness, supporting substrates, and the application of mechanical strain to engineer optimal ORR performance [52]. Huang et al synthesized a 2D carbon morphology via hydrothermal carbonization using guanine and carbohydrates. These materials exhibited exceptional performance in the ORR with $E_{1/2}$ of 0.87 V (versus RHE) [53]. The morphology of a layer double hydroxide using Ni and Co were studied for ORR and exhibited outstanding performance where it achieved 3.7 times of electrons with respect to the multilayer catalysts [54]. In another report, a puff-like reduced graphene oxide (PG) support was synthesized via spray drying and thermal shock treatments, followed by impregnation with iron phthalocyanine (FePc/PG) [55]. PG's unique nanostructure significantly increased both Brunauer-Emmett-Teller (BET) surface area (29-fold) and electrochemically active surface area (ECSA) (73-fold), mitigating restacking issues. FePc dispersion on PG created more anchoring sites, improving active site exposure and mass transport. The ORR activity revealed with a $E_{1/2}$ of 0.909 V (versus RHE) and $J_{\rm K}$ of 89.2 mA cm⁻² at 0.80 V, surpassing Pt/C. Additionally, in a gas diffusion electrode (GDE) setup, FePc/PG displayed high current densities, low mass-transport overpotential, and achieved a peak power density of 228 mW cm⁻² in a zinc-air battery (ZAB). Another morphology dependent study, CeO₂ nanostructures, varying in shape and size such as hollow/solid spheres, triangular flakes, nanotubes, and flowerlike structures, exhibit distinct ORR activities [56]. The order of activity, from highest to lowest, is hollow spheres > triangular flakes > flowers > nanotubes > bowling balls, influenced by factors like oxygen vacancies, porosity, and surface

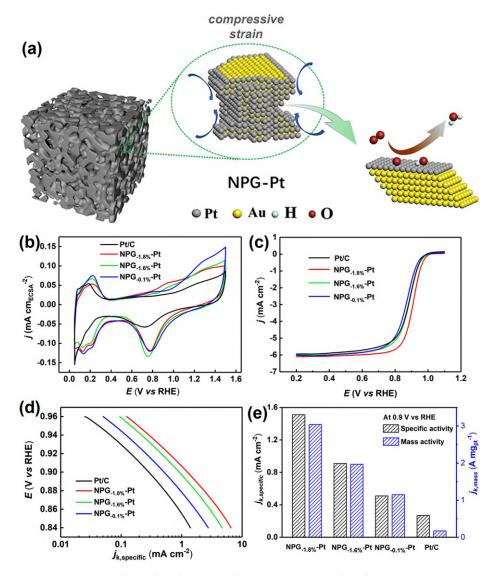


Figure 5.5. (a) Schematic illustration of the synthesis protocol, (b) CV profiles of the catalysts 0.1 M HClO₄, (c) polarized LSV curves of the catalysts, (d) Tafel plots and (e) mass and specific activity calculations in bar graph form. Reprinted with permission from [51]. Copyright (2020) American Chemical Society.

area. These CeO₂ nanostructures primarily follow a four-electron ORR pathway, generating H₂O as a by-product. Notably, CeO₂ hollow spheres surpass Pt/C in terms of durability and methanol tolerance. Likewise, different Cu₂O crystal shapes were examined for their electrocatalytic performance in ORR in alkaline conditions [57]. It was observed that the truncated octahedral Cu₂O exhibited higher surface-specific activity for ORR compared to spherical or octahedral morphologies which was attributed to the preferential exposure of (100) crystal planes on the truncated

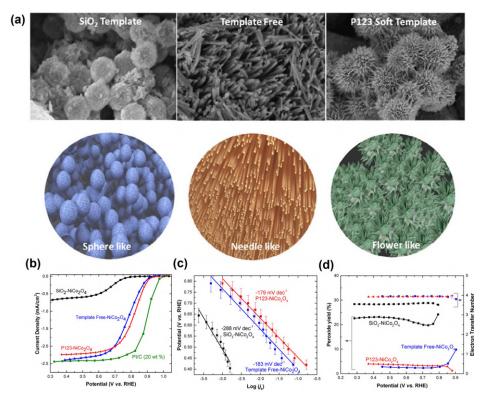


Figure 5.6. (a) Schematic illustration of the three distinct morphologies of Ni–Co hydroxides, (b) polarisation corves of the catalysts, (c) Tafel plots and (d) yield of peroxide and the number of electrons transferred during ORR. Reprinted with permission from [58]. Copyright (2017) American Chemical Society.

octahedron, facilitating stronger O₂ adsorption and easier activation of adsorbed O₂ on the Cu₂O surface, as supported by both electrocatalysis experiments and periodic spin DFT calculations. Moreover, Wu *et al* supposed of three distinct NiCo₂O₄ catalysts using different templates: temple-free, Pluronic-123 (P-123) soft, and SiO₂ hard templates, followed by hydrothermal methods and calcination [58]. The soft-template method resulted in a unique nanoneedle cluster assembly with meso- and macropores, while the hard-template produced dense spherelike structures (figure 5.6(a)). The flower-like nanoneedle assembly NiCo₂O₄ catalyst obtained via the soft-template approach exhibited the highest catalytic activity and stability for the ORR in alkaline media, with onset and half-wave potentials of 0.94 and 0.82 V versus the RHE, respectively.

5.3.6 Edge

The scientific exploration of edge sites in 2D materials for ORR is a prominent research area within materials science and electrochemistry. These atomically thin materials possess unique edge site properties, such as altered electronic structures,

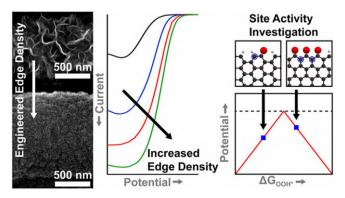


Figure 5.7. Schematical representation of the graphene nanosheets and the edge site investigation. Reprinted with permission from [63]. Copyright (2020) American Chemical Society.

which significantly influence their catalytic performance in ORR and hold promise for advancing clean energy technologies. The advantageous edges were noticed by Wang et al where they inspected a leaf-like 2D zeolitic imidazolate framework, ZIF-L, with exposed edge active sites. Heteroepitaxial growth of ZIF-L-Co onto ZIF-L-Zn allowed control over exposed facets, resulting in high electrocatalytic activity for the ORR [59]. Similarly, theoretically the edge sites for Ni₂SbTe₂ could provide ample activity for ORR which was investigated by Li et al through firstprinciples calculations [60]. Further, a highly efficient ORR electrocatalysts was created by utilizing edge-rich and dopant-free graphene, carbon nanotubes, and graphite, demonstrating the pivotal role of edge carbon in enhancing ORR activity via a one-step, four-electron pathway [61]. Similarly, the edge planes of 2D-MoS₂ were explored for ORR catalyst and displayed amazing electrocatalytic activity owing to the edge cut planes [62]. Karni et al fabricated a graphene-based electrocatalyst, nanowire-templated three-dimensional fuzzy graphene (NT-3DFG) for efficient 2e ORR. NT-3DFG demonstrated a high efficiency (onset potential of 0.79 ± 0.01 V versus RHE), selectivity (94 ± 2% H₂O₂ production), and tunable ORR activity based on graphene edge site density. Functionalization of NT-3DFG edge sites with carbonyl (C=O) and hydroxyl (C-OH) groups under alkaline ORR conditions enabled selective 2e⁻ ORR (figure 5.7). A geometric descriptor predicts site activity within $\sim 0.1 \text{ V}$ of computed values [63].

5.3.7 Heterostructuring

Heterostructures and composites incorporating 2D materials, like graphene and transition metal dichalcogenides, hold promise for enhancing the ORR through improved kinetics, band structure engineering, and synergistic effects with other catalysts. However, practical challenges in scaling up production and cost-effectiveness need to be addressed for their broader application in clean energy technologies. In view of that, a strategy was employed to convert a limitation into an advantage by coupling two slow ORR materials, hexagonal boron nitride (hBN) and MoS₂ [64]. Within the heterostructure, boron vacancies were preferentially formed in the

presence of MoS₂, serving as active sites for oxygen adsorption. This induced Bvacancies facilitated rapid electron transfer, overcoming kinetic limitations observed in pure hBN nanosheets during ORR kinetics. The resulting catalyst exhibited a low Tafel slope (66 mV/dec) and a high onset potential (0.80 V versus RHE) with an unaltered ESCA after extended cycling. Similarly, a new hierarchical structure comprising tiny α-Fe₂O₃ nanoparticles enclosed within a MoS₂/N-doped graphene nanosheets (NGNS) heterostructure was developed [65]. This catalyst demonstrated remarkable catalytic efficacy, with a high electron-transfer number ranging from 3.91 to 3.96, comparable to Pt/C. Additionally, it exhibited superior stability, retaining 96.1% of its performance after 30 000 s, and excellent resistance to alcohol, surpassing the performance of Pt/C. Gou et al synthesized a 2D sandwiched heterostructure by combining N-doped mesoporous defective carbon and nitrogen-modified titanium carbide (Ti₃C₂), resulting in excellent electrochemical performance not only experimentally but also through DFT calculations and withstood with a high onset potential of 0.90 V and a low current density of 5.50 mA cm⁻² [66]. This structure also reduced the energy required for O_2^* to OOH^* conversion from 0.73 to 0.61 eV by enhancing oxygen adsorption through its electric bandgap.

Likewise, other heterostructures like Ni(OH)₂/ZrO₂, Fe-N-C@Ti₃C₂T_x, Ndoped C/Ti_3C_2 , $FePc/Ti_3C_2T_x$, $Co-CNT/Ti_3C_2T_x$, $g-C_3N_4/Ti_3C_2$, $NiCo_2O_4/Ti_3C_2$ MXene, Mn₃O₄/Ti₃C₂T_x and CoS₂@MXene etc unveiled excellent ORR activity which can be accounted for the synergistic effect taking place between the individual materials [66–70]. Another interesting report regarding a novel design featured ultrasmall α-Fe₂O₃ nanoparticles encased within MoS₂/NGNS heterostructures was came to light and the synthesis procedure is provided in figure 5.8(a) [65]. This arrangement anchored α-Fe₂O₃ nanoparticles was confirmed through the SEM images shown in figure 5.8(b) and promoted interactions with MoS₂/NGNS shells, and improved charge and mass transport. The resulting synergistic effects among α -Fe₂O₃ nanoparticles, MoS₂ layers, and NGNS led to excellent catalytic performance for ORR. The catalyst exhibited remarkable ORR activity, with a high electrontransfer number of 3.91-3.96, comparable to Pt/C. Additionally, it displayed exceptional stability, retaining 96.1% of its performance after 30 000 s, and superior alcohol tolerance, surpassing Pt/C performance. The polarization curve along with Tafel plots and Nyquist plots are given in figures 5.8(c)-(e). Similarly, Fe-N-C nanosheets (with a Zeta potential of +30.4 mV) were electrostatically assembled with anionic MXene (with a Zeta potential of -39.7 mV), resulting in the formation of a superlattice-like heterostructure (figure 5.8(f)) characterized by lateral dimensions in the tens of nanometres range, a surface area of 30 m² g⁻¹, featuring repeating dimensions of 0.4 and 2.1 nm [71]. The SEM and TEM images displayed successful segregation of the heterostructure through the surface (figures 5.8(g) and (h)). The potential application of this synthesized Fe–N–C/MXene heterostructure was demonstrated for electrocatalytic ORR. It exhibited a favourable onset potential of 0.92 V, facilitated a four-electron transfer pathway, and demonstrated remarkable durability over 20 h in an alkaline electrolyte (figures 5.8(i) and (j)) [71].

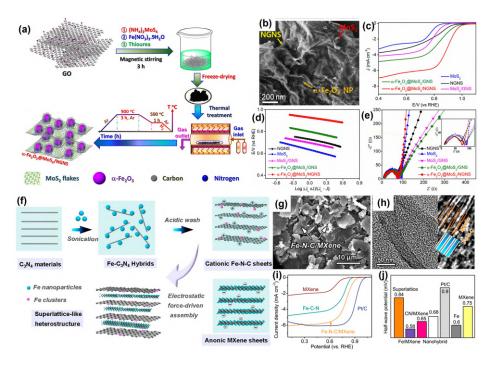


Figure 5.8. (a) Schematic representation of the synthesis procedure of MoS₂/NGNS, (b) SEM image of MoS₂/NGNS, (c) polarisation curves of the catalysts, (d) Tafel plots, (e) Nyquist plots. Reprinted with permission from [65]. Copyright (2018) American Chemical Society. (f) Schematic illustration of the synthesis protocol for Fe–N–C/MXene heterostructure, (g) SEM image of the catalyst, (h) HRTEM images of the catalyst, (i) LSV curves of the catalysts and (j) half-wave potentials of the catalysts. Reprinted with permission from [71]. Copyright (2020) American Chemical Society.

5.4 Conclusion

In summary, this chapter provided a comprehensive exploration of the electro-catalytic behaviour of 2D materials in the context of ORR. This critical discussion elucidated the fundamental mechanisms underlying ORR on 2D materials and strategies for enhancing their catalytic activity. The intrinsic characteristics of 2D materials, including their high surface area and tunable electronic properties, render them promising catalysts for ORR. Notably, the chapter emphasizes the pivotal roles played by defects, edges, alloying, doping, heterostructuring, and morphology in tailoring ORR kinetics. Prospects include the precise design of 2D materials with customized properties, a deeper atomistic understanding of ORR mechanisms through advanced techniques, and scalable synthesis methods for industrial applications. Ensuring the stability and durability of 2D material-based catalysts over extended periods, as well as addressing environmental sustainability concerns, are essential objectives. The integration of 2D material catalysts into energy devices and the exploration of their multifunctional capabilities are areas of significant interest. Commercialization hurdles, bridging the gap between research and practical

applications, require concerted efforts. Overall, this field holds promise for innovations but necessitates interdisciplinary collaboration to overcome the multifaceted challenges lying ahead. This chapter collectively has underscored the remarkable potential of 2D materials in advancing the field of ORR electrocatalysis, providing valuable insights for future research and the development of sustainable energy conversion technologies.

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Engineered 2D Materials for Electrocatalysis Applications

Chandra Sekhar Rout

Chapter 6

Engineered 2D materials for CO₂ reduction reaction (CO₂ RR)

Abhinandan Patra and Chandra Sekhar Rout

In response to the urgent need to combat climate change and reduce carbon dioxide (CO₂) emissions, extensive research has been directed toward sustainable CO₂ conversion technologies. Among these strategies, electrochemical CO₂ reduction has emerged as a promising avenue for transforming CO₂ into valuable chemicals and fuels. However, this endeavour has been stained by inherent limitations in existing materials, including issues with selectivity, stability, cost, and mass transport. Two-dimensional (2D) materials, such as graphene, transition metal oxides (TMOs), transition metal dichalcogenides (TMDs), transition metal trichalcogenides (TMTCs), and MXenes, which have emerged as the frontiers in the field of electroreduction of CO₂ reduction. 2D materials offer unique advantages for catalysis due to their ultrathin structure, large surface area, and versatile chemistry. This chapter explores their potential in CO₂ electroreduction, focusing on reaction mechanisms, catalytic enhancement, and material stability. Techniques like doping, alloying, defect engineering, edge activation, and heterostructuring are discussed as effective approaches to upgrade them as the prime and sole candidates for the job. Collaboration across multiple disciplines, integrating both theoretical and experimental approaches, is essential. In the end, 2D materials have the potential to be pivotal in achieving carbon-neutral technologies, yet challenges persist at the crossroads of materials science, electrochemistry, and catalysis.

6.1 Introduction

The global challenge of mitigating climate change and reducing carbon dioxide (CO₂) emissions has spurred intense research into sustainable and efficient technologies for CO₂ conversion and utilization. Among the myriad strategies explored, the electrochemical reduction of CO₂ has emerged as a promising avenue, holding the potential to transform this greenhouse gas into valuable chemicals and fuels [1–3].

While various materials have been explored for this purpose, inefficient selectivity, stability issues, cost limitations, and mass transport constraints are the key bottlenecks which limits their practice [4, 5]. In view of that, the ascent of 2D materials has significantly reshaped the landscape of CO₂ reduction [6–8]. These atomically thin sheets, such as graphene, TMOs, TMDs, TMTCs, and MXenes etc offer a remarkable platform for catalytic processes owing to their high surface area, ample electrochemical active sites/edges, tunable electronic properties, exceptional catalytic potential, and versatile surface chemistry [8-10]. This chapter embarks on an insightful journey, exploring the scientific inquiries and challenges that underpin the electroreduction of CO₂ into high energy density products such as carbon monoxide (CO), formic acid (HCOOH), methane (CH₄), or even more complex hydrocarbon fuels with 2D material catalysts [11–13]. It delves into the intricacies of reaction mechanisms, the optimization of catalytic activity and selectivity, and the quest for enhanced material stability under the demanding innovative strategies such as doping, alloying, defects, edges, and heterostructuring etc [14, 15]. Through 2D material embraces promising characteristics for electroreduction of CO₂, stability under electrochemical conditions, the precise control of selectivity for target reduction products, and the development of scalable synthesis techniques for practical large-scale applications are the scientific stumblings that contain them, which can be overcome by the aforementioned strategies [12–16]. Doping introduces specific atoms or ions, altering the material's electronic structure and reactivity for improved catalytic activity [16]. Alloying combines different elements, creating tailored alloys optimized for CO₂ electroreduction [17]. Defects provide active sites for catalytic reactions, while material edges increase surface area for electrochemical reactions [18]. Heterostructuring combines 2D materials, creating interfaces for efficient charge transfer and catalytic reactions [19]. These strategies represent the vanguard of scientific inquiry, offering the potential to fine-tune the properties of materials, thus unlocking unprecedented catalytic performance. Furthermore, the integration of theoretical insights and computational modelling with experimental investigations plays a pivotal role in unravelling the mysteries of CO₂ electroreduction. This interdisciplinary synergy between scientific theory and empirical validation offers a holistic approach to understanding the catalytic behaviour of 2D materials and guides the rational design of catalysts [20].

In the grander perspective, this chapter foresees the wider consequences of employing 2D materials for electrochemically reducing CO₂. It acknowledges the capacity of these materials to have a revolutionary impact in achieving carbonneutral technologies and propelling the worldwide shift toward a sustainable, low-carbon future. The chapter begins by elucidating the fundamental mechanisms of CO₂ electroreduction through 2D materials, proceeds with innovative strategies to enhance the electrochemical performance of these materials, and culminates in contemporary perspectives and challenges that underpin the field. The application of 2D materials as catalysts in the electroreduction of CO₂ stands at the intersection of various fields, encompassing materials science, electrochemistry, and catalysis, providing exceptional prospects and posing distinct scientific hurdles.

6.2 CO₂ RR-mechanism and insights

Carbon dioxide molecules exhibit notable inertness and stability due to the carbon atoms within CO₂ existing in their highest oxidation state. Consequently, the enhancement of electrochemical processes aimed at reducing CO₂, which is inherently slow, necessitates the advancement of effective electrocatalysts. Viable avenues for achieving electrochemical reduction of CO₂ involve facilitating multielectron transfers in aqueous solutions using appropriately designed electrocatalytic materials [21]. By and large, CO₂ is subjected to electrochemical reactions on the surface of a catalyst, typically made of metal nanoparticles or other conductive 2D materials. These catalysts facilitate the conversion of CO₂ into various products through a series of reduction steps. The specific products formed depend on factors such as the choice of catalyst, reaction conditions, and applied voltage [22, 23]. The general reduction pathway for CO₂ can involve multiple stages, with intermediates formed along the way. The process generally involves the transfer of electrons from an external power source to CO₂ molecules adsorbed on the catalyst surface. This leads to the formation of intermediate species, which subsequently undergo further reduction steps to yield final products. As CO2 electroreduction is a solid-liquid-gas reaction, CO₂ molecules can be reduced to form high energy density products such as carbon monoxide (CO), formic acid (HCOOH), methane (CH₄), or even more complex hydrocarbon fuels, depending on the reaction conditions and catalyst properties [23, 24]. The chance of formation of mixture of gases and liquids inside the electrochemical chamber is very likely persuasive. The overall reaction is driven by the energy supplied through the applied voltage and the catalytic activity of the chosen materials, which is explained in figure 6.1.

The primary stride in CO₂ reduction involves the chemical transformation of CO₂ into less oxidized carbon species. This undertaking is intricate due to the sluggish kinetics witnessed during CO₂ electroreduction. In a conventional single-electron CO₂ reduction protocol, distinct anodic and cathodic chambers are utilized. The anode orchestrates water oxidation, leading to molecular oxygen generation, while the cathode oversees CO₂ reduction, resulting in the formation of reduced carbon species. The thermodynamic potential requisite for catalysing the one-electron CO₂ reduction to form CO₂⁻ is situated at -1.90 V versus SHE in aqueous solutions at pH 7, indicative of a highly energy-intensive and unfavourable course (figure 6.2) [24, 25]. Foremost among these stages is the generation of CO₂⁻, a pivotal juncture acting as the rate-determining phase, subsequently determining the identity of the two-electron reduction product, be it CO or formate. Conversely, multi-electron proton-assisted electron transfer mechanisms exhibit heightened favourability within the potential interval of -0.2 to -0.6 V versus SHE [22-25].

This divergence results in a diverse spectrum of CO₂⁻ derived products, contingent on the chosen catalyst and electrolyte. Recent inquiries have embraced aqueous and non-aqueous electrolytes for CO₂ reduction, with the prevalent selection being a 0.5 M NaHCO₃ (or KHCO₃) solution at pH 7, serving as a pH buffer to uphold electrode surface pH and suppress undesired HER (hydrogen evolution reaction) [25, 26]. Notably, the ensuing reduction steps transpire nearly

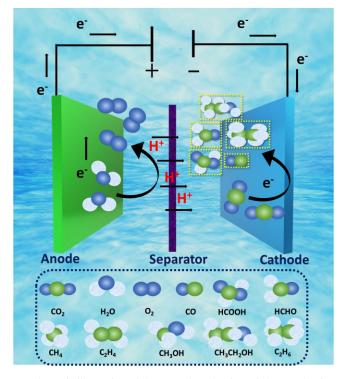


Figure 6.1. Schematic illustration of the general mechanism of electroreduction of CO₂.

instantaneously in relation to the inaugural step. Therefore, the stabilization of this high-energy intermediate stands as a critical determinant in enabling a prompt and energy-efficient CO₂ reduction process concerning 2D materials [24–26].

In the realm of electrocatalytic CO_2 reduction reactions of 2D electrocatalysts, a plethora of pivotal figures of merit assumes paramount importance as evaluative parameters for catalyst efficacy, unravelling insights into their capability to effectuate the conversion of carbon dioxide into valuable derivatives. These quantitative metrics serve as invaluable indicators of efficiency, selectivity, and overall operational. Herein, a compendium of salient figures of merit of interest to electrocatalytic CO_2 reduction reactions is explicated [13–18]:

• Faradic efficiency (FE): This metric encapsulates the proportion of electrons judiciously harnessed for the conformation of the targeted end product during the electrocatalytic cascade. Mathematically, it ensues as the quotient of electrons participatory in the synthesis of the desired compound concerning the total quantum of electrons transiting through the system which can be denoted by;

$$\varepsilon_{\text{Faradic}} = \frac{\alpha nF}{Q} \tag{6.1}$$

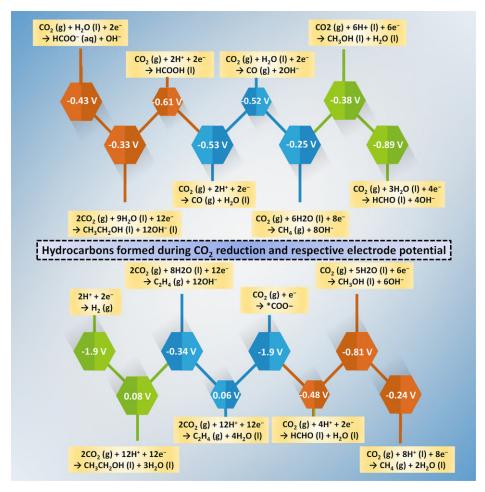


Figure 6.2. Schematic illustration of possible by products formed in course of electroreduction of CO₂ and respective electrode potentials (V versus SHE) in water at pH 7.

here, α , n, F and Q represent the number of electrons transferred, the number of moles for a given product, F is Faraday's constant [96 485 C mol⁻¹], and the charge passed throughout the electrolysis process respectively.

- Overpotential (η) : Overpotential constitutes the adjunctive electric potential requisite for propelling the electrocatalytic reaction beyond its thermodynamic equilibrium threshold. This parameter reflects the activation energy indispensable for reaction initiation, thus offering a quantitative index for assessing energy efficiency.
- Tafel slope: The Tafel slope embodies the rate of exponential change in current density concerning variations in overpotential. It furnishes insights into the reaction kinetics and the dominant reaction step's mechanistic attributes. The Tafel equation is given as;

$$\eta = b \log j + a \tag{6.2}$$

herein, η , b, j and a stand for overpotential, Tafel slope, current density, and Tafel constant, respectively.

- Turnover frequency (TOF): TOF delineates catalytic activity magnitude and denotes the quantum of product molecules forged per operative catalytic site over a defined temporal span. It furnishes insights into the intrinsic catalytic competence, emancipating itself from surface area considerations. Elevated TOFs accentuate catalytic potency.
- Selectivity: Selectivity epitomizes the catalyst's propensity to channelize the reaction pathway toward a specific target product vis-à-vis alternative side reaction. Heightened selectivity is pivotal to obviate superfluous by-product genesis and potentiate the overall operational efficiency of CO₂ reduction.
- Electron transfer number (n): This metric quantifies the tally of electrons translocated per CO₂ molecule converted into the desired chemical moiety. It conveys reaction mechanistic attributes and proffers insights into the stoichiometric underpinnings of the electrocatalytic journey.

This panoply of figures of merit collectively furnishes a holistic vantage for gauging electrocatalytic CO₂ reduction reactions and various strategic approaches such as defect creation, alloying, doping, forming heterostructures, surface modification, cutting edge execution can lead to the development of efficacious and selective catalysts for sustainable carbon dioxide valorization pathways.

6.3 Different engineered approaches to enhance CO₂ RR performance

6.3.1 Defects

Diverse functional aspects emerge in defects and interfaces due to varying contact styles and scenarios. Defects at boundaries stabilize interfaces, while nearby interface environments foster defect formation. Defects possess the ability to alter the chemical surroundings such as strain in bonds and generate electrocatalyst active sites, whereas interfaces prove advantageous in enhancing the capacity for CO₂ adsorption. These defects can be point, line, volume or surface defects in the case of manoeuvring the structure of 2D materials for electroreduction of CO2. Pan et al synthesized Cu nanosheets for the electroreduction of CO₂ to CO and demonstrated a remarkable FE of 74.1% along with a record-breaking partial current density of 23.0 mA cm⁻² and a turnover frequency of 0.092 s⁻¹ for CO production [26]. Furthermore, at a potential of -1.0 V versus the reversible hydrogen electrode (RHE), these electrodes also exhibit an FE of 24.8% for hydrogen (H₂) generation which can be attributed to the vacancy defects taking place in Cu nanosheets (figures 6.3(a)–(d)). Additionally, theoretical computations elucidated that the abundant lattice vacancies present on the surface of extremely thin copper nanosheets enhance the generation of carbon monoxide during the reduction of CO₂. These enhancements can be accredited to the swift movement of mass and electrons,

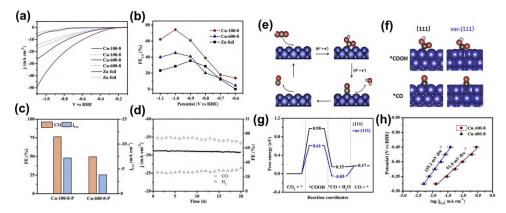


Figure 6.3. (a) Graphs of electrode polarization in Ar (dashed line) and CO₂-saturated 0.5 M KHCO₃ electrolyte (solid line), (b) CO Faradic efficiencies (FEs) at various potentials for these electrodes, (c) examination of FEs and CO current density at -1.0 V for Cu-100-8-P and Cu-600-8-P traditional electrodes, (d) extended -1.0 V electrolysis study with Cu-100-8 electrode, (e) diagram depicting the process of converting CO₂ to CO through a two-electron transfer process, (f) profile view of the binding arrangements of *COOH and *CO (* denotes the active sites) on both the Cu (111) and vac-(111) surfaces, (g) reaction pathways for CO₂ reduction on the Cu (111) and vac-(111) surfaces and (h) Tafel plots displaying the CO production rates for Cu-100-8 nanosheets and Cu-600-8 nanoparticles electrodes. Reprinted from [26], Copyright (2019), with permission from Elsevier.

as well as the numerous vacancy defects within the active sites. These intrinsic activities are a result of the distinctive hierarchical structure of the copper nanosheet electrode, which is free of binders. The mechanism, reaction pathway and Tafel plots are given in figures 6.3(e)–(h) [26].

Similarly, Gao and their group synthesized an oxygen-deficient cobalt oxide (Co₃O₄) for electroreduction of CO₂ into formate and according to their study, the existence of oxygen (II) vacancies reduces the activation barrier, which is the rate-limiting step, from 0.51 to 0.40 eV [27]. This reduction occurs by stabilizing the formate anion radical intermediate, as confirmed by the decreased onset potential from 0.81 to 0.78 V and a lower Tafel slope, which decreases from 48 to 37 mV/dec. Consequently, cobalt oxide single-unit-cell layers rich in vacancies display current densities of 2.7 mA cm⁻² with approximately 85% selectivity for formate during 40 h testing (figures 6.4(a)–(f)) [27].

Density functional theory (DFT) computations indicate that the primary defect is the presence of oxygen (II) vacancies, and this is corroborated by x-ray absorption fine structure (XAFS) spectroscopy, which provides information on the specific concentrations of these oxygen vacancies. In the absence of defects in the Co_3O_4 single-unit-cell layers, the existence of an O(II) vacancy played a crucial role in enhancing the stability of the HCOO⁻ intermediate, thereby promoting the hydrogenation process. The mechanism and step-by-step reduction of CO_2 into formate on defect-rich cobalt oxide is given in figure 6.4(g) along with the free energy diagram [27]. Another oxide of tin has been synthesized by Amal *et al* for converting CO_2 into formate, achieving an impressive formate FE of 85% and a current density of -23.7 mA cm⁻² at an applied potential of -1.1 V versus E_{RHE} [28].

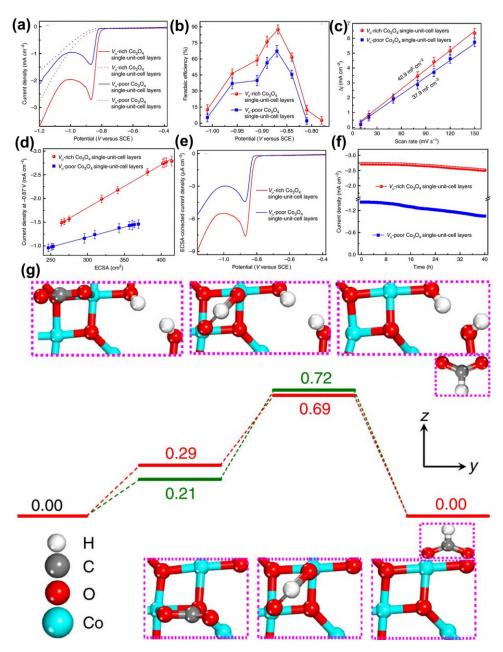


Figure 6.4. (a) Linear sweep voltammetry in CO₂-saturated and N₂-saturated 0.1M KHCO₃, (b) FE for formate at different potentials, (c) charging current density differences versus scan rates, (d) current density at -0.87 V versus SCE plotted against ECSA for various materials and loadings, (e) ECSA-corrected current densities versus applied potentials and (f) chronoamperometry at -0.87 V versus SCE with error bars showing standard deviations from five independent measurements and (g) step-by-step reaction mechanism illustration by a schematic diagram. Reprinted by permission from Macmillan Publishers Ltd [*Nature Communications*] [27] CC BY 4.0.

This achievement was made possible by intentionally adjusting the flame synthesis conditions to control the formation of oxygen hole centres which played a pivotal role in the activation of CO₂, thus dictating the remarkable activity demonstrated by the FSP-SnO₂ catalysts in formate production. This controlled generation of defects through a straightforward and scalable fabrication method represents an ideal approach for the deliberate design of effective catalysts for CO₂ reduction reactions [28]. According to theoretical predictions based on DFT calculations, MoS₂ and MoSe₂ exhibited potential as catalysts for the electroreduction of CO₂. This is attributed to their ability to selectively bind COOH and CHO to the bridging S or Se atoms and CO to the metal atom, which should, in principle, facilitate the conversion of CO₂ into CO. Additionally, when doped with Ni, MoS₂ and MoSe₂ have the potential to further reduce CO into hydrocarbons and alcohols [29]. Another study by Wu et al involved the synthesis of 3D graphene foam with nitrogen (N) doping, introducing a novel form of N-defect structure through chemical vapor deposition (CVD). This work revealed that pyridinic-N defects could lower the free energy barrier for the formation of adsorbed COOH*, thus promoting CO production, in agreement with DFT calculations [30].

6.3.2 Alloying

The electroreduction of CO₂ through alloying 2D materials is a burgeoning field aiming to use ultrathin substances to create efficient catalysts for converting CO₂ into valuable chemicals, addressing environmental and energy challenges. A lot of transition metal dichalcogenides such as MoS₂, VS₂, MoSe₂ etc have shown a tremendous effect on enhancing the electrocatalytic activity regarding CO₂ reduction; moreover, the strategy of alloying of these TMDs can be an efficacious way to boost the electroreduction of CO₂ to a greater extent [31-33]. In view of that, Xie et al successfully synthesized monolayers of MoSeS alloy. x-ray absorption fine structure spectroscopy analysis revealed that these monolayers exhibited shortened Mo-S bonds and lengthened Mo-Se bonds [34]. This structural modification had the effect of tailoring the d-band electronic structure of Mo atoms. Notably, the MoSeS alloy monolayers demonstrated a significant improvement in electrocatalytic performance compared to MoS₂ and MoSe₂ monolayers. Specifically, at −1.15 V versus RHE, the MoSeS alloy monolayers achieved a current density of 43 mA cm⁻², which was approximately 2.7 and 1.3 times higher than that of MoS₂ and MoSe₂ monolayers, respectively. Furthermore, the MoSeS alloy monolayers exhibited an impressive FE of 45.2% for CO production under the same conditions. This efficiency surpassed that of MoS₂ monolayers (16.6%) and MoSe₂ monolayers (30.5%) at -1.15 V versus RHE [34]. Theoretical calculations additionally demonstrated that the presence of off-centre charge surrounding Mo atoms had a dual effect. Firstly, it enhanced the stability of the COOH intermediate, and secondly, it facilitated the rate-limiting step of CO desorption. Likewise, another study unravelled the electroreduction of CO₂ through 2D mixed alloy of palladium and copper nanodendrites (nds) [35]. 2D PdCu nanodendrites (nd-PdCu) were synthesized via a low-temperature solution method, with precise control of a set of experimental parameters.

The modulation of electronic structures, known as the electronic effect, and the subsequent alteration of the interaction between the catalyst and key reaction intermediates have been observed both experimentally and computationally in Ptbased or Pd-based electrocatalysis. These alloyed products demonstrate significantly improved CO tolerance, enabling selective and exceptionally stable CO₂ reduction to formate even at relatively high overpotentials which can be accredited towards the combined influence of the electronic effect and nanostructuring. Specifically, in a 0.1 M KHCO₃ solution, the most effective catalyst, nd-PdCu-1, displayed the ability to selectively and consistently reduce CO₂ to formate, even at a cathodic working potential as low as -0.4 V [35]. Analysis of the products indicated that formate was the primary reduction product in the catholyte, with negligible amounts of H₂ or CO observed over the examined potential range. Based on chronoamperometric tests, the FE for formate production by nd-PdCu-1 was measured to be approximately 82% at 0 V (figures 6.5(a)–(e)) [35]. DFT calculations unveiled that alloying Pd with Cu enhanced the resistance of our product to CO surface poisoning and also improved the adsorption of the OCHO intermediate, which is crucial for achieving high reaction selectivity (figures 6.5(f)–(i)). Apart from this, some other studies revealed the improved catalytic activity regarding electroreduction of CO₂ by alloying of some other metals such as Pd-Sn, Sn-Pb, Cu-Pd, Cu-Cd, Cu-In etc [36–40]. As a result, the introduction of highly nanoporous materials can give rise to the formation of extensive grain boundaries, while a confined geometry allows for the attainment of quantum confinement. Additionally, the electronic properties can be directly altered through alloying and doping processes involving various metals.

6.3.3 Doping

To achieve superior catalytic performance in the reduction of CO₂, it is imperative to break away from the linear scaling relations that typically govern the binding energies of reduction intermediates, and doping offers a promising avenue for achieving this. Doping, involving the introduction of heteroatoms (comprising both nonmetal and metal atoms), not only induces changes in the electronic structure of neighbouring skeleton atoms but also furnishes new active sites. This, in turn, optimizes the binding interactions between intermediates and active sites within 2D materials. According to predictions from DFT calculations, the augmentation of Density of States (DOS) at the Fermi level resulting from doping can significantly enhance the catalytic activity of the catalyst. Accordingly, Zeng and colleagues had conducted an investigation of atomically thin SnS₂ nanosheets through the incorporation of Ni doping [41]. This modification aimed to enhance their performance in the electroreduction of CO₂. The outcome of this modification was that the Nidoped SnS₂ nanosheets had demonstrated an increase in both current density and FE for the production of carbonaceous products compared to the pristine SnS₂ nanosheets. Specifically, when the Ni content had reached 5 atomic weight percentages, the Ni-doped SnS₂ nanosheets had achieved a remarkable FE of 93% for carbonaceous products, accompanied by a current density of 19.6 mA cm⁻² at -0.9 V versus RHE [41]. Throughout the potentiostatic test, the Ni-doped SnS₂

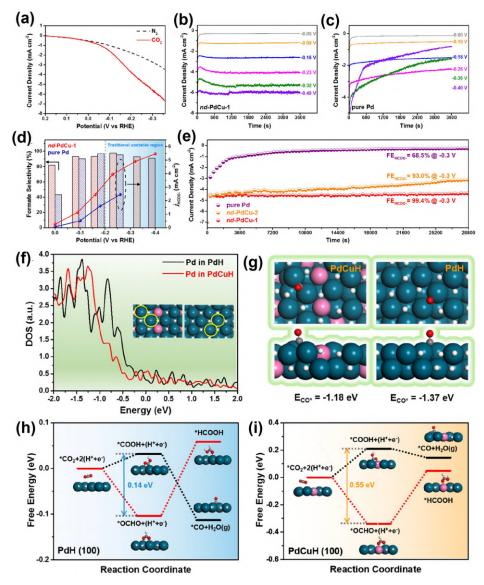


Figure 6.5. (a) Polarization curves generated for nd-PdCu-1 in electrolytes saturated with either CO₂ or N₂, chronoamperometric curves recorded for (b) nd-PdCu-1 and (c) pure Pd at various working potentials, (d) formate FE and partial current density at different working potentials, (e) long-term chronoamperometric stability of pure Pd, nd-PdCu-1, and nd-PdCu-2 for a duration of 8 h, DFT simulations; (f) projected density of states (PDOS) of Pd atoms, highlighted by yellow circles, were analysed on the (100) surfaces of both PdH and PdCuH, (g) adsorption configuration and binding energy of CO on the (100) surfaces of PdH and PdCuH and free energy diagrams illustrating the CO₂ reduction reaction pathway constructed for (h) PdH (100) and (i) PdCuH (100). Reprinted with permission from [35]. Copyright (2021) American Chemical Society.

nanosheets had maintained a consistent FE for carbonaceous products without any observable decline in current density. An examination of the mechanism had revealed that Ni doping had generated a defect level at the conduction band edge and had led to a reduction in the work function of the SnS₂ nanosheets. These changes had proven advantageous for the activation of CO₂, consequently resulting in an improvement in the catalytic performance of CO₂ electroreduction. In a separate investigation, exfoliated graphitic carbon nitride (GCN) underwent a modification by incorporating single copper atoms. This modification aimed to harness the catalytic capabilities of the Cu-GCN hybrid system for electrochemical CO₂ reduction [42]. The study focused on examining the influence of visible light on the catalytic process. Cu-GCN was employed as an electrocatalyst for the CO₂ reduction reaction in two distinct electrolytes, with the objective of assessing its impact on product selectivity. When utilized in a bicarbonate solution, the sole product observed in the liquid phase was formate, simplifying its separation. Conversely, in a phosphate solution, hydrogen was the exclusive product detected. Another report of copper doing came to light by Ding and their group and according to them, a high-performance electrocatalyst for the conversion of CO₂ to CO in an aqueous solution was developed by introducing copper (Cu) into ZnO nanosheets, resulting in Cu-doped and defect-rich ZnO [43]. DFT simulations provided insights into the electronic properties of ZnO catalysts containing Cu-induced oxygen vacancies, which differed from those of pure ZnO with oxygen vacancies. Furthermore, the Cu dopant exhibited a lower oxidation state compared to Cu²⁺ within the ZnO host crystal lattice, promoting the creation of additional oxygen vacancies. Experimental investigations conducted in a flow cell demonstrated that the as-prepared Cu-ZnO catalysts outperformed in the CO2 reduction reaction, achieving a high CO FE exceeding 80% and a current density exceeding 45 mA cm⁻² over a wide potential range from -0.76 to -1.06 V (figure 6.6) [43]. The combination of experimental and theoretical findings revealed that modifying the local electronic structure of oxygen vacancies through Cu doping effectively reduced the adsorption of hydrogen species while preserving the beneficial role of oxygen vacancies in facilitating the electroreduction of CO_2 (figure 6.6).

Similarly, CuO nanosheets as an electrocatalyst, doped with Sn and containing abundant oxygen vacancy defects (referred to as Vo–CuO(Sn), were synthesized using a straightforward one-pot method [44]. The Vo–CuO(Sn) electrode demonstrated remarkable electrocatalytic performance, with FE exceeding 95% over a wide potential range (-0.48 to -0.93 V versus RHE). At a competitive overpotential of 420 mV, the efficiency even reached a maximum of 99.9%. Impressively, after an extended reaction period of 180 h, the efficiency of Vo–CuO(Sn) remained at approximately 96%, surpassing the stability of most previously reported CO₂ reduction electrocatalysts. DFT calculations revealed that Vo–CuO(Sn) effectively enhanced the adsorption and activation of CO₂ molecules, thus reducing the energy barrier for the formation of COOH⁻ intermediates and the desorption of *CO [44]. This led to outstanding performance in the reduction of CO₂ to CO. Consequently, this study expands the possibilities for designing environmentally friendly CO₂ reduction catalysts by incorporating metal doping and engineering defects to achieve

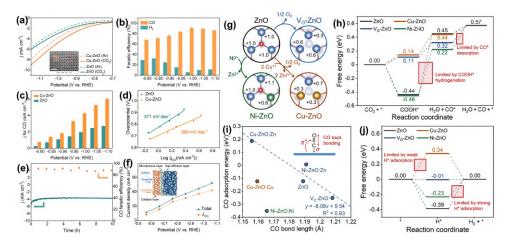


Figure 6.6. (a) Polarization curves generated for Cu–ZnO and ZnO catalysts in a 0.1 M KHCO₃ solution saturated with CO₂ and inset showing the doping effect through position of atoms, (b) FEs for various reduction products determined over Cu–ZnO at different applied potentials, (c) CO partial current densities measured for both Cu–ZnO and ZnO catalysts, (d) Tafel plots, (e) the long-term potentiostatic stability of Cu–ZnO, (f) total current densities and partial current densities for the production of CO on Cu–ZnO in a flow cell and the inset depicts the gas diffusion electrodes, (g) top view illustration of different surface models of catalysts, (h) diagram depicting the free energy profile for CO production, (i) the correlation between the bond length of CO and its adsorption energy on different sites and (j) free energy diagram illustrating the hydrogen production process in these models. Reprinted from [43], Copyright (2022), with permission from Elsevier.

efficient CO₂ reduction. DFT calculations indicate that N doping reduces the energy barrier for COOH⁻ adsorption and lowers the energy barrier for the direct protonation of COOH⁻ to produce CO gas and H₂O, which requires less energy compared to the formation of H₂ via the Heyrovsky step. Therefore, a lot of studies have been carried out keeping the aforementioned fact. Among the plethora of studies, recently, ZnIn₂S₄ (ZIS) was synthesized as an electrocatalyst for the CO₂ reduction reaction, primarily producing C1 species, and to enhance its performance, ultrathin ZIS nanosheet arrays were successfully grown on nitrogen-doped carbon cloth through a straightforward hydrothermal process and achieve a remarkable 42% FE for ethanol production during electrocatalytic reduction of CO₂ at an applied potential of -0.7 V versus RHE in a CO₂-saturated 0.5 M KHCO₃ aqueous solution [45]. Likewise, Ni-doped MoS₂, gold doping in CeO_x nanosheets, In-doped Cu@Cu₂O etc exhibited enhancement in CO₂ electrode-reduction to CO (FE of 90.2%, 90.1% and 2.2%, respectively) through doping [46–48]. Additionally, the modification of electronic structure and properties to improve CO₂ reduction performance can not only be tuned through doping but also through surface stress/strain.

6.3.4 Strain and stress

Surface strain is the stress that arises due to lattice mismatch when introducing one metal into a host composed of other metal constituents, and it exerts a substantial impact on the catalytic efficiency. This lattice-induced strain can boost the

effectiveness and specificity of electrochemical reactions by disrupting the linear scaling relationship. However, it is worth noting that the explicit utilization of strain to manipulate the process of the CO₂ reduction reaction is seldom documented in the literature, though a lot of strain engineering reports in the field of the core-shell synthesis are out there which relate the challenge in complexity of intentionally engineering and quantifying surface strain in materials, especially in 2D materials for CO₂ reduction. The modification of electronic structure in heterogeneous catalysts is influenced by interfacial strain between different materials, enhancing charge transfer in CO₂ reduction reactions. For instance, 2D Bi@Sn, where a Bi nanoparticle coated with Sn generated 8.5% compressive strain in the Sn shell [49]. This reduced the Gibbs free energy of THCOO by approximately 0.21 eV compared to pristine Sn, leading to high selectivity for HCOOH. Additionally, introducing Li atoms onto the Sn nanoparticle surface, creating surface-lithium-doped tin, induced 5% tensile strain in the Sn lattice, lowering the Gibbs free energy from CO₂ to HCOOH by about 0.06 eV compared to pristine Sn catalyst. The LSV profiles and Nyquist plots were corroborated and aligned with the experimental data (figures 6.7(a)–(c)) [49]. The combination of nanoporous morphology and reduced thermodynamic reaction barriers resulted in excellent electrochemical properties and high HCOOH selectivity (FEHCOOH = 95.9% at -0.8 V RHE) (figures 6.7(d) and (e)). The stability assessment exhibited the robustness of the electrocatalysts for over 30 h which can be seen in figure 6.7(f). These findings underscored the role of interfacial strain in promoting charge transfer at heterostructure interfaces, leading

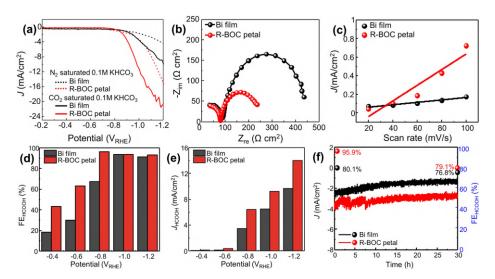


Figure 6.7. (a) Linear sweep voltammetry (LSV) curves for both a Bi film and R-BOC petals recorded in 0.1 M KHCO₃ electrolytes containing at a scan rate of 50 mV s⁻¹, (b) Nyquist plots, (c) current–density profiles at various scan rates were derived from double-layer charge/discharge curves obtained at 0.33 V RHE, (d) FE, (e) the current density for HCOOH production were evaluated for both the Bi film and R-BOC petals and (f) stability assessments over a period of 30 h at -0.8 V RHE. Reproduced from [49] CC-BY 4.0.

to electron redistribution and optimization of CO₂ binding energies to intermediates, ultimately controlling the catalytic pathway.

6.3.5 Morphology

The catalyst's performance relies heavily on its surface morphology and thereby textured electrochemical surface area, especially evident in catalysts with unique porous or hollow structures; altering metal oxide morphology enhances CO₂ adsorption, active site exposure, and durability, ultimately improving product selectivity and CO₂ reduction rates. Li et al observed during CV, an in situ morphology transformation from Bi₂O₃ to Bi nanosheets (BiNSs), with the presence of oxygen and the initial Bi₂O₃ morphology playing crucial roles in this phase change. SEM analysis revealed that this transformation was particularly facile in the case of precipitated Bi₂O₃ particles compared to Bi nanoparticles (BiNPs) and Oxi-BiNPs, underscoring the importance of oxygen and the initial Bi precursor morphology in the exfoliation of BiNSs [50]. OD-BiNSs had demonstrated superior catalytic performance in comparison to BiNPs and Oxi-BiNPs. In an H-type cell, it achieved a remarkable 93% FE with a current density of 62 mA cm⁻² at -0.95 V versus RHE. The improved performance of OD-BiNSs could be attributed to its higher intrinsic activity and increased electrochemical surface area (ECSA). In a flow cell, it achieved FE of 94% with a high current density of 200 mA cm⁻², indicating the potential of OD-BiNSs as a promising catalyst for practical applications in electrode-reduction of CO₂ [50]. However, Luo et al provided a different insight regarding the morphology affecting the CO₂ reduction performance, typically, three different oxidized-Zn (OD-Zn) catalysts were prepared through the electrochemical reduction of ZnO precursors with varying morphologies (nanowires, nanoflowers, and nanoparticles-figure 6.8(a)) [51]. Their catalytic performance was assessed in both H-cell and flow cell setups, demonstrating the significant potential of OD-Zn catalysts for practical applications owing to their high activity, CO selectivity, and stability. It was observed that, in contrast to other OD-metal catalysts, ZnO underwent substantial reconstruction during electrochemical reduction (figures 6.8(b) and (c)), resulting in the formation of hexagonal Zn crystals regardless of their initial properties. Furthermore, it was revealed that neither the oxidation method nor the morphology of ZnO influenced the intrinsic CO₂ reduction performance but rather impacted the electrochemical surface area of the reduced Zn electrodes, which played a decisive role in determining geometric activity and CO selectivity [51].

Wang *et al* introduced a novel group of 2D Cu(II) oxide electrocatalysts for CO_2 electroreduction under neutral pH conditions [52]. These Cu(II)O nanosheets, with a strong preference for the (001) facet orientation due to their 2D structure, exhibited exceptional catalytic performance when integrated into commercial electrolyzer gas diffusion electrodes (GDEs) operating under industrially relevant neutral pH conditions. Their stable dendritic structure, high catalytic reactivity, and sustained performance make them a promising alternative to conventional cubic Cu_2O catalysts for converting CO_2 into C_2H_4 [52]. Under an applied bias, the

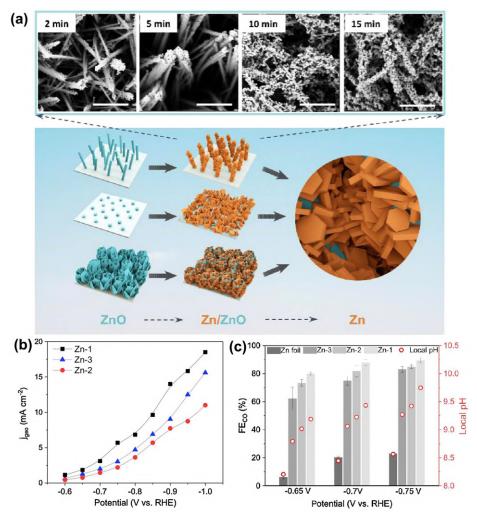


Figure 6.8. (a) Three different morphologies of Zn oxide, namely Zn-1, Zn-2 and Zn-3, (b) current densities of three samples in 0.1 M KHCO₃, (c) FE and local pH of the three samples at various potentials. Reprinted from [51], Copyright (2020), with permission from Elsevier.

(001)-oriented CuO nanosheets gradually transformed into highly branched metallic CuO dendrites, a common morphology under electrolyte flow conditions. Another interesting study explained; Bi_2O_3 electrocatalysts with varying morphologies, including nanoparticles and thin nanorods, were synthesized for the electroreduction of CO_2 into formate [53]. Notably, Bi_2O_3 nanoparticles exhibited superior catalytic activity compared to Bi_2O_3 thin nanorods achieving FE of up to 91% for formate production at a moderate potential of -1.2 V versus RHE in an aqueous solution. Furthermore, the maximum current density for formate production reached 22 mA cm⁻², nearly three times higher than that of Bi_2O_3 thin nanorods. Importantly, the catalytic activity of Bi_2O_3 nanoparticles remained relatively stable throughout a 23 h

electrolysis period, underscoring their potential in the electroreduction of CO₂ to formate [53]. Similarly, a controllable reduction-melting-crystallization (RMC) protocol was employed to synthesize free-standing bismuth nanocrystals with tunable dimensions, morphologies, and surface structures, all in a surfactant-free manner [54]. Notably, ultrathin bismuth nanosheets with flat or jagged surfaces/ edges were selectively prepared. Specifically, during the crystallization step, monodispersed round bismuth nanoparticles (r-BiNPs) were obtained by rapidly freezing nanosized bismuth droplets. In contrast, regular flat bismuth nanoflakes (f-BiNFs) were prepared through a much slower crystallization process at higher temperatures. The jagged bismuth nanosheets, characterized by abundant surface steps and defects, exhibited enhanced electrocatalytic CO₂ reduction performance in acidic, neutral, and alkaline aqueous solutions, achieving near unity selectivity at a current density of 210 mA cm⁻² for formate evolution under ambient conditions [54]. A morphology detailed investigation was carried out and large quantities of CuO nanoparticles with five distinct morphologies (samples a-e, where sample a exhibited a 3D spherical structure with uniform nanorods, sample b displayed a 3D spherical structure with nonuniform nanoparticles, sample c showcased a 2D structure assembled from nanoparticles, sample d featured a nanosheet structure, and sample e presented a uniform nanorod structure) were synthesized through a hydrothermal method [55]. The potentials resulting from CO₂ electroreduction at a constant current density of 10 mA cm² were utilized, yielding values of 1.49, 1.54, 1.60, 1.62, and 1.64 V for the five samples, respectively. Under identical reaction conditions, sample a demonstrated a clear advantage over the others, with total FEs 1.9, 2.4, 2.8, and 3.9 times higher than those of samples b, c, d, and e, respectively [55]. Furthermore, it was empirically verified through multiple techniques that CuO nanoparticles with varying morphologies exhibited distinct electrocatalytic activities.

6.3.6 Edge

Active edges play a crucial role in the electroreduction of CO₂ as they provide sites with unique electronic properties and adsorption characteristics. These active edge sites facilitate the activation of CO₂ molecules, leading to the formation of reaction intermediates and products with enhanced selectivity and efficiency. The predominant catalytic activity in CO₂ reduction within TMDs is primarily attributed to their metal-terminated edges, characterized by a high density of d-electrons and metallic properties, as indicated by DFT calculations. This was investigated by Nørskov and co-workers and another group through the active edge sites of metal tellurides and MoS₂, MoSe₂, and Ni-doped MoS₂ simulated by DFT method [56–58]. Likewise, Tang *et al* also through DFT simulation provided the idea of the importance of active edges by examining the electrocatalytic performance of carbon-doped and line-defect-embedded boron-nitride nanoribbons in the context of the CO₂ electroreduction reaction. It was found that these defective BNs, using the neighbouring bare edge B atoms and C₂ dimer as active sites, demonstrated high catalytic activity and selectivity [59].

Keeping this line of thought, a liquid-exfoliation approach was employed to produce ultrathin 2D bismuth (Bi) nanosheets for efficient electrocatalytic CO₂ conversion [60]. Compared to bulk Bi, the increased presence of edge sites on these ultrathin Bi nanosheets played a pivotal role in enhancing CO₂ adsorption and reaction kinetics, notably facilitating CO₂-to-formate (HCOOH/HCOO⁻) conversion. Capitalizing on their high conductivity and abundant edge sites, the Bi nanosheets achieved FE of 86.0% for formate production and a substantial current density of 16.5 mA cm⁻² at -1.1 V (versus RHE), surpassing the performance of bulk Bi (figures 6.9(a)-(d)) [60]. In figure 6.9(e), these Bi nanosheets exhibited excellent long-term catalytic stability, maintaining their activity over consecutive 10 h of testing. DFT calculations revealed that the formation of OCOH intermediates tended to occur predominantly on the edge sites, supported by their lower Gibbs free energies (figures 6.9(f)-(h)). Likewise, Wu and Zhang and their co-workers synthesized a Ni-graphene oxide and antimony nanosheets catalyst performed amazingly owing to the advantageous Ni-edges and exfoliated nanosheets edges, respectively, the electrocatalytic activity with more than 90% of FE [61, 62]. On the other hand, tailoring the active edges of MoS₂, Abbasi et al revealed that 5% niobium doped vertically aligned MoS2 displays a one-order-of-magnitude higher turnover frequency (TOF) for CO formation compared to pristine MoS₂ within an overpotential range of 50–150 mV, and this TOF is also two orders of magnitude greater than that of Ag nanoparticles across the entire studied overpotential range of 100-650 mV [63]. In another report, the ZnO sheet array/Zn foil achieved outstanding stable CO₂ reduction performance, with an 85% FE for CO at -2.0 V (versus Ag/AgCl) and a current density of 11.5 mA cm⁻², surpassing free-standing ZnO sheets and particles owing to the vertical growth of the ZnO sheet array with exposed (1100)a edge facets improved electron transfer and active site availability. DFT simulations confirmed its lower Gibbs free energy for CO₂ activation due to increased (1100) edge surface exposure. A schematic representation of the reaction mechanism and active edges are being displayed in figure 6.9(i) [20].

6.3.7 Heterostructuring

Heterostructures are designed to harness the strengths of different materials to optimize electrochemical CO₂ reduction, making them a promising avenue for improving the efficiency and selectivity of this environmentally significant reaction which can be ascribed to the synergistic effect taking place between the materials involved. Though a lot of heterostructures have been investigated so far, herein, the innovative strategies are only elaborated for fruitful enhancement of CO₂ reduction performance [64]. For instance, an effective heterostructure composed of crystalline–amorphous In₂O₃ and CeO_x demonstrated remarkable catalytic performance in the conversion of CO₂ to formate, achieving a maximum FE of 94.8% and maintaining above 90% efficiency over a wide potential range from –0.8 to –1.2 V versus RHE [65]. In this heterostructure, In₂O₃ served as the active site for CO₂ activation and formate formation, while amorphous CeO_x facilitated electron transfer, leading to the reconfiguration of In₂O₃'s electronic structure. Consequently, the In₂O₃–CeO_x

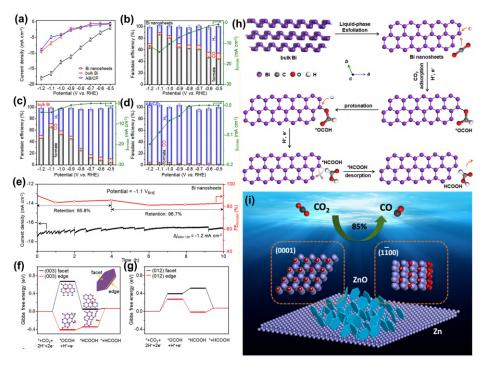


Figure 6.9. (a) Current densities of Bi nanosheets, in 0.1 M KHCO₃ aqueous solution, (b–d) FEs and partial current densities of the formate product for (b) Bi nanosheets, (c) bulk Bi, and (d) AB/CP at various applied potentials over, (e) current density and FE formate of Bi nanosheets during an extended 10 h CO₂ electroreduction, (f) DFT-computed ΔG values for the reaction pathways involved in the conversion of CO₂ into formate, considering both facet and edge sites, on the (003) plane of Bi. (g) DFT-calculated ΔG values for the same reaction pathways but on the (012) plane of Bi, and (h) schematic representation of the mechanism underlying the selective formation of formate on Bi nanosheets. Reprinted from [60], Copyright (2018), with permission from Elsevier. (i) Schematic illustration of the reaction mechanism and the active sites along with FE. Reprinted with permission from [20]. Copyright (2021) American Chemical Society.

heterostructure improved the adsorption of $^{-}OCHO$ intermediates and reduced the energy barrier for $^{-}HCOOH$ formation from $^{-}OCHO$. Likewise, the introduction of Sn atoms through deposition contributes electrons to the Bi $_2O_3$ material, enhancing its electrical conductivity. In the SnM $_{-}Bi_2O_3$ catalyst with the optimized Sn content, a notable FE of 95.8% was achieved at $_{-}1.0$ V for formate production, accompanied by a substantial partial current density of 41.8 mA cm $_{-}^{-2}$ [66]. Furthermore, this SnM $_{-}Bi_2O_3$ heterostructure demonstrates remarkable long-term stability during electrolysis. The incorporation of Sn species not only stabilizes reaction intermediates but also suppresses the hydrogen evolution reaction (HER) pathway, leading to a synergistic enhancement of catalytic activity. Fu *et al* yielded an *in situ* electrochemical synthesis of Cr $_2O_3$ –Ag heterostructure electrocatalyst that displayed exceptional efficiency in the electrocatalytic reduction of CO $_2$ to CO [67]. Cr $_2O_3$ @Ag achieved an impressive FECO of 99.6% at $_{-}$ 0.8 V (versus RHE) while maintaining a high $_{CO}$ of 19.0 mA cm $_{-}^{-2}$, and demonstrated notable operational

stability. Notably, operando Raman spectroscopy investigations revealed that the significantly improved performance can be attributed to the stabilizing influence of the Cr₂O₃–Ag heterostructure on CO₂•-/-COOH intermediates. DFT calculations further revealed that the metallic Ag catalyses the CO₂ reduction to CO with an energy input of 1.45 eV, which is 0.93 eV. In another study, an ultrathin metalloporphyrin-based covalent organic framework was epitaxially grown on graphene, forming a 2D van der Waals heterostructure for CO₂ reduction [68]. Strong interlayer coupling enhanced electron-deficient metal centres, accelerating electrocatalysis. It achieved a 97% CO FE at 8.2 mA cm⁻² in an H-cell, remaining stable for 30 h. In a liquid flow cell, CO selectivity neared 99%, with a partial current density of 191 mA cm⁻², and a TOF of 50 400 h⁻¹ at -1.15 V versus RHE, surpassing most organometallic frameworks, highlighting interlayer van der Waals coupling's vital role in CO₂ conversion dynamics.

Further, $\text{CuSe/g-C}_3\text{N}_4$ electrodes were synthesized, combining CuSe nanoplates with g-C₃N₄ nanosheets for use in electrochemical CO₂ reduction reactions [69]. Figures 6.10(a) and (b) display the optimized structure of the heterostructure catalyst along with the SEM images showing the successful heterostructure formation. The electrode containing 50 wt% CuSe on g-C₃N₄ exhibited the highest FE, reaching 85.28% at -1.2 V versus RHE, surpassing pure CuSe nanoparticles by a factor of 1.47 (figure 6.10(c)). This enhancement is attributed to the increased specific surface area facilitated by planar-structured g-C₃N₄ nanosheets and improved electron transfer rates at the interface between CuSe nanoparticles and g-C₃N₄ nanosheets. DFT calculations further supported the presence of electronic

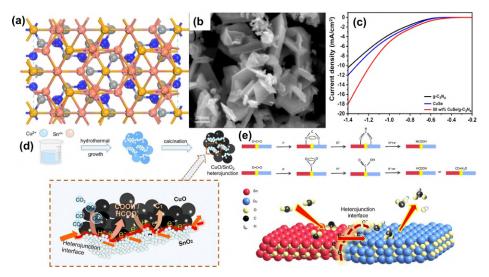


Figure 6.10. (a) Optimised structure of CuSe/g-C₃N₄, (b) SEM image of CuSe/g-C₃N₄, (c) polarization curve for CO₂ reduction. Reprinted from [69], Copyright (2021), with permission from Elsevier. (d) Schematic illustration of the synthesis of CuO/SnO₂ heterostructure and (e) reaction mechanism involving CO₂ reduction through the interface of the heterostructure. Reprinted from [72], Copyright (2023), with permission from Elsevier.

coupling at the electrode interface, leading to the formation of an internal electric field and electron flow from g-C₃N₄ nanosheets to CuSe nanoparticles [69]. Likewise, a high-quality heterostructure was designed with band alignment to facilitate interfacial charge transfer from Zn₂SnO₄ to SnO₂, effectively modifying the electronic properties of Zn₂SnO4/SnO₂ to reduce the kinetic barriers of CO₂ reduction [70]. DFT calculations further revealed that, in comparison to pure Zn₂SnO₄ or SnO₂, Zn₂SnO₄/SnO₂ promoted the favourable stabilization of the HCOO⁻ intermediate on its surface, primarily due to an enhanced hydrogen coverage effect. Consequently, this hybrid catalyst demonstrated robust CO₂ reduction capabilities, maintaining a stable HCOOH selectivity of 77% over a 24-h period at an applied potential of -1.08 V versus RHE. In another study, SnO₂/ Sn electrode showed a high 93% FE and 28.7 mA cm⁻² current density for formate production in an H-type cell, stable for 9 h, and 174.86 mA cm⁻² in a flow cell at -1.18 V versus RHE. In situ-formed SnO₂/Sn heterostructures reduced the energy barrier for formate production, enhancing activity and selectivity [71]. Shen et al designed CuO/SnO₂ heterostructure to enhance electroreduction of CO₂ performance and product selectivity [72]. The catalyst was prepared via hydrothermal reaction and high-temperature annealing, offering a scalable production method (figure 6.10(d)) [72]. Characterizations revealed abundant composite interfaces, facilitating electron transfer. The heterojunction catalyst maintained over 80% FE for C_1 products in a wide potential window (-0.85 to -1.06 V versus RHE) with a maximum partial current density of 24 mA cm⁻², surpassing individual CuO or SnO₂. It effectively suppressed HER, achieving higher C₁ product selectivity in electroreduction of CO₂ and the reaction mechanism can be seen in figure 6.10(e).

6.4 Conclusion

The electrochemical reduction of CO₂ through 2D materials represents a promising avenue in the ongoing efforts to mitigate the escalating challenges posed by climate change and greenhouse gas emissions. At the heart of this transformative endeavour lies the catalytic prowess of 2D materials, an extraordinary class of nanomaterials with exceptional properties that enable precise control over electrochemical reactions. The tunable physicochemical properties, unique electronic structure, high surface area, ample electrochemical active sites, and excellent catalytic properties of these materials offer a fertile ground for designing efficient CO₂ electroreduction catalysts. Furthermore, the mechanistic insights into the electrochemical processes occurring at the interface of these materials have shed light on the intricate pathways involved in CO₂ reduction, enabling us to fine-tune and optimize these catalysts for enhanced selectivity and activity through various strategies like doping, alloying, defects, edges, heterostructuring etc. However, understanding the underlying principles governing catalytic selectivity remains a fundamental scientific enigma. Ensuring 2D materials' long-term stability under harsh electrochemical conditions remains a critical challenge. Investigating degradation mechanisms and developing strategies to enhance material durability is imperative. High-resolution techniques, in situ spectroscopy and theoretical viewpoints, offer avenues to uncover the

intricacies of reaction pathways. Moreover, the integration of computational modelling and experimental validation has proven to be indispensable in unravelling the underlying mechanisms and guiding the rational design of these catalysts. This interdisciplinary approach will undoubtedly propel us closer to realizing sustainable and scalable technologies for CO₂ conversion and utilization. As we forge ahead, the fusion of fundamental research with innovative technologies offers a promising path toward addressing the global challenge of CO₂ emissions and steering us toward a sustainable and greener future.

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Engineered 2D Materials for Electrocatalysis Applications

Chandra Sekhar Rout

Chapter 7

Engineered 2D materials for N_2 reduction reaction (N_2RR)

Mansi Pathak and Chandra Sekhar Rout

As a vital component of agricultural production, synthetic ammonia (NH₃) contributes significantly to the human and economic development of the world. Comparing NH₃ to H₂, it is simpler to carry and keep and has a higher energy density. Also, NH₃ may act as a medium for storing H₂ and, if needed, break down to provide H₂. The application of nitrogen reduction reaction (N₂RR) under ambient settings for electrochemical NH₃ synthesis has garnered significant attention as a potential replacement for the traditional Haber-Bosch method. The principles and mechanism of electrochemical nitrogen fixing are outlined in this chapter. A thorough summary is provided of the N₂RR performances for each significant electrocatalyst, with an emphasis on two-dimensional (2D) materials. It also includes theoretical insights from current research. Owing to the many techniques that may be employed in constructing various 2D materials. These investigations have led to the development of recommendations for obtaining high N₂RR catalytic activity and good selectivity. Important aspects of the effects of environmental pollution are also covered, the most recent development of the idea of using defects, doping, alloying, strain-stress, crystalline, edge modification, and heterostructures to enhance the performance of electrocatalytic nitrogen reduction reaction (N₂RR) is covered. The purpose of this is to provide an overview of the influence of defects on the performance of the synthesis of NH₃. Finally, the possibility of further routes for using defect engineering to create catalysts for N₂RR is presented in figure 7.1.

7.1 Introduction

Synthetic ammonia (NH₃) plays a significant role in the growth of the overall economy and humanity as a necessary raw ingredient for agricultural output. NH₃ has a greater energy density than hydrogen (H₂) while also being easier to transport

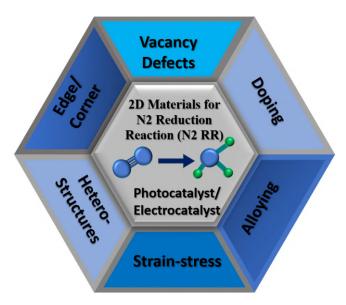


Figure 7.1. Schematic representation for various approaches in engineering 2D Materials for N_2 reduction reaction (N_2 RR).

and preserve. However, NH₃ can serve as an H₂ storage medium and, if necessary, disintegrate to release H₂ [1, 2]. Additionally, a substitute for hydrogen (H₂), NH₃ with a 17.6 wt% hydrogen content is also regarded as a significant hydrogen transporter since it is easier to store and carry than gaseous H₂. The full combustion of NH₃ produces nitrogen (N₂) and water (H₂O), primarily executing as a carbonfree energy storage intermediary and preventing the release of hazardous gases like carbon monoxide (CO) and greenhouse gases like carbon dioxide (CO₂) into the environment. The potential of NH₃ chemistry is therefore quite intriguing. The present NH₃ synthesis method, however, primarily uses the Haber–Bosch reaction, which may be realized under extreme conditions of temperature and pressure, since the nitrogen (N₂) molecules are exceedingly persistent and challenging to activate [3–5]. Around 1%–2% of the total amount of energy consumed worldwide is used in this process. The utilized H₂ is mostly derived through the natural gas restructuring process, which releases millions of tons of CO₂ annually alongside the high energy inputs [6, 7]. Therefore, alternative procedures should be developed to design an environmentally compatible and efficient NH₃ production method to accomplish highly-efficient N₂ reduction for NH₃ synthesis in light of these energy and environmental costs.

The catalyst is crucial for the production of NH₃, and several researchers have dedicated their efforts to designing catalysts that can function at standard temperatures and pressure. Through the nitrogenase enzyme, many plants can transform the N₂ in the air into NH₃ fertilizer, supplying resources for their own accord advancement. However, because nitrogenase reacts slowly during the N₂ fixation process [8, 9] research is focused on creating other, more effective strategies. For

instance, more efficient ways to reduce N₂ into NH₃ at ambient temperature and pressure include photocatalytic and electrocatalytic N₂ reduction processes (N₂RR) [10]. Its starting materials are H_2O and N_2 , and its final product is $3H_2O + N_2 \rightarrow$ $2NH_3 + 3/2O_2$. N_2 may be continually converted to NH_3 using just infinite solar energy or clean power [11]. Converting clean energy from light and electricity into chemical energy and achieving effective utilization and transformation of renewable energy is of utmost importance for energy and environmental protection. A lot of attention has been paid to directly synthesizing NH₃ from N₂ and H₂O under ambient settings using newly developed photo- and electrocatalytic reduction methods. Solar power or electrical energy from photovoltaic cells and turbines powered by wind are two sources of sustainable energy that make these intriguing catalytic processes routine. Other benefits include moderate reaction conditions, straightforward infrastructure, and reductions in environmental pollutants [12]. Through a better understanding of the overall N₂RR process, catalyst nanostructure design offers an additional means of reducing N₂RR energy. In order to initiate N₂RR, the adsorption of nitrogen on the catalyst must be encouraged. A feature of 2D catalysts is their comparatively large specific surface area, which enhances the amount of N₂ that is adsorbed and improves the catalyst-N₂ interaction in heterogeneous catalytic processes [13, 14]. Additionally, a significant number of electrons must be available at or close to the catalytic site for the N-N triple bond to be activated, and those electrons must be successfully transferred to the adsorbed N₂ molecule. In this instance, the activation and reduction of N₂ molecules are significantly aided by the electron-rich sites of defects or unsaturated sites exposed to 2D materials [12, 14]. Catalysts have a number of drawbacks, including inadequate conductivity in electrocatalysis and low effectiveness of photogenerated carrier dispersion in photocatalysis, in addition to difficulties in activating N₂ molecules and inadequate certain surface area and active sites. 2D materials often have shorter carrier diffusion paths, a distinct electronic structure, more vacancytype defects, and exposed edge sites. Furthermore, on an ultrathin 2D sheet, defects such as structure, crystalline twinning, and crumpled sheet easily arise due to the many accessible atoms on the surface. This may have an impact on the inherent qualities and raise the catalytic site activities [15–20]. The inherent characteristics of 2D electrocatalysts and their capacity to employ engineering to methodically enhance the properties are the sources of their beneficial qualities. For instance, by taking into account the edges, flaws, dopants, shift, and size of a material, an extensive number of active sites may be created on a 2D surface. These properties are advantageous for the separation of photogenerated carriers and the enhancement of conductivity [21–23]. In general, N₂RR performance in both photocatalysis and electrocatalysis may be significantly enhanced by building 2D structures to address these limiting issues.

7.2 N₂RR-mechanism and insights

The triple bond on the nitrogen molecule cannot be broken without a higher energy of 941 kJ mol⁻¹, which makes the molecule inert. Its broad energy gap of 10.08 eV,

strong proton affinity (493.8 kJ mol⁻¹), negative electron affinity of ~1.9 eV, high ionization potential of 15.58 eV, and other characteristics make the electron transfer procedure challenging [24]. It is an endothermic reaction ($\Delta H^{\circ} = +37.6 \text{ kJ mol}^{-1}$) for the H atom to join the N₂ molecule, and the initial bond cleavage is kinetically difficult. The initial bond must be broken with a high energy of 410 kJ mol⁻¹, or about half of the overall dissociation energy. Although it is possible thermodynamically for the N₂ molecule to hydrogenate to NH₃, the process cannot occur independently. Protons and electrons are needed by the N₂RR in an electrolytic system in order to produce ammonia. HER, on the other hand, competes with NRR since it needs just two electrons, whereas N₂RR needs six, therefore lowering the Faradaic efficiency (FE). Diazene (N₂H₂) and hydrazine (N₂H₄) are the two potential intermediates that might occur in the protonation processes during N₂RR after the first protonation step. The following equations provide the equilibrium potentials needed for the various N₂RR and HER [6, 25, 26].

$$2H^{+} + 2e^{-} \leftrightarrow H_{2} (\Delta E^{\circ} = 0 \text{ V versus SHE at pH} = 0)$$
 (7.1)

$$N_2 + 6H^+ + 6e^- \leftrightarrow 2NH_3 (E^\circ = -0.057 \text{ V versus SHE at pH} = 0)$$
 (7.2)

$$2H_2O + 2e^- \leftrightarrow H_2 + 2OH^- (E^\circ = -0.828 \text{ V versus SHE at pH} = 14)$$
 (7.3)

$$N_2 + 6H_2O + 6e^- \leftrightarrow 2NH_3 + 6OH^- (E^\circ = -0.736 \text{ V versus SHE at pH} = 14)(7.4)$$

$$N_2 + e^- \leftrightarrow N_2^- (E^\circ = -3.37 \text{ V versus RHE at pH} = 14)$$
 (7.5)

$$N_2 + e^- \leftrightarrow N_2 H (E^\circ = -3.2 \text{ V versus RHE at pH} = 0)$$
 (7.6)

$$N_2 + 2H^+ + 2e^- \leftrightarrow N_2H_2$$
 ($E^\circ = -1.1 \text{ V versus RHE at pH} = 0$) (7.7)

$$N_2 + 4H^+ + 4e^- \leftrightarrow N_2H_4 (E^\circ = -3.36 \text{ V versus RHE at pH} = 0)$$
 (7.8)

Many electrocatalysts kinetically prefer hydrogen evolution reaction (HER) over the NRR because the NRR equilibrium potentials are near to the HER (from equations (7.1) versus (7.2) and (7.3) versus (7.4)) [27]. The partially hydrogenated intermediate molecules, N_2H_2 ($\Delta H_f^{\circ} = 212.9 \text{ kJ mol}^{-1}$) and N_2H_4 ($\Delta H_f^{\circ} = 95.35 \text{ kJ mol}^{-1}$), have far higher formation enthalpies than the completely hydrogenated of the degree ($\Delta H_f^{\circ} = -92.22 \text{ kJ mol}^{-1}$) intermediate molecule. Proton affinities of N_2H_2 (803 kJ mol⁻¹) and N_2H_4 (853.2 kJ mol⁻¹) are nearly twice as high as those of N_2 (493.8 kJ mol⁻¹), suggesting that the protonation of these molecules is simpler than that of N_2 . Additionally, the energy gap of N_2H_4 is 7.44 eV, which is less compared to the N_2 molecule. Hence, compared to the subsequent hydrogenation stages, the initial hydrogenation process (equation (7.6)) is more kinetically challenging [28].

In general, there are three main steps involved in nitrogen reduction on the heterogeneous catalyst surface: (1) chemisorption of hydrogen and nitrogen atoms on the surface of the catalyst; (2) dissociation or association of nitrogen and reductive addition of H atoms; and (3) desorption of the product from the surface.

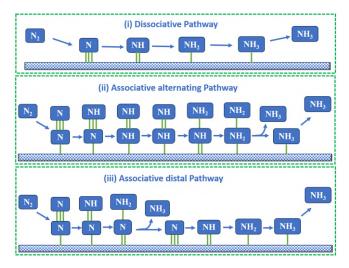


Figure 7.2. Schematic representation of N_2RR mechanism (i) dissociative pathway; (ii) associative alternating pathway and (iii) associative distal pathway.

Depending on the shape of the N_2 molecule, there are three possible ways that the NRR on the catalytic surface might proceed: dissociative, associative, and enzymatic routes [29]. The dissociative mechanism is shown in figure 7.2, where N_2 adsorbs on the surface and is followed by the breakdown of the triple bond between nitrogen atoms prior to protonation. Each individual N atom was then individually transformed into ammonia by the incorporation of hydrogen atoms, and the molecules of ammonia desorb over the surface after that. The dissociative pathway is followed by the Haber–Bosch process, and the nitrogen triple bond (941 kJ mol⁻¹) has a strong thermodynamic bond [30–32].

Briefly, the N_2 adsorption, $N_{2(ads)}$ activation and breakage of N-N bonds, the hydrogenation process of the deposited N_2 molecules ($N_{2(ads)}$) or N atom ($N_{(ads)}$), and NH₃ desorption are the six electron-proton processes that comprise N₂RR. There have been several suggested processes for the reduction of N₂ to NH₃, with the dissociative and associative pathways being the most often mentioned. As distinct from the associative process, which involves the N₂ molecule combining with the catalyst surface and direct hydrogenation of the N₂ molecule, the dissociative pathway involves the full breaking of the N-N triple bond of N₂, followed by hydrogenation on the N atom. A last N-N bond break is required for the formation of NH₃ molecules. Different hydrogenation sequences lead to the division of the associative route into distal and alternating pathways. The distal route involves hydrogenation preferably on the N atom most distant from the catalyst surface, releasing one NH₃ molecule at a time before the hydrogenation maintains to produce another NH₃ molecule. In the alternating route, two N atoms on the surface of the catalyst are hydrogenated alternately, and an additional NH₃ molecule is produced after the first NH₃ molecule is released. The triple bond's dissociation energy (941 kJ mol⁻¹) must often be overcome with a significant energy input as the dissociative route includes breaking the N-N triple bond. The majority of photocatalytic and electrocatalytic N_2RR at normal temperature and pressure is generally thought to follow the associative pathway, in which N_2 chemisorption and electron transfer from the catalyst to N_2 lead to the lower energy for N-N bond breaking. It should be noted that the Haber-Bosch reaction at high temperature and high pressure pertains to the dissociative pathway [11, 12, 38].

7.3 Different engineered approaches to enhance N_2 reduction reaction performance

Defects in oxides are gradually recognized as a positive parameter for enhancing the N₂RR performance, in contrast to traditional studies that concentrate on conventional materials for N₂RR. Various types of oxide defects are also proposed, which advances the discipline of defect engineering for N₂RR. Though N₂ reduction to NH₃ has a low potential (N₂ + 6H+ + 6e⁻ \rightarrow 2NH₃, 0.148 V versus reversible hydrogen electrode (RHE)) [13], slower kinetics are caused by repeated electronproton transfer and subsequent intermediates. Furthermore, the competitive HER stances are a major obstacle to the N₂ reduction reaction (N₂RR) since the N₂ reduction potential is similar to that of HER. The majority of conventional, unaltered catalysts are unable to activate N₂. 2D materials possess certain inherent characteristics that set them apart from traditional structural electrocatalysts. These characteristics include a sizable specific surface area, tunability, evenly exposed lattice planes, and distinct electronic states. These materials enable the acquisition of a comparatively simple form of the active site with almost the same coordination number, while the ultrahigh specific surface area and atomic thickness make the total number of atoms and the number of active sites equal [13, 39]. The following are essential for achieving a good photocatalytic high NH₃ yield that features optimal light capture, appropriate valence bands and conduction band locations, effective charge separation, and, the maximum number of active sites for the adsorption, activation, and reduction of N₂. These issues must be carefully taken into account and resolved when designing and optimizing photocatalysts. In particular, 2D photocatalyst offers the following benefits viz; (i) The shortened carrier diffusion pathways derived from ultrathin nature will greatly improve the transmission and separation efficiency of photogenerated carriers, and due to the quantum size effect, the band position may be changed by varying the number of layers. (ii) Defects on 2D nanostructures assist in reducing the bandgap and extend the absorption spectrum of photocatalysts. In light of this, 2D photocatalysts often exhibit superior photocatalytic activity when compared to their bulk counterparts. (iii) Specific surface area is greatly improved, allowing the majority of anion vacancies or metal cation vacancies and active sites to be exposed on the surface and participate in the photocatalytic reaction. These advantages greatly aid the photocatalytic N₂RR by promoting the adsorption and activation of N₂ molecules as well as the involvement of additional photogenerated carriers in this process [40-44].

Similarly, for the electrocatalytic N₂RR activity there are factors like surface shape, electronic structure, and effective active site. It is possible to enhance their N₂RR performance by expanding 2D nanostructures. The chemical features of 2D electrocatalysts are generally thought to be responsible for their remarkable properties. These properties involve: (i) the extensively large surface area, which encourages the adsorption of N₂ molecules; (ii) an abundance of defect sites, including edge, topological, and vacancy defects, which can be utilized as N₂RR active sites; (iii) 2D structure of atomic layer thickness the which is useful to study the interaction between active sites and catalytic processes that provides precise regulation of their electronic structures through heteroatom doping, defect engineering, and surface engineering to enhance conductivity and generate new active sites [45-49]. These characteristics offer exceptional potential for N₂ molecule adsorption, induction, and electroreduction as well as atomic-level control active sites for N₂RR progression. The local coordinating conditions for metal cores in semiconductor photocatalysts may be controlled and modified through the use of defect engineering. It is quite possible to adjust the band edges and bandgap widths in semiconductor photocatalysts, improve photoexcited electron transport, and encourage N₂ adsorption and activation on semiconductor surfaces using defect engineering [50, 51]. Since nanosized photocatalysts have extremely high specific areas, defects are often highly common, meaning that a sizable portion of the material's total atoms are low-coordinated surface atoms. Evidently, surface atom energies differ significantly from bulk atom energies.

7.3.1 Vacancy defects

It has long been thought that N₂ fixation is a very difficult process, despite the fact that N₂ is exothermic when converted to NH₃ at ambient temperature and atmospheric pressure. The rate-determining phase in N₂RR, the activation, and dissociation of N₂ molecules, is made extremely challenging by the strong N-N triple bond [32–34]. Two N atoms are joined to form molecule N₂ by an effective N-N triple bond. An N atom possesses five valence electrons that reside in its 2s and 2p orbits, three of these are unpaired. Four bonding orbitals (two σ orbitals and two π orbitals) and four anti-bonding orbitals (two σ^* orbitals and two π^* orbitals) are formed from the hybrid atomic orbitals after bonding. N₂ molecules are activated by giving electrons to bonding orbitals and receiving electrons from anti-bonding π^* orbitals. This lengthens the bond and lowers the bond energy, allowing for more N₂ reduction. lately, researchers used N₂ chemisorption at the unsaturated and defective sites on the catalyst interface to activate the strong N-N bond, which changed the active N₂ molecule into NH₃ [3, 35, 36]. For instance, Li, Hao et al [37] have shown that the N₂ molecules can combine a pair of Bi atoms in the BiOBr (001) surface that has an end-on bonded structure to be chemisorbed on oxygen vacancies. Via a charge back-donation, the local electrons on oxygen vacancies with the noticeable

 $^{^1}$ Lately researchers used N_2 chemisorption at the unsaturated and defective sites on the catalyst interface to activate the strong N-N bond, which changed the active N_2 molecule into NH_3 .

electron-rich centre may initiate the N-N triple bond (figures 7.3(a)-(d)), The potential N \equiv N bond activation is shown by the charges that back transport from oxygen vacancies to the adsorbed N₂, which may be accomplished by extending the bond length to 1.133 Å from the 1.078 Å for a free N₂ molecule. The enhanced indirect radiative interaction with photons in oxygen vacancies-abundant BiOBr demonstrated the oxygen vacancies as electron-trapping sites, as shown in figure 7.3(g), the photon energy (2.06 eV), far less than the pure BiOBr (2.81 eV). Their studies reveal that the vicinity around oxygen vacancies is usually electron-rich, and minimal or unusually valence metal cations with a distinct local electronic structure from the bulk lattice are frequently the consequence. The electron-rich

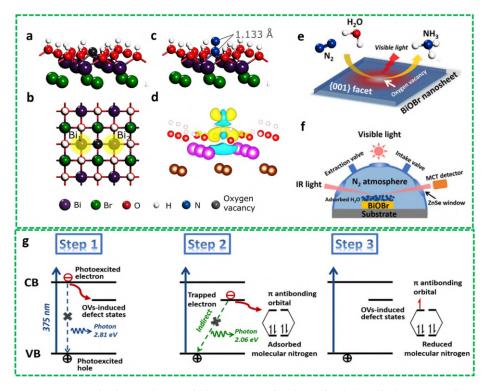


Figure 7.3. (a) N₂ activation on the OV of BiOBr (001) surface is predicted theoretically. (a) Top view and (b) side view of BiOBr (001) surface with an OV. The N₂ adsorption shape on the BiOBr (001) surface OV is shown in (c). (d) The N₂-adsorbed (001) surface charge density differential. Charge depletion and buildup in the space are represented by the blue and yellow isosurfaces, respectively. (e) A schematic representation of the photocatalytic N₂ fixation model, whereby water acts as both a proton source and a solvent. (f) A designed reaction cell to record *in situ* infrared signals. (g) Enhanced interfacial electron transport mechanisms caused by oxygen vacancies are depicted schematically. Steps 1 and 2—the directly excited electrons from the BiOBr CB are initially dynamically trapped by oxygen vacancies-induced defect states, which prevents charge carrier recombination. Step 3—the trapped electrons may then be effectively transported to fill the vacant antibonding orbitals of adsorbed N₂, suppressing the indirect recombination of trapped electrons with photoexcited holes. Reprinted with permission from [37]. Copyright (2015) American Chemical Society.

cations surrounding these oxygen vacancies (OV) sites promote the reduction of the adsorbed N_2 by electron transfer, allowing for the restoration of a normal valence. These oxygen-vacancy sites bind N_2 effectively.

Materials composed of carbon nitride have a unique 2D van der Waals layered crystal framework. In carbon nitride (g-C₃N₄) structure is a hexagonal carbon scaffold with nitrogen-atom-substituted carbons created via the hybridization of sp² of carbon and nitrogen atom, analogous to graphene. The electrochemical method is often used to examine the nitrogen vacancies (NVs) of g-C₃N₄ for the N₂RR [52–54]. In order to convert dinitrogen in the presence of NV defects, metal-free polymeric carbon nitride was initially used. Peng *et al* have reported that effective electrocatalytic nitrogen reduction that has high FE was made possible by a nitrogen-defective polymeric carbon nitride nanolayer [55].

Figure 7.4(a) shows the simple synthesis technique for CN/C₆₀₀ fiber. The SEM image in figures 7.4(c)–(d) shows that the CN layer was synthesized on carbon fiber, with a 2D layer thickness. Continuous layered structures are shown in the TEM micrographs of the CN thin layer in figure 7.4(e) that displays the electron diffraction pattern of the targeted area shows the (002) diffraction peak, which suggested that the material was densely packed. CN/C₅₀₀ and CN/C₆₀₀ N₂RR performance was assessed using the indophenol blue technique. A standard plot was used to assess the degree of NH⁴⁺ in the electrolyte, and the results show that concentration, as well as absorbance, have a very linear relationship. The

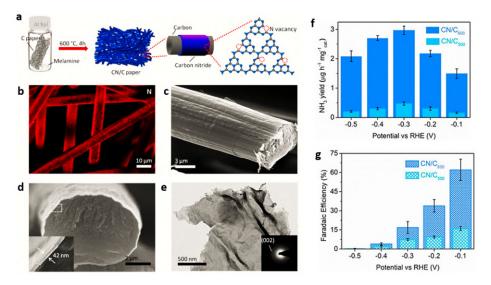


Figure 7.4. (a) Schematic representation of the N vacancies-containing carbon nitride framework and the synthesis of CN/C_{600} . The grey and blue spheres stand in for the atoms of carbon and nitrogen, respectively. (b) Nitrogen element mapping on CN/C_{600} , (c) SEM image of a single CN-coated C fiber. (d) SEM cross-sectional image of a single C fiber coated with CN, (e) TEM image of a CN sheet that has separated from the CN/C_{600} fiber (inset- SAED pattern with the (002) diffraction), (e) NH₃ yield rates at different potentials for CN/C_{500} and CN/C_{600} , and (f) a comparison of the FE of CN/C_{500} and CN/C_{600} at different potentials. Reprinted with permission from [55]. Copyright (2020) American Chemical Society.

accompanying chemical impurity list reveals that the blank, 0.1 m aqueous HCl, had ammonium impurities, which accounts for the non-negligible NH₃ baseline in the blank 0.1 M HCl. The generation of ammonia improved as the applied voltage was raised; at -0.3 V, the highest output was $2.87~\mu g~h^{-1}~mg^{-1}$. A larger negative potential had no effect on performance, either, since the output was reduced with higher applied potentials. In comparison to the reversible hydrogen electrode, the FE at -0.3 V was 16.8%, whereas at -0.1 and -0.2 V, it was 62.1% and 33.9%, respectively, as shown in figure 7.4(f). Furthermore, the CN/C₆₀₀ layer exhibited N₂RR performance at -0.3 V that was >21 times better than CN₆₀₀ powder. The improved N₂RR findings highlight how important the electrical conductivity of CN is to the N₂RR performance.

Similar to nitrogen and oxygen vacancies, sulfur vacancies (SVs) have been employed in studies on photocatalytic activities [56-59]. Owing to its exceptional catalytic activity towards a variety of electrochemical processes, such as hydrodesulfurization [60], oxygen reduction reaction (ORR) [61], the reduction of carbon dioxide reaction (CO₂RR) [62], and HER [63], transition metal dichalcogenide materials have recently attracted a great deal of interest. Transition metal disulfides with ultrathin layers possess appealing optical, photoelectric, and electrical characteristics [36]. According to several studies, tightly bonded excitons can be formed by pairs of photoexcited electron holes in ultrathin transition metal disulfides. For the first time, Sun et al have demonstrated the Trion-induced N₂RR on ultrathin 2D MoS₂ [64]. Ultrathin MoS₂ is an n-type semiconductor with a high number of free electrons. N₂ molecules are possibly trapped at the locations of sulfur vacancies (SVs) in 2D MoS₂, where they are activated by lending electrons through bonded orbitals and accepting electrons to triple anti-bonding orbitals. The NH⁴⁺ evolution rate and the N2 photoreduction of the MoS2 samples as produced under various circumstances. Without the use of a cocatalyst or sacrificial agent, N2 molecules undergo a Trion-induced six-electron reduction process that activates them and converts them to NH₃ at a rate of 325 µmol gh⁻¹. Commercial bulk MoS₂ has little action, suggesting that ultrathin 2D MoS₂ has a special benefit.

7.3.2 Doping and alloying

Another approach is to add heteroatoms to the majority of semiconductor photocatalysts in order to change the local electronic structure of the photocatalyst for better N₂ fixation performance. Heteroatom doping is thought to be an additional useful method for modifying catalyst chemical composition, surface characteristics, and electronic structures. Non-metal and metal doping are the two main types of heteroatom doping. For example, non-metal doping with B, N, S, Cl, and P towards carbon materials can favour electron transfer while also controlling the adsorption/ desorption behaviors of reactants, intermediates, and products on the catalyst surface by generating charge and spin densities on C atoms near dopants [45]. One of the most promising 2D electrocatalysts is graphene-based material, which has achieved remarkable strides in both enhancing catalytic performance and comprehending catalytic actions [46, 65]. However, as a result of its high specific

surface area and good electrical conductivity, graphene is a valuable substrate for the N₂RR. Although pure graphene has been used in different ways, there are difficulties and possibilities in using it to convert dinitrogen to ammonia under normal conditions despite the fact that pure graphene has found widespread application. The foremost limitation is that the delocalized π bonding system of graphene shows less catalytic activity, consequential in a high barrier for dinitrogen adsorption. Nevertheless, considering its large specific surface area and superior electrical conductivity, graphene is a promising substrate for the N₂RR [65, 66]. Currently, heteroatom doping and defect engineering can lower a material's spin density, Bader charge, and reaction barrier; as a result, there is rivalry between N₂RR and HER due to synergistic electron transfer exchanges among the dopants and adjoining carbon atoms [67–69]. The N₂RR activity is often significantly connected with its topological flaws, edge defects, and dopant-derived defects, and the impact of each defect is mostly determined by its local electronic structures. Moreover, the electroneutrality of sp² carbon material may be broken, strain and stress introduced, and new active sites can be generated as a result of the heteroatom and carbon atom having different inherent electronegativity and sizes. This increases the catalytic activity of the material. The long-term stable, low-cost metal-free nanomaterials have grown in importance as a component of N₂RR catalytic technology [70–74]. According to Yu et al, among the most active N₂RR electrocatalysts is 2D metal-free boron-doped graphene (B-doped graphene) [75]. The boron doping in the graphene framework causes a shift of electron density, wherein the boron site that lacks electrons increases the adsorption energy with N₂ molecules. The NH₃ generation rate and Faraday efficiency in the B-doped graphene sample are 5 and 10 times greater than those of the undoped graphene, accomplishing 9.8 μ g h⁻¹ cm⁻² and 10.8% at -0.5 V versus RHE, respectively. The NH₃ production rate and Faraday efficiency value remained consistent at 96% of the original activity during a 10-hour continuous electrochemical N₂RR test. The Bdoping site's local electron-deficient environment offers Lewis bases a strong binding site, increasing the adsorption energy of N₂ molecules. The reaction paths of N₂RR on BC₃, BC₂O, BCO₂, and C structures, together with the related energy changes are computed using density functional theory (DFT). The lowest energy barrier for the electroreduction of N₂ is provided by the BC₃ structure among the several B-doped graphene configurations. The most often used carbon-based electrocatalyst in experimental work is N-doped graphene. Furthermore, on the periodic table, N is located just to the right near carbon. They are more electronegative and have comparable atomic radii for nitrogen. Nitrogen doping allows for the modification of graphene's electrical structure while maintaining its 2D planar structure. In addition, compared to metal-based electrocatalysts, N-doped graphene (metal-free) has special qualities and is ecologically safe [65-67]. For instance, Liu and coworkers used simple carbonization to create the first known N-atom-doped porous carbon-based electrocatalyst (NPC) which demonstrate notable N₂RR activity which results in a high ammonia generation rate (1.40 mmol g⁻¹ h⁻¹ at -0.9 V versus RHE), the NPC proved successful in fixing N₂ to ammonia. Pyridinic and pyrrolic N were shown to be active sites for ammonia synthesis by experiments and

DFT calculations; their concentrations were essential for stimulating ammonia production on NPC [76]. Yang *et al* found that N-doped porous carbon with a large specific surface area of 1547.1 m² g⁻¹ possesses an NH₃ production rate of 15.7 μ g h⁻¹ mg⁻¹ and a Faraday efficiency of 1.5%, which is superior to the results reported in the literature [77].

Furthermore, past studies revealed that the interstitial alloys produced by adding C, N, and O to the transition metal lattice structure have strong catalytic activity for the process involved in the manufacture of ammonia [111]. Carbon vacancies can be introduced to mitigate the HER and the buildup of H atoms, as demonstrated by Matanovica et al [112]. They eliminated half of the carbon atoms from the cubic MoC structure to produce a sub-stoichiometric MoC_{0.5} composition in order to study the impact of the metal-carbon ratio on the selective and activity properties of molybdenum carbide (MoC). Carbon vacancies were added, causing the structure to become tetragonal. The DFT studies reveal that the adsorption energy of N_2 on the surfaces of MoC [98] and MoC_{0.5} (100) is -0.23 and -0.44 eV, respectively. These results also show that the surface of MoC [108] has the greater catalytic capability for HER and hinders the N₂RR, but they also suggest that elevating the metalcarbon ratio might enhance the free energy transformation of hydrogen desorption as well as decrease the activity of HER to a certain extent. According to certain theories, carbon vacancies can significantly enhance the degree of N₂ molecules and N atoms interaction.

7.3.3 Hetero-structures/hetero-junctions

For photocatalytic-driven nitrogen fixation, the band energy alignment at the interface between the two components is essential to the concept of heterostructure formation. With the right material selection, the resulting heterostructured photocatalysts might increase the separation of the photogenerated electrons and holes, which is crucial to achieving high photocatalytic efficiency, in addition to gaining a larger spectrum range of light absorption. It is often possible to suppose that two or more materials are the 'defect' of one another, hence a comprehensive definition of 'defect' that includes heterostructures might be put forward. Each component has a distinct impact on every other one, which together alters the heterostructure photocatalyst's capacity for photocatalytic nitrogen fixation. To improve photocatalysis performance, there has been a lot of attention paid to the creation of heterostructured photocatalysts during the last few years [50, 78, 79]. In this regard, Feng et al, have studied the LnCO₃OH/g-C₃N₄ (Ln-CN, Ln=La, Pr) heterojunction for photocatalytic nitrogen fixation. La-N bonds at the CN-LaCO₃OH interface acted as electron transfer channels, transferring photogenerated electrons from the CB of LaCO₃OH to the VB of CN. This decreased the rate at which charges recombined on each semiconductor. In addition, the Z-scheme heterojunction maintained CN's proper CB position. The high reduction energy required to change nitrogen into ammonia was provided by it. In comparison with CN and LaCO₃OH separately, the photocatalytic N₂ fixation on La-CN was improved based on the aforementioned variables.

MoS₂ is anticipated to actively participate in N₂RR given the significance of the Mo and S components in nitrogenase. For the first time, Sun and the group examined the effect of the electrical structure of MoS₂ on N₂RR activity. The Mo edge in MoS₂ may be an N₂RR active site, similar to HER sites [80]. Through electrochemical testing, this catalyst is able to get a high NH $_3$ production (8.08 \times 10^{-11} mol s⁻¹ cm⁻¹) and FE of 1.17% at -0.5 V when compared to a reversible hydrogen electrode in 0.1 m Na₂SO₄. MoS₂ continues to be active for the N₂RR in acidic environments, where a significant HER takes place. The N2 adsorption and activation sites are Mo atoms on the edge of defects, which lowers the energy barrier of the potential regulating phase for N₂RR. Well-explored MoS₂-reduced graphene oxide (rGO) heterojunction has also been applied to electrocatalysis owing to its large surface area, conductivity, and electrical and chemical interaction impacts [81]. For instance, Li et al have presented the first report on the MoS₂-rGO heterojunction exhibiting exceptional N₂RR performance [82]. The MoS₂/RGO hybrid, in which MoS₂ nanosheets are evenly wrapped on RGO sheets, is depicted in figure 7.5(a). Numerous curved nanosheets are seen on the surface in the transmission electron microscopy (TEM) micrograph figure 7.5(b) which is in agreement with the SEM finding. Compared to MoS₂ and other reported N₂RR electrocatalysts, it has a far greater NH₃ production of 24.8 µg h⁻¹ mg⁻¹ at -0.45 V versus RHE in 0.1 liClO₄. MoS2-rGO/CPE exhibits a minor variation in NH3 yielding and FEs over the six rounds of cycling experiments, as shown in figure 7.5(d). The associative alternating pathway on the MoS₂-rGO heterojunction is more practicable, according to DFT calculations than the distal pathway. *NHNH₂ → *NH₂NH₂ is the step that determines the potential of the proton-electron coupling transference process, the steps involved for the free energy profiles are illustrated in figure 7.5(e). Each of these studies demonstrated the enormous potential of 2D MoS₂ for N₂RR.

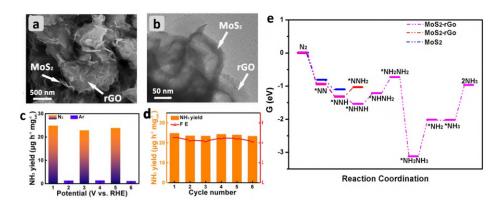


Figure 7.5. (a) and (b) FESEM and TEM images of MoS_2 @rGO heterojunction; (a) NH_3 yields for MoS_2 -rGO/CPE with N_2 - and Ar-saturated electrolytes alternated in 2 h cycles, (c) recycling test of MoS_2 -rGO/CPE at -0.45 V and (d) MoS_2 -rGO (red/pink dotted line) and MoS_2 (blue dotted line) edge sites with regard to free-energy profiles for N_2 RR. To indicate the adsorption location, an (*) mark is used. Reproduced from [82] with permission from the Royal Society of Chemistry.

The effective separation of charge carriers was mostly responsible for the enhanced photocatalytic performance, aside from the increased surface area contribution. The recombination of charge carriers was much inhibited by the loaded carbon layer and the MoS₂ nanoparticles functioning as electron trappers. In this context, a ternary MoS₂/C-ZnO heterostructure composite was effectively constructed by decorating the carbon layer and then photo depositing MoS₂ nanoparticles, as reported by Xing et al [83], in order to transmit electrons to the doped species by acting as a photosensitizer. Under conditions similar to those of artificial sunlight, ZnO produced both electrons and holes. The electrons moved easily to the carbon layer and then to the MoS₂ nanoparticles that were decorated. Additionally, the maximum rate of ammonia formation under these conditions was attained because of the capacity of surface coordinately unsaturated Mo atoms to chemisorb and activate N₂. The efficiency of 1% MoS₂/CZ₃₀₀ hybrid photocatalytically fixing N_2 in the presence of various sacrificial agents is shown in figure 7.6(a-b). Due to its low absorption of visible light, pure ZnO exhibits almost negligible activity, as seen by the result in figure 7.6(c). Additionally, MoS₂ exhibits little photocatalytic activity in the fixation of N₂. This result is acceptable given its low activity under simulated sunshine. In contrast to ZnO or MoS₂, the C–ZnO sample exhibits strong

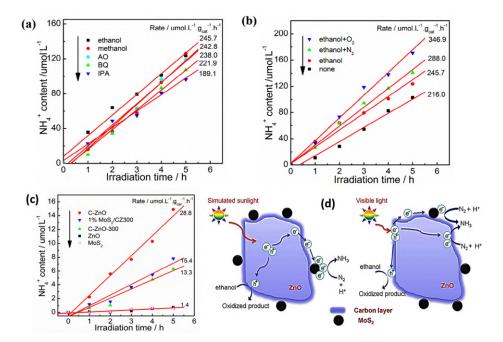


Figure 7.6. Efficacy of 1% MoS₂/CZ₃₀₀ hybrid photocatalytically fixing N₂ in the presence of various sacrificial agents. (a) The impact of OH⁻, O²⁻, and h⁺ trappers; (b) N₂ and O₂ effects; (c) the N₂ fixation performance of ZnO, MoS₂, C–ZnO, and MoS₂/CZ₃₀₀ composites by photocatalysis in the presence of visible light. The proposed charge transfer mechanism of the MoS₂/CZ₃₀₀ composite exposed to visible light and simulated sunlight. Reprinted with permission from [83]. Copyright (2018) American Chemical Society.

photocatalytic N_2 fixing activity when exposed to visible light. At 28.8 µmol l^{-1} g⁻¹ h⁻¹, the NH₃ production rate is reached, which is approximately half of that under simulated sunlight. As illustrated in figure 7.6(d), the first process was mostly responsible for the observed light under the simulated sunshine, while the carbon photosensitization method appeared to have little effect. Subsequently, the MoS₂/C–ZnO system yielded a lower ammonia production than when exposed to visible light, as the second mechanism dominated the charge transfer process in the carbon layer alone loaded ZnO.

Polymeric C₃N₄ structure has received significant interest as a metal-free visiblelight response photocatalyst because of its exceptional chemical stability and distinctive 2D structure [54]. In addition to being affordable and stable and meeting the prerequisites for photocatalysts, C₃N₄ also possesses the ease of manipulation of its chemical properties and energy band structure. As such, it is regarded as one of the most significant materials in the field of photocatalysis that merit more investigation. The strongly delocalized π conjugate system is formed when sp² hybridizes with the C and N atoms in the structure [84, 85]. The construction of a hybrid heterojunction including a 2D/2D C₃N₄/rGO composite was carried out by Wu et al [86]. The N₂ fixation activity exhibited a significant increase of 8.3 times when the 2D structures were employed, owing to their effective charge separation capabilities, as compared to the utilization of C₃N₄ unaccompanied. Following that, the researchers successfully synthesized honeycomb iron (Fe) doped C₃N₄ material, which exhibited exceptional N₂ photo fixation capability [87]. The findings of the characterization indicate that the Fe³⁺ ion is incorporated into an Interstitial site inside the electron-rich C₃N₄ material, forming a stable Fe-N bond. The Fe³⁺ site has the ability to chemisorb and activate N2 molecules. Subsequently, it can facilitate the transfer of photogenerated electrons from C₃N₄ to the adsorbed N₂ molecules. This process leads to a significant 13.5-fold enhancement in activity. Several 2D TiO₂ composites have been developed for photocatalytic activity. Yang et al [88] demonstrated that N₂ photoreduction could be achieved using the 'working-in-tandem' process when Au nanocrystals were anchored on an ultrathin TiO₂ nanosheet containing OVs defects. The OVs in 2D TiO₂ chemisorbs causes the N₂ molecule to become activated. The active N₂ is subsequently reduced to NH₃ by the photogenerated heated electron resulting from the plasmon resonance of Au nanocrystals. The quantum efficiency at 550 nm is 0.82%, the highest value yet observed. Alongside the Au/TiO₂-OV 2D heterojunction, subsequently, a singleatom Ru composite supported by 2D TiO₂-rich-in OVs was created by Sun and coworkers [89]. Figure 7.7(a) describes the decoration of Ru atoms presented by bright spots on TiO₂ nanosheets. 56.3 μmol gh⁻¹ NH₃ generation rate is the consequence of the synergy of Ru and OVs, which improves N₂ molecule chemisorption, weakens the N≡N link, and encourages the separation of photogenerated carriers. The most stable binding states and their corresponding adsorption energies of Ru atomic sites supported on the perfect, O-2v, and O-3v defective surfaces (bottom layer), and the optimized structure of the $TiO_2(001)$ surface (top layer) is given in figure 7.7(b). The ammonia yield rates over TR-0.1, TR-0.5, TR-1.0, TR-2.0, and TR-ND over TiO₂-NS are shown in figure 7.7(c) which suggests that with good repeatability, the

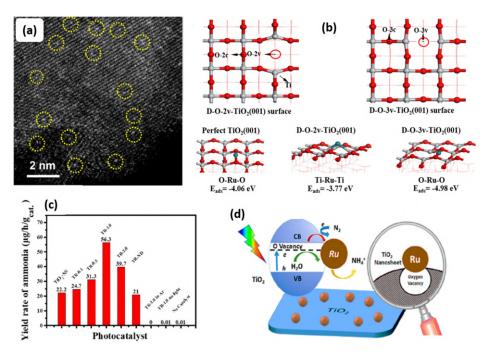


Figure 7.7. (a) HRTEM image of Ru–TiO₂. (b) The top layer of the TiO₂(001) surface has an optimized structure, while the bottom layer displays the most stable binding states and their corresponding adsorption energies of Ru atoms sites that are supported on O-2v, O-3v, and ideal surfaces. (c) The ammonia yield rates over TR-0.1, TR-0.5, TR-1.0, TR-2.0, and TR-ND over TiO₂-NS. (d) Diagrammatic representation of the mechanism of N₂ photoreduction on single Ru site-loaded TiO₂ nanosheets void of oxygen. Reprinted with permission from [89]. Copyright (2019) American Chemical Society.

TR-1.0 catalyst yields the greatest ammonia production rate of 56.3 μ g h⁻¹ g_{cat}⁻¹ and figure 7.7(d) gives a representation of the mechanism of N₂ photoreduction on single Ru site-loaded TiO₂ nanosheets void of oxygen. Decreased hydrogen evolution, increased N₂ chemisorption, improved charge carrier separation, and enhanced N₂ photoreduction to ammonia were all facilitated by isolated Ru atoms that were potentially situated at the oxygen vacancies of TiO₂.

'Mxenes,' are a novel class of 2D materials of TM carbides and nitrides, with several catalytic applications. Mxenes are made up of a limited number of thick layers of TM carbides and nitride atoms [90]. A hybrid electrocatalyst $TiO_2/Ti_3C_2T_x$ with oxygen vacancies achieved a high FE of 16.07% at around -0.45 V versus RHE in a different investigation demonstrated by Fang *et al.* Due to the localized electron deficiency produced by these anion defects, the π back-donation was able to facilitate the N_2 adsorption and activation [91]. Thus, the produced electrocatalyst shows an impressive RHE in 0.1 m HCl and an NH₃ production of 32.17 μ g h⁻¹ mg⁻¹_{cat} at -0.55 V versus RHE. Furthermore, when compared to TiO_2 (101) or $Ti_3C_2T_x$ alone, the DFT calculations validate TiO_2 (101)/ $Ti_3C_2T_x$ possesses the lowest N_2RR energy barrier (0.40 eV), positioning it as one of the most promising N_2RR

electrocatalysts. Another work was presented by Kong *et al* [92] wherein, MnO₂-decorated $Ti_3C_2T_x$ MXene was used as an active catalyst to obtain electrochemical N₂RR. The NH₃ production was 34.12 µg h⁻¹ mg⁻¹ using 0.1 M HCl as the electrolyte, and the FE was 11.39% at -0.55 V versus RHE. With unsaturated Mn atoms acting as active sites, the MnO₂-Ti₃C₂T_x composite catalyst surface effectively absorbed and activated N₂ molecules throughout the electrochemical reaction process. Their study shows that electrons are transported from N-N bonds to Mn atoms, forming Mn-N bonds that weaken N-N triple bonds and activate N₂ molecules. This is demonstrated by the charge density of the MnO₂-Ti₃C₂T_x heterostructure catalyst while absorbing N₂ molecules.

7.3.4 Edge/corners engineering

The surface atoms along the edge and corner of nanocrystals are usually very reactive due to their high surface energy. The activation of inert molecules has been shown to be greatly lowered by such edge and corner defect configurations. In addition to other types of faulty materials, porous materials also have additional functionality that usually appears near their rough edges. Additionally, the 2D structure can facilitate the adsorption and activation of N₂ molecules by exposing a significant number of edge active sites. In 2D materials comprising usual graphene, transition metal carbides, nitrides, or carbonitrides (MXenes), and transition metal dichalcogenides, edge engineering is essential for controlling the growth kinetics and morphological evolution. This allows for a variety of edge structures as well as the provision of distinct electronic structures and functionalities [93–98]. Owing to their very thin thickness, they often have a higher concentration of exposed edge metal sites and vacancy-type defects, which differs from bulk electrical characteristics and improves N₂ molecule chemisorption and activation on the catalyst surface. The edge C atoms of graphene, for instance, were shown to have larger charge densities and to provide more active sites than the basal-plane C, demonstrating effective electrocatalytic activity in ORR. Thus, it is imperative to understand the edge development of 2D materials in order to construct optimal and useful N₂RR catalysts [99, 100].

MXenes are widely employed in catalytic processes, energy storage, and separation [101–103]. According to a recent theoretical study, MXenes with M atoms making up the terminal surface might activate N_2 molecules, showing promising results for NH_3 synthesis [104]. Contritely, the basal plane of 2D MXene showed poor binding capacity to N_2 , terminating with oxygen-containing groups (e.g., OH^* and O^*) that directly bonded with surface M atoms. This led to reduced catalytic effectiveness in NRR when compared with the competing HER [104, 105]. Lou and co-workers have demonstrated an enhancing technique to provide a 2D catalyst $(Ti_3C_2T_x$ MXene) with exceptional N_2RR performance by expanding the active areas for nitrogen absorption and activation and preventing the development of hydrogen [106]. Due to their ability to bind N_2 molecules with the highest adsorption energy, Ti atoms are particularly active sites of N_2 adsorption in the $Ti_3C_2O_2$ structure. A $Ti_3C_2T_x$ MXene with a T-Ti-C-Ti-C-Ti-T structure was shown to be

an effective NRR electrocatalyst by purposefully exposing enough active sites at the edge plane (T = O, F). Low energy barriers of 0.64 eV in *N₂ \rightarrow *NNH and 0.52 eV in *NNH \rightarrow *NNH₂ for NH₃ synthesis were achieved by the N₂ molecules interacting preferentially with the middle Ti on the edge plane, as demonstrated by DFT calculations. This was to overcome thermodynamic barriers by developing 2D Ti₃C₂T_x MXene with lower size and good dispersion in a vertically aligned metal host (FeOOH nanosheets). Notably, 2D Ti₃C₂T_x MXene hosted on vertically aligned nanosheet materials with more sluggish HER activity after shrinking in size achieved a higher FE under near ambient conditions than those aligned on a parallel host (stainless steel mesh [SSM]) with better HER activity. A high FE of 5.78% was obtained at -0.2 V (versus RHE) for NH₃ synthesis when a vertically oriented FeOOH with slow activity towards HER was applied to host Ti₃C₂T_x nanosheets. In an acidic electrolyte, Ti₃C₂T_x (T = F, OH) nanosheets demonstrated an ammonia production of 20.4 μ h⁻¹ mg⁻¹_{cat}. and a higher FE of 9.3% at ~0.4 V versus RHE (figures 7.8(a)–(d)). Rather than the metal atoms positioned on basal

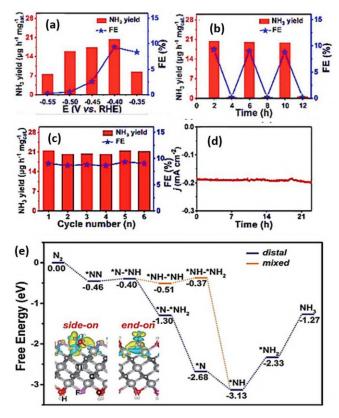


Figure 7.8. (a) NH₃ generation. and FE recorded at each potential, (b) $Ti_3C_2T_x/CP$ -NH₃ yields and FEs with alternating 2 h cycles of N₂- and Ar-saturated electrolytes, (c) stability test of $Ti_3C_2T_x/CP$ -during repeated N₂RR at 0.4 V, (d) $Ti_3C_2T_x/CP$ -time-dependent current density curve at 0.4 V for 23 h, and (e) the energy profile of the electrocatalytic N₂ reduction process on $Ti_3C_2T_x$ was estimated using DFT. Reproduced from [107] with permission from the Royal Society of Chemistry.

planes, the Ti atoms at the defective edges of $Ti_3C_2T_x$ were shown to be responsible for the N_2RR activity as shown in figure 7.8(e). The DFT results showed that the protonation of *NH₂ was the rate-limiting step and that N_2RR followed the distal mechanism while N_2 was voluntarily deposited on the edge site Ti atom [107].

Analogous to MXene, the MoS_2 edges were essential for polarizing and activating the N_2 molecules, but the basal plane was neutral for N_2RR . Zhang *et al* have presented that the N_2 reduction reaction (N_2RR) is initially catalyzed by MoS_2 at ambient temperature and atmospheric pressure, in accordance with theoretical expectations [80]. Through electrochemical evaluation, this catalyst is able to get a high NH_3 production (8.08×10^{-11} mol s⁻¹ cm⁻¹) and FE (1.17%) at -0.5 V when compared to an RHE in 0.1 M Na_2SO_4 . MoS_2 is still effective for the N_2RR in acidic environments where a robust hydrogen evolution process takes place. Designing potential catalysts for high-performance N_2 reduction under ambient settings is made possible by the ease with which the edge engineering method may be applied to other 2D catalysts to control their catalytic characteristics.

7.3.5 Strain, stress, and non-crystallinity

Surface strain is often observed in nanocrystal photocatalysts, leading to notable alterations in bond lengths and bond angles in comparison to the bulk state. Highly effective photocatalysts for N₂ fixation and other photoreactions may be created by taking advantage of strain-induced lattice symmetry distortions at the surfaces of the photocatalyst or at heterojunctions in hybrid photocatalyst systems [108, 109]. The description of strain in nanostructures may be done in four ways viz; directly from HRTEM pictures (or by extrapolating from them), through computer simulations, XRD, and using x-ray absorption measurements. HRTEM images are used to generate strain maps, which show the pattern of distribution of strain on the nanoscale.

Particularly in 2D nanosheets, layered double hydroxides (LDHs) and TiO₂ have been shown experimentally. Cu-doped TiO2 and CuCr-LDHs nanosheet photocatalysts were produced for N_2 fixing by Zhang and colleagues [22, 32]. Ti^{4+} (0.64 Å) was substituted with bigger Cu²⁺ (0.73 Å), resulting in many OVs. These were caused by Jahn-Teller distortions, concurrent lattice distortion, and compressive strain. The TiO₂-OV strain demonstrated accelerated N₂ adsorption and a favorable hydrogenation step of $N_2^* \to N_2H^*$, which was attributed to these positive factors. The result was a lower reaction energy (0.365 eV) and higher adsorption energy (-0.37 eV) compared to the TiO₂-OV (adsorption energy: -0.25 eV, reaction energy: 0.893 eV) and TiO₂-Pure (adsorption energy: -0.17 eV, reaction energy: 2.115 eV. This resulted in the designed catalyst displaying excellent photocatalytic activity over a wide range of solar absorption, allowing for NH₃ yield rates of 78.9 μ mol h⁻¹ g⁻¹ under full solar illumination, 1.54 μ mol h⁻¹ g⁻¹ (quantum yield of 0.08%), and 0.72 μmol h⁻¹ g⁻¹ (quantum yield of 0.05%) under 600 and 700 nm irradiations, respectively. The VOs and Jahn-Teller distortions about the Cu²⁺ centres lead to the production of significant compressive strain in these materials. It was discovered that this strain enhanced N₂ adsorption as well as electron transfer from the

photocatalyst to N₂. It also stabilized VOs [110, 111]. As was already established, strain typically occurs at photocatalytic material contacts. The strain in SrTiO₃ bicrystals with [001] symmetric tilt grain borders was investigated by Choi and coworkers [112]. The degree of tilt has a significant impact on the strain situation. It is noteworthy that the generation of VO in transition metal oxides is strongly influenced by both shear and biaxial stresses (compressive and tensile) (figure 7.9). The relative production energy of VO decreases with increasing strain. Thus, strain and VO in transition metal oxides often have mutually causative interactions, and the existence of strain-VO defect structures acts to improve photocatalytic processes in a complementary manner. In order to create a unique NRR electrocatalyst (Zr-TiO₂), Zr⁴⁺ was first doped into TiO₂ due to its identical d-electron configuration, oxide structure, and appropriate atom size [112]. Stable Zr⁴⁺ doping produced both compressive and tensile strain, which, in contrast to the well-known low-valance metal dopants used in the production of OVs, facilitated the generation of numerous OVs connected with nearby bi-Ti³⁺ sites. These bi-Ti³⁺ sites on anatase (101) surfaces significantly increased the chemisorption of N₂, as the theoretical simulations demonstrated. The developed Zr-TiO₂ demonstrated a notably increased

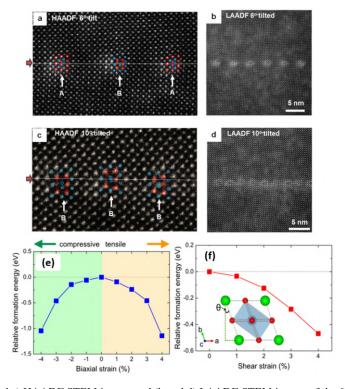


Figure 7.9. (a and c) HAADF STEM images and (b and d) LAADF-STEM images of the 6°-tilt and 10°-tilt borders, respectively, show the grain boundary planes, while the red and blue circles represent the Sr–Sr and Ti–O atomic columns, (e) biaxial strain, and (f) shear strain. Reprinted with permission from [112]. Copyright (2015) American Chemical Society.

performance in N_2RR , with a high FE of 17.3% at -0.45 V (versus RHE) and NH_3 production rate of 8.90 μ g h⁻¹ cm⁻², and a greatly enhanced Ti³⁺ ratio of 29.1% (8.5% of undoped TiO₂). the primary function of surface VO is to provide coordinatively unsaturated metal active sites that facilitate N_2 adsorption and activation. Since they have a high density of VO and unsaturated coordinated metal active sites localized to the surface region, which do not impact photoexcited charge transfer in the crystalline bulk, photocatalysts with amorphous surface structures are effective. In most cases, bulk vacancies act as electron-trapping sites in photocatalysts and are generally detrimental to photocatalysis by preventing photoexcited electrons from reaching surface adsorbates. It has been demonstrated that amorphous layers on semiconductor surfaces greatly improve photocatalytic N_2 fixation [108–112].

7.4 Summary and outlook

The development of suitable catalysts for N_2RR that greatly enhance catalytic performance is made possible through defect engineering. In contrast to noble metals and nanosized catalysts, the development of defect-containing catalysts for N_2RR is still in its infancy, despite some great results obtained by using the flaws in the materials to increase the N_2RR performance. Nitrogen- and oxygen-vacancy faults are the main topics of the present defect engineering research for N_2RR . The oxygen-vacancy defects are crucial for electrocatalytic N_2RR because they not only alter the catalyst's electrical charge and electron density distribution but also serve as reactive sites for reactant adsorption, lowering the activation energy barrier.

In terms of heterostructure photocatalysts, in addition to producing photogenerated electron transfer and lifting separation efficiency of conventional photogenerated carriers, the tactful superimposition of the advantages of each material results in more energetically appropriate reaction pathways and mechanisms that improve the photocatalytic nitrogen fixation ability. Defect sites, surface structures, and the chemical reaction mechanism on the catalyst from various scales must all be investigated in order to better understand the connection between the 2D structures and N_2RR activity. The conductivity, N_2 activation sites, and charge separation efficiency of the catalyst may all be further optimized by creating certain flaws in 2D structures; however, this is still mostly unexplored territory. We have tremendous optimism for lowering our reliance on fossil fuels and lessening the effects of climate change through the heterogeneous catalytic synthesis of NH₃ under moderate circumstances, notwithstanding the immense obstacles involved. Researchers are working tirelessly, and we are confident that in the near future, more stable, effective, and selective N₂RR catalysts will be built, leading to the eventual industrial production of NH₃.

Herein, we have provided a first overview of the latest advancements and innovations concerning 2D catalysts for both photocatalytic and electrocatalytic N_2RR . Effective N_2RR catalyst design was made possible by a thorough investigation of the effects of 2D structures on the excitation, migration, and separation of photogenerated carriers as well as the adsorption and activation of N_2 at the

active sites. There are still a number of obstacles to be overcome in this developing subject, despite its promise. Economic and practical concerns show that the existing situation is far from adequate. In addition to offering a cost-effective means of storing renewable energy, this technique has the potential to drastically cut the energy use and greenhouse gas emissions of the ammonia sector by displacing the Haber–Bosch process. The significant advancements in N_2RR have shown that catalytic N_2 reduction on heterogeneous catalyst surfaces is feasible in ambient environments. Versatile solutions for rational catalyst design have been widely proposed to increase N_2RR performance. The goal is to inhibit hydrogen evolution, the principal side reaction competing for protons and electrons, and significantly improve energy utilization efficiency.

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Engineered 2D Materials for Electrocatalysis Applications

Chandra Sekhar Rout

Chapter 8

Engineered 2D materials for methanol oxidation reaction (MOR)

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Two-dimensional (2D) materials piqued great interest in the field of electrocatalysts due to their diverse and tunable electronic, chemical and optical properties. 2D materials like graphene, MXene and transition metal dichalcogens (TMDs) supported catalysts have been recognized as a stable and reliable substrate for supporting a variety of Pt, Pd and other metal nanoparticles designed specifically for cathodic oxygen reduction process. These materials have been shown to be particularly effective in enhancing oxygen reduction kinetics, prompting researchers to look into their potential as catalyst supports for methanol oxidation processes. These 2D material-supported electrocatalysts exhibit improved kinetics in methanol oxidation, indicating substantial promise as long-term catalyst supports for alcohol fuel cells. Despite this, researchers have discovered some limitations and challenges that must be overcome before 2D materials can be used as catalytic supports in these applications to their full potential. In light of these advancements, we are discussing here the fundamentals and then the catalyst design methods used in 2D materials to improve catalytic activity in depth.

8.1 Introduction

The direct alcohol fuel cell (DAFC) is considered as an effective and alternative energy system in green energy transitions. Alcohol fuel cell technologies have multidimensional benefits in the form of cost effectiveness, environmental friendliness, portability and high energy density [1–3]. In the domain of DAFCs, direct methanol fuel cells (DMFCs) are widely explored due to the higher energy density of methanol (4820 Wh 1⁻¹) over hydrogen [4]. Apart from the higher theoretical energy density, DMFC has other advantages like safe operation, quick refuelling, long life, facile

[†]SR AND KA were equally contributed.

storage of the fuel, low working temperature and higher efficiency in energy conversion [5, 6]. Even though considerable developments were accomplished, DMFCs still struggle with hindering factors such as the methanol crossover from anode to cathode through the proton exchange membrane and the slow anode reaction kinetics which affects the cathode reaction as well as the fuel efficiency [7]. To overcome these challenges of DMFCs and improve the methanol oxidation reaction (MOR) at the anode, researchers are trying to implement high performing electrocatalysts into these systems. Methanol is a simple molecule consisting of one carbon atom, therefore, in contrast with other alcohols methanol exhibits higher CO₂ selectivity [8]. Platinum is widely considered as the best electrocatalyst in existence for DMFCs. Studies have shown that in micro-DMFC the methanol conversion during MOR is enhanced by increasing the loading of catalysts [9]. This process can trigger the methanol crossover and shoot up the cost of the DMFC systems. To overcome these hurdles, scholars across the globe are in search for a suitable, functional, cost effective and green catalyst for MOR to advance and commercialize DMFCs in the near future [10].

Platinum as an electrocatalyst can boost electrocatalytic efficiency, as it has high corrosion resistance and effective electric properties. Apart from the cost and unavailability, Pt is also deactivated by the CO formation during the methanol oxidation in a fuel cell. The carbon monoxide intermediate adsorbed reacts with the Pt catalyst and reduces its life span [11–13]. Considering all these factors, moving beyond Pt as catalyst is a challenging task for the research community yet it is inevitable for the development of fuel cell technologies. In addition to the electrocatalysts the catalyst support also contributes to the electrochemical methanol oxidation in a fuel cell [14, 15]. Numerous electrocatalyst support materials have been reported in the last few decades which include both carbonaceous and noncarbonaceous materials. Materials such as activated carbons, graphene, carbon nanotubes, porous carbons, carbon black, carbides, nitrides, borides, metal oxides, polymers, mesoporous silica etc, are some of the electrocatalytic support materials reported over the years [16, 17]. To attain the optimum MOR performance the support materials should possess certain capabilities such as good electrical conductivity, high surface area, strong interaction with the catalyst, corrosion resistance and catalyst recovery. Based on these criteria electrocatalytic support is selected [18, 19]. Recent research focuses heavily on the implementation of nanostructured materials for the use of both electrocatalyst and catalyst support. An advanced electrocatalyst with well-controlled dimensions in nanoscale can produce dramatic enhancement in the MORs. In these nanostructured materials, 2D materials gathered great attention in the area of MOR due to their unique properties compared to their bulk counterparts [20, 21].

2D nanosheets are widely regarded as a cost-effective candidate with large active sites for excellent interfacial charge transfer for electrocatalytic activities. Recently, a large number of 2D materials like graphene, TMDs, layered double hydroxides (LDH), MXenes etc, have been explored for alcohol oxidation reactions (AORs) owing to their shortened charge migration path, large surface area and abundance of diffusion channels for ions/molecule transport [22, 23]. Moreover, 2D nanosheets

can overcome the damage of the bubbles generated in the electrocatalyst structure and improve the electrocatalytic reactions and stability. Many of these 2D nanostructures suffer from inherent shortcomings when used for MOR. Some of these shortcomings were addressed in the initial chapters [23, 24]. There are many strategies reported to engineer the structural properties of 2D materials such as morphology control, alloying, doping, stress and strain engineering, edge engineering and heterostructures to promote their electrocatalytic activity. We will provide a detailed discussion on the individual impact of these strategies on the MORs in the coming sections. We will briefly discuss some of the fundamental aspects of MOR first.

8.2 MOR-mechanisms and insights

For a long time, MOR has attracted great attention from scientists due to the interest in its fundamental and application aspects. MOR is a multi-step reaction mechanism with a potential release of reaction intermediates. It is been suggested that apart from adsorbed CO and CO₂, formic acid might be an intermediate during MOR [24, 25]. CO is considered as a catalytic poison, therefore, to overcome this a H₂O molecule will intervene and convert the intermediates into products in the case of many electrocatalysts [20]. The methanol oxidation completes when the C–O bond is established during the multiple phases of dehydrogenation [26]. The catalytic support surface chemistry also plays a crucial role in the MOR activity of the catalysts. The use of nanostructured materials prevents catalyst poisoning from the intermediates which then can improve the MOR process. In the case of DMFC, electrochemical methanol oxidation occurs at the anode. The overall methanol oxidation reaction in the anode involves a six-electron transfer accompanied by surface intermediates which is given as follows [27, 28],

$$CH_3OH + H_2O \rightarrow CO_2 + 6H^+ + 6e^-$$
 (8.1)

A schematic representation of possible MOR pathways and their corresponding intermediates is shown in figure 8.1 [4]. It can be noted from figure 8.1 that each carbonaceous compound produces a proton/electron pair except the intermediates. Apart from this, water molecules near the anode will also release a proton/electron pair in the form of hydroxyls which then combines with the intermediates. As mentioned earlier the formation of CO after multiple adsorption/desorption depletes the rate of MOR and the stability of the catalyst by blocking the active sites [29, 30]. The formation mechanism of CO during the MOR of a Pt catalyst is provided in figure 8.2. In an indirect reaction, CHO or COH undergoes a direct dehydrogenation which results in the formation of CO. During the formation of CHO or COH due to the hydrogen abstraction of formaldehyde or hydroxymethylene an OH species is formed by extracting a proton/electron pair from the H₂O molecule. The OH group then reacts with the carbonaceous species to make di-oxygenated species or formic acid. CO₂ is produced during the dehydrogenation process when OH is added to either a carboxyl or a formate group [4, 31]. There is also another pathway for CO₂ production which involves the formation of formic acid or dioxymethylene

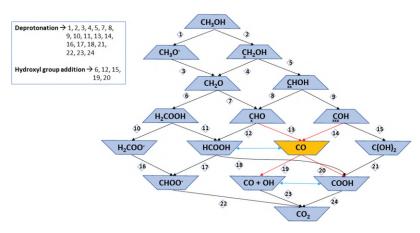


Figure 8.1. Possible methanol oxidation reaction routes (reaction scheme). Reproduced from [4] CC BY 4.0.

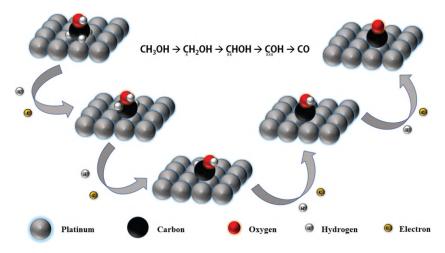


Figure 8.2. Figure depicting the sequential stripping of hydrogen atoms during methanol oxidation in a Pt catalyst. Reproduced from [4] CC BY 4.0.

intermediate when OH addition creates H₂COOH during dehydrogenation. Further dehydrogenation of dioxymethylene will eventually produce CO₂ [32]. It is crucial to understand the MOR kinetics. There are several tools available to evaluate the overall MOR occurring in the electrochemical cell. Therefore, comprehension of these tools is vital in understanding MOR and DMFC.

8.2.1 Polarization curve

The polarization curve is a plot of cell voltage versus current density that offers information about the cell and the anodic and cathodic losses in the cell [32]. Losses like mass transport loss, activation losses and ohmic loss of the cell can be

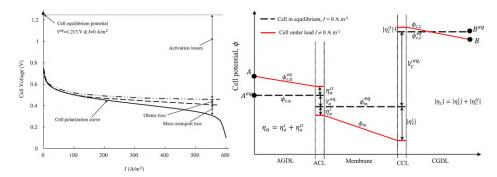


Figure 8.3. (a) A schematic illustration of a polarization curve, and (b) a schematic diagram showing the potential distributions for a DMFC at equilibrium ($I = 0 \text{ Am}^{-2}$) and at non-equilibrium ($I \neq \text{Am}^{-2}$) conditions, reprinted from [27], Copyright (2023), with permission from Elsevier.

determined using a polarization curve (figure 8.3(a)) [27, 28]. The absence of reactants at the catalyst sites creates mass transport loss which is very noticeable at the high current density regions were meeting the high demand for reactants at catalyst sites is challenging. The voltage loss of the cell is caused by mass transport loss at the limiting current density when either oxygen at the cathode catalyst layer (CCL) or methanol at the anode catalyst layer (ACL) is lowered. In the case of ohmic loss, the potential drop occurs as a result of the resistance in electric charge flow through the medium. In DMFCs, the ohmic loss is usually contributed by the transport of H⁺ through the membrane and the catalyst while electronic contribution is often neglected. Activation loss causes the potential loss of the cell at low current density values. It is the required potential of the reaction to move from the equilibrium conditions. The activation loss at the anode is slightly larger than at the cathode due to the slow kinetics of MOR [27].

8.2.2 Kinetics

Kinetics deals with the reaction rates of the non-equilibrium conditions of the electrochemical mechanism. Commonly, there are two types of kinetic modelling approaches exist in DMFC, the Butler–Volmer equation and the Tafel assumption [33]. We will discuss these two fundamental models that are commonly used to explain electrochemical kinetics followed by non-Tafel kinetics.

8.2.2.1 Butler-Volmer model of kinetics

The Butler-Volmer model can explain the anodic and cathodic reaction kinetics of an electrochemical cell. For a generic electrochemical equilibrium reaction of

$$Oe^- \leftrightarrow R$$
 (8.2)

The Arrhenius equation may be employed to represent the forward and backward reaction rate constant $(k, m^2 s^{-1})$,

$$k = A. \exp\left(\frac{-E_{A}}{R_{U}T}\right) \tag{8.3}$$

where A is the frequency factor, T is the temperature, $R_{\rm U}$ is the universal gas constant, and $E_{\rm A}$ represents the activation energy. When the fundamental concept of activation potential is applied to the Arrhenius equation while neglecting the mass transport limit, then the kinetics behind equation (8.2) can be described using the Butler-Volmer reaction,

$$J = aJ_0 \left[\exp\left(-\frac{\alpha_c F}{R_U T}\eta\right) - \exp\left(-\frac{\alpha_a F}{R_U T}\eta\right) \right]$$
 (8.4)

where, J is the rate of reaction, a is the electrochemical area/unit volume of the catalyst, J_0 corresponds to the exchange current density, η denotes the overpotential (in equation (8.4), $\eta = V - V^{\text{eq}}$) and α is the transfer coefficient where a denotes the anodic reaction (backward, $\eta > 0$) and c denotes cathodic reaction (forward, $\eta < 0$) (in equation (8.4), $\alpha_a + \alpha_c = 0$). It is to be noted that, even though the anodic reaction rate is negative, the absolute value of the rate is considered [27].

8.2.2.2 Tafel kinetics

Tafel kinetics defines the scenario in which the reaction in equation (8.2) transitions in such a strange way that one of the terms in the right-hand side of equation (8.4) is significantly smaller than the other. The commonly accepted Tafel kinetics of the oxygen reduction reaction are obtained by including mass transport and assuming the half-cell's negligible CCL reaction (backward), as shown in equation (8.5).

$$CH_3OH + \frac{3}{2}O_2 \leftrightarrow 2H_2O + CO_2$$
 (8.5)

So, the obtained Tafel kinetics is,

$$J_{O_2} = \alpha J_{0, O_2} \cdot \left(\frac{C_{O_2}}{C_{O_2}^{\text{Ref}}}\right) \cdot \exp\left(-\frac{\alpha_c F}{R_U T} \eta_c\right)$$
(8.6)

where C is the concentration at the reaction sites while superscripted Ref denotes the reference value. Tafel kinetics frequently used in MOR but it is not quite appropriate for sluggish MOR [27, 34–38]. Similar to ORR, Tafel kinetics of MOR can be expresses as,

$$J_{\text{MeOH}} = \alpha J_{0, \text{ MeOH}}. \left(\frac{C_{\text{MeOH}}}{C_{\text{MeOH}}^{\text{Ref}}}\right). \exp\left(-\frac{\alpha_a F}{R_{\text{U}} T}\eta\right)$$
 (8.7)

Another key factor in the MOR kinetics is the relation between overpotential (η) and the phase potentials. Figure 8.3(b) depicts a conceptual representation of local potential distributions at equilibrium $(I = 0 \text{ Am}^{-2})$ and non-equilibrium $(I \neq 0 \text{ Am}^{-2})$ conditions. Parameters like ϕ_c and ϕ_m denote electrode potential and

membrane potential, respectively. Here, an assumption of no methanol crossover through the membrane is considered. At equilibrium the cell shows no potential loss, all the potential lines are horizontal (dashed line) in figure 8.3(b). The overall cell equilibrium voltage ($V_{\text{cell}}^{\text{eq}}$) is defined as the ϕ_c difference between the two ends (A and B) of the cell.

$$V_{\text{cell}}^{\text{eq}} = \phi_{c,c}|_{B^{\text{eq}}} - \phi_{c,a}|_{A^{\text{eq}}} = V_c^{\text{eq}} - V_a^{\text{eq}} = 1.213 \text{ V}$$
 (8.8)

When the cell is under a load ($I \neq 0 \text{ Am}^{-2}$), electrons and protons transport throughout the medium and there will be some potential losses (continuous lines in figure 8.3(b)) [4]. The overpotentials of anode and cathode catalyst layers are given as,

$$\eta_c = \phi_{c,c} - \phi_m - V_c^{\text{eq}} \tag{8.9a}$$

$$\eta_a = \phi_{c,a} - \phi_m - V_a^{\text{eq}} \tag{8.9b}$$

8.2.2.3 Non-Tafel kinetics for MOR

The non-Tafel kinetic model is used when the MOR is carried out in a multi-step process with each step following Butler–Volmer model. There are reports of various sets of multi-step MOR kinetics that have been reported over the years (37–40). The well accepted MOR non-Tafel kinetic model is achieved by taking account of the following elementary and intermediate stages,

$$CH_3OH_{Reservoir} \rightarrow CH_3OH_{ACL}$$
 (8.10a)

$$CH_3OH_{ACL} + Pt \rightarrow CH_3OH_{ad,Pt}$$
 (8.10b)

$$CH_3OH_{ad,Pt} \to CO_{ad,Pt} + 4H^+ + 4e^-$$
 (8.10c)

$$H2O + Ru \leftrightarrow OH_{ad, Ru} + H^+ + e^-$$
 (8.10d)

$$CO_{ad,Pt} + OH_{ad,Ru} \rightarrow CO_2 + H^+ + e^- + Pt + Ru$$
 (8.10e)

Here the subscript 'ad' corresponds to the surface adsorption of the catalyst mentioned. The common non-Tafel kinetics of MOR is obtained by implementing the Butler–Volmer relation to the above reactions [39, 40],

$$J_{\text{MeOH}} = \alpha J_{0,\text{MeOH}}. \frac{C_{\text{MeOH}}}{C_{\text{MeOH}} + \Gamma \exp\left(\frac{\alpha_a F}{R_{\text{U}} T} \eta\right)}. \exp\left(\frac{\alpha_a F}{R_{\text{U}} T} \eta\right)$$
(8.11a)

where the kinetic constant
$$\Gamma = K \exp\left(\frac{\alpha_a F}{R_{\rm U} T} V_a\right)$$
 (8.11b)

where *K* is calculated from the reaction rate constant of equation (8.10c) and (8.10e). Non-Tafel kinetic provides a considerable concentration dependency of the factor $\frac{C_{\text{MeOH}}}{C_{\text{MeOH}} + \Gamma \exp\left(\frac{aqF}{R_{\text{U}}T}\eta\right)}$ to the MOR in comparison to Tafel kinetics (equation (8.7)).

Tafel kinetic provides the linear relation between reaction rate and methanol concentration using an experimentally fitted reference value of $C_{\text{MeOH}}^{\text{Ref}}$.

8.3 Two-dimensional (2D) materials as an anode catalyst

The discovery of graphene has inspired significant scientific interest in the realm of 2D materials. These are layered materials consisting of sp^2 hybridized carbon atoms with hexagonal structure having stronger σ in-plane bonding than the weaker out-of-plane π bonding. The electronic conductivity increases due to the presence of mobile networks. Graphene and/or graphene nanocomposites as electrocatalysts/supports with noble metal nanoparticles, metal oxides, nanocrystals, and so on have received a great deal of theoretical and experimental attention. Other 2D materials beyond graphene such as MXene, TMDs and so on have demonstrated outstanding durability and catalytic activity as an electrocatalyst support due to their large conductivity, surface area, stability, selectivity and tuneable properties. Thus, 2D structures give the appropriate composites with good dispersion and large electrochemical surface area (ECSA), which are clearly advantageous to the electrocatalytic stability and performance for DMFCs.

8.3.1 Graphene-based anode catalysts

The unique aspects of properties of graphene include high surface area (up to 2675 m² g⁻¹), high mechanical strength of approximately 1 TPa Young's modulus, thermal (3080–5150 W mK⁻¹), high electrical conductivity (0.5–100 S m⁻¹) and high electron mobility at room temperature making it an attractive option for electrocatalysis and other applications requiring good thermal and electrical conductivity. According to their shape, size, number of layers, and dopant presence, various graphene configurations exhibit various properties. Graphene exhibits superiority over other dimensions carbon nanostructures as a result of remarkable electrochemical characteristics. The properties of graphene vary based on its dimensions, morphology, later number and the presence of defects. Graphene's competitors include fullerenes, carbon nanotubes (CNTs) and carbon quantum dots, but their scalability prevents them from outperforming graphene in electrochemical applications.

As is well known, the current state-of-the-art of electrocatalyst for MOR are made of metal nanoparticles such as platinum (Pt), palladium (Pd) and rhodium (Rh) and so on, dispersed on graphene. When compared to commercial pristine Pt/c, graphene-supported Pt/c outperforms it. Similarly, graphene aerogel-supported Pd exhibits higher activity than commercial Pd/C. Modern electroactive metals Pt and Pd are utilized in the oxidation of fuels, but because they are easily contaminated by intermediates like CO, researchers have been forced to create corrosion-resistant alloys like Pt–Fe, Pt–Co, Pt–Ni, Pd–Fe, Pd–Co and Pd–Ni in order to increase the

efficiency and stability of the catalyst. For methanol oxidation fuel cells, Pt- and Pd-loaded graphene-supported electrocatalysts such as PtCo/reduced graphene oxide (rGO), PdCo/rGO, Pd/rGO and PtPd/rGO have also been produced. Additionally, adding dopants such as nitrogen, boron, phosphorus and sulfur to replace the carbon atoms in graphene enhances graphene's conductivity and electrochemical characteristics.

8.3.1.1 Pt/GO and Pt/rGO hybrids for MOR

Several research works published since 2009 that used graphene/Pt nanoparticles as an electrocatalyst for MOR have opened up new avenues for developing electrocatalysts for fuel cells. Yoo et al compare the performance of Pt/GO and Pt/carbon black catalyst for the first time. This study shows that carbon atoms containing functional groups such as oxygen or dangling bonds act as a defect site in graphene nanosheets and that the metal salt precursor reacting with these defects results in a stable electrocatalyst. The CV curve shown in figure 8.4(a) demonstrates that compared to Pt/carbon black catalyst, Pt/GNS shows excellent current response. The catalyst tolerance (ratio of forward peak current density (I_t) to the reverse anodic peak current density (I_b)) was greater (1.47) than Pt/carbon black catalyst (1.27). A low I_h/I_h ratio indicates inadequate anodic methanol-to-carbon dioxide oxidation and excessive carbonaceous residue deposition on the catalyst surface. As a result, when compared to Pt/carbon black in the forward scan, a significant fraction of Pt/GNS intermediate carbonaceous species was oxidized to carbon dioxide. These small Pt clusters were clearly visible in TEM micrographs (figure 8.4(b)), indicating a significant interaction between Pt NPs and GNS. Thus, even after a heating treatment at 400 °C, this hybrid aids in the prevention of platinum cluster aggregation [41, 42].

GO films or sheets are typically insulating and generally exhibit sheet resistances of $10^{12} \Omega$ /sq or greater. The lattice defects and functional groups help to modify the graphene's electronic structure and act as a scattering centre, influencing electrical transport. As a result, GO reduction is concerned not only with the atomic-scale lattice defects and the removal of oxygen-containing functional groups attached to graphene, but also with restoring the graphitic lattice's conjugated network. The restoration of graphene's electrical conductivity and other properties is the result of

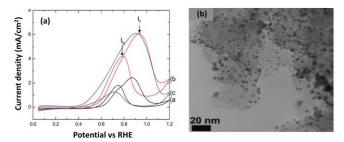


Figure 8.4. (a) *I* versus V graph for Pt/GNS (red colour) at room temperature at scan rate 5 mV s⁻¹, Reprinted with permission from [41]. Copyright (2023) American Chemical Society.

these structural changes.[43] Considering these aspects, Seger et al synthesized partially reduced GO-Pt catalyst, using a borohydride reduction They followed a two-step reduction method, where the first step involves reduction of GO using NaBH₄ along with Pt particles deposition followed by reduction using hydrazine hydrate. They also found out that this partially reduced GO-Pt which is casted on GC with the exposure to hydrazine hydrate shows instability and is sloughed from the GC electrode surface. As a result, they used Torray carbon paper as the electrode substrate, and the FESEM pictures (figure 8.5(a)) demonstrate that graphene sheets that are adhered between the carbon fibres of Torray carbon paper, as well as that Pt nanoparticles are adorned over GO with minimal agglomeration. The electrocatalyst performance of this rGO-Pt in a hydrogen fuel cell emphasises the significance of graphene as an effective support material in the building of an electrocatalyst [42]. Keeping the importance of rGO in the fuel cells, Luo and group synthesized branched Pt nanowires (BPt) using formic acid as reductant (figure 8.5(b)). The TEM images (figure 8.5(c)) clearly demonstrate that (BPt) was grown over rGO under optimal room temperature conditions. This hybrid shows MOR activity around 1.154 mA cm⁻² at 700 mV which is comparatively higher than the graphene/Pt nanoparticles with activity around 0.120 mA cm⁻² with CO tolerance around 1.01 [44]. Similarly, Sharma et al used a microwave-assisted polyol approach to synthesize Pt/rGO hybrids. They used ethylene-glycol as both a dispersion and reducing agent for both Pt nanoparticles and GO in this one-pot synthesis technique. The ECSA quantifies the catalytically active sites accessible for an electrochemical reaction while also accounting for the conductive channel available for electron flow to and from the electrode surface. The ECSA (figure 8.5(e)) calculated was around 43.1 m² g⁻¹ for this Pt/rGO hybrid and this

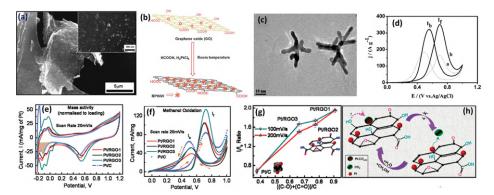


Figure 8.5. (a) FESEM images of GO/Pt deposited on carbon Torray paper. Reprinted with permission from [42]. Copyright (2009) American Chemical Society. (b) Schematic illustration showing the procedure for synthesis of BPtNW/rGO composites. (c) TEM images of BPtNW/rGO composites. (d) CV of BPtNW/rGO composites at scan rate of 50 mV s⁻¹ reproduced [44] with permission of the Royal Society of Chemistry. (e) CV curves of Pt/rGO hybrids and Pt/C and (f) in 1 M $_2$ SO₄ + 4 M CH₃OH (g) dependence of $_2$ I/ $_2$ I_b ratio with respect to the residual oxygen species. (h) Schematic illustration demonstrating the conversion of adsorbed CO_{ads} species to CO₂ using Pt/rGO hybrids. Reprinted with permission from [45]. Copyright (2010) American Chemical Society.

enhancement can be due to the ease of charge transfer at the Pt/rGO interfaces. The forward anodic current here appearing around 0.7 V is due to the methanol oxidation and in the backward scan the oxidation peak appears at 0.5 V, which can be due to the oxidation of CO_{ads} species and when compared to Pt/rGO, Pt/C exhibits lower I_f revealing the higher methanol oxidation activity (figure 8.5(f)). Figure 8.5(g) shows that Pt/rGO has better I_f/I_b ratio, demonstrating excellent ant-poisoning behaviour. Thus, the Pt/rGO remarkable anti-poisoning activity has been linked to the type and surface density of oxygen groups which are covalently bounded to the rGO support. The presence of extra oxygen groups on the surface of graphene can increase the oxidation of CO adsorbed (CO_{ads}), on the Pt sites using the bifunctional mechanism. The proposed mechanism and equations are given in figure 8.5(h) and the following equations (8.12a) and (8.12b):

$$rGO + H_2O \rightarrow rGO - (OH)_{ads} + H^+ + e^- Forward scan$$
 (8.12a)

$$Pt - CO_{ads} + rGO - (OH)_{ads} \rightarrow CO_2 + H^+ + Pt + rGO + e^-$$
Reverse scan (8.12b)

As shown in equations (8.12a) and (8.12b), the water molecules adsorbed on the rGO dissociate, generating rGO-(OH) ads near the Pt nanoparticles, which rapidly oxidize CO_{ads} groups on the periphery Pt atoms. The water molecules adsorbed on the rGO undergo dissociation forming rGO-(OH)_{ads} near the Pt nanoparticles, which rapidly oxidize CO_{ads} groups on the peripheral Pt atoms as per equations (8.12a) and (8.12b). rGO's hydrophilic properties enhances water activation and is the primary driving force in this mechanism. Compared to Pt/C, where oxygen groups are scarce, CO_{ad} oxidation is known to proceed through the less effective Langmuir–Hinshelwood (LH) mechanism. The lower efficiency is owing to the high overpotential required for the formation of oxygen-containing species (mostly OH) on the Pt surface via water activation. However, for the Pt/RGO system, it is evident that the process described by equations (8.12a) and (8.12b) would dominate over the LH mechanism, aided by the close proximity of the two systems [45].

Because of the excellent mass transportation ability and reaction kinetics, vertically aligned few-layered graphene (FLG) nanoflakes have gained interest in the field of electrochemical catalysts [46]. Sion et al demonstrated that these FLG nanoflakes synthesized using microwave plasma enhanced chemical vapour deposition (MPECVD) technique can be used as an electrocatalyst for MOR. This electrode using FLG nanoflakes demonstrated excellent electron transfer kinetics in the ferrocyanide redox system with an electron transfer rate nearly ΔE_p , of 60 mV. They deposited Pt nanoparticles of size 6 nm diameter over these FLG utilizing magnetron DC sputtering. These electrodes show mass specific peak current density of nearly 62 mA mg cm⁻² with high I_d/I_b ratio of nearly 2.2 [47]. Similar to this, 3D FLG naoflakes (3D) graphene aerogel (GA) having microporous characteristics has developed as a new generation supporting material capable of greatly reducing graphene restacking while also promoting noble metal nanoparticles deposition. Thus, Li and colleagues used a hydrothermal procedure to construct a 3D architecture composed of graphene aerogel doped with B and N atoms and CNTs. The doping with heteroatoms also helps to improve the noble metal support interaction and at the same time guarantees Pt nanoparticles' uniform dispersion. The FESEM and TEM in figures 8.6(a)–(c) clearly show the interconnected and well-defined 3D architectures with pore size 10 µm. The HRTEM images given in figures 8.3(d) and (e) clearly demonstrate the lattice fringes of both Pt and N, B

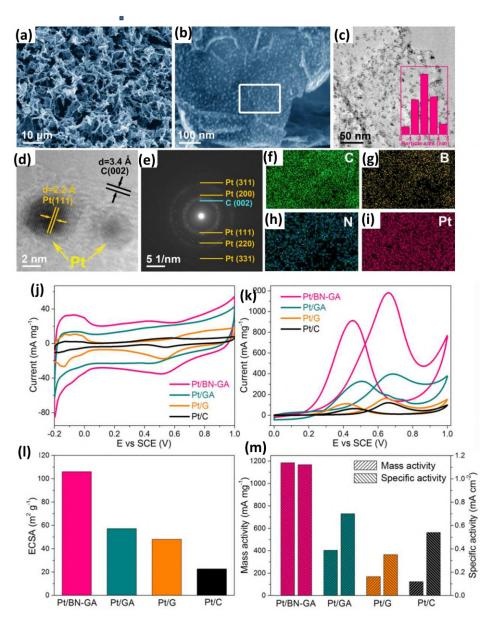


Figure 8.6. (a)–(c) FESEM and HRTEM images of Pt/BN-catalyst, (d and e) HRTEM and SAED pattern of Pt/BN- catalyst with (f–i) elemental mapping, CV curves in (j) $0.5 \text{ M H}_2\text{SO}_4$ (k) $0.5 \text{ M H}_2\text{SO}_4 + 1 \text{ M}$ methanol (l) ECSA values (m) mass activities. Reprinted with permission from [48]. Copyright (2018) American Chemical Society.

doped graphene and energy-dispersive x-ray (EDX) (figures 8.6(f)–(i)) studies found out that this 3D Pt/BN-GA is made up of B, C, N and Pt. The ECSA calculated from CV (figures 8.6(j)–(l)) in the potential range of –0.2 to 0.1 V show value around 106 m² g⁻¹ surpassing commercially available catalysts, such as Pt/C, Pt/G, and Pt/GA. This 3D architecture shows high mass activity around 1184.5 mA mg⁻¹ with large ECSA-normalized specific activity around 1.12 mA cm⁻² (figure 8.6(m)) [48]. Similarly, Yan *et al* synthesized another 3D architecture hybrid containing CNTs and nitrogen doped graphene aerogel using a conventional self-assembly process. This 3D architecture was found to be an excellent electrocatalyst for MOR with mass activity around 871.9 mA mg⁻¹ [49]. Zhai *et al* demonstrated that the catalytic activity rGO can be enhanced by its hybrid formation with TMDs such as MoS₂. Zhai and group synthesized Pt supported MoS₂/rGO for MOR. The electrochemical activity of the as-prepared Pt-MoS₂/rGO hybrid was 1.7 and 5.6 times higher than that of commercial Pt-MoS₂ and Pt/C, respectively, indicating its exceptional commercialization potential [50].

8.3.1.2 Pd/GO and Pd/rGO hybrids for MOR

Due to methanol crossover, poor anode kinetics, and CO adsorbate poisoning, the most extensively employed Pt electrocatalysts have lost competence. In fact, Pd is similar to Pt in many ways, and it is regarded as the best substitute for Pt as the MOR electrocatalyst because of its exceptional performance and plentiful availability. Pd-based materials are also less expensive than Pt-based materials and have a high CO tolerance. In alkaline conditions, Pd-based materials exhibit extraordinary electrocatalytic activity while in acidic media, there is essentially no reaction. Furthermore, graphene nanosheets with high electrical conductivity promote charge mobility during the MOR, which is required for improving the electrocatalytic activity of Pd-based catalysts and improving CO resistance. The numerous functional groups on graphene's surface are also advantageous for attaching Pd and modifying the electrocatalysts morphology. It is widely established that Pd-based electrocatalysts are almost inert for MOR under acidic environments. Furthermore, methanol may be virtually electrooxidized at Pd-based materials in alkaline solutions using the following hypothesised mechanism:

$$Pd + CH_3OH \rightarrow Pd - CH_3OH_{ads}$$
 (8.13a)

$$Pd + OH^{-} \rightarrow Pd - OH_{ads} + e^{-}$$
 (8.13b)

$$Pd - CH_3OH_{ads} + 4OH^- \rightarrow Pd - CO_{ads} + 4H_2O + 4e^-$$
 (8.13c)

$$Pd - OH_{ads} + Pd - CO_{ads} + OH^{-} \rightarrow 2Pd + H_{2}O + CO_{2} + e^{-}$$
 (8.13d)

Overall reaction:

$$CH_3OH + 6OH^- \rightarrow 5H_2O + CO_2 + 6e^-$$
 (8.13e)

The increased amounts of OH_{ads} and OH^- on the electrode surface react with CO_{ads} , leading to enhanced electro-performance and tolerance to hazardous intermediates via

the Pd metal active surface. The first stage of electrooxidation on the Pd surface is recognised as the creation of Pd–OH_{ads}. The chemisorbed OH⁻ ions have the ability to oxidize the Pd metal, producing higher valence Pd-oxides with higher potentials.

Huang *et al* for the first time synthesized a hybrid containing Pd and low-defect graphene (LDG) sheets using a soft-chemical method [45]. Liu *et al* synthesized Pd nanoparticles (figure 8.7(a)) having size in the range of 5.5 nm that are well dispersed

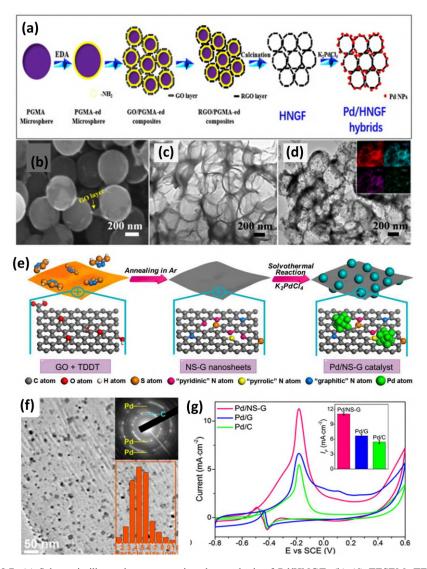


Figure 8.7. (a) Schematic illustration representing the synthesis of Pd/HNGF, (b)–(d) FESEM, TEM and mapping images of Pd/HNGF. Reprinted from [51], Copyright (2016), with permission from Elsevier. (e) Schematic of the synthesis for the Pd/NS-G electrocatalyst. (f) HRTEM images of Pd/NS-G electrocatalyst. (g) CV curve of Pd/NS-G electrocatalyst 0.5 M NaOH + 1 M methanol, reprinted with permission from [54]. Copyright (2016) American Chemical Society.

over N-doped graphene frameworks (HNGF) with the help of poly (glycidyl methacrylate) (PGMA) microspheres as templates. This LDG-supported Pd has more ECSA with more stability. As a result, the Pd/HNGF electrocatalysts enhance MOR activity and have applicability in various chemical processes [51]. Furthermore, Yang et al demonstrated the importance of shape-controlled Pd nanoparticles (NPts) placed on graphene surfaces in the design of an electrocatalyst for DMFCs. The Pd/GN exhibits improved electrocatalytic activity because of the electron transport capabilities of graphene and the large surface area and mass ratio of Pd nanoparticles with active crystal facets (110). Pd nanoparticles with an average size of 100 nm are uniformly connected and spread on a wrinkle structure graphene nanosheet. This Pd/GN electrocatalyst outperforms the commercial available catalyst Vulcan XC-72 in terms of stability and tolerance for MOR [52]. In another study, Sawangphruk and group deposited Pd utilizing a direct electrodeposition method in different carbon supports. Here the Pd deposited over carbon supports containing rGO shows enhanced performances. The collaborative impact of 3D ultra porous Pd nanocrystals and fast electron transport due to the large conductivity of rGO nanosheets are thought to play an essential role in improving the catalytic efficiency of Pd/rGO/CFP towards methanol oxidation in alkaline medium [53]. Considering the electrocatalytic of dual-doped graphene nanosheet, Zhang et al synthesized a hybrid containing N and S dual-doped graphene and Pd nanoparticles. This dual doping is obtained by utilizing a thermal treatment method followed by solvothermal approach for the growth Pd nanoparticles over dual-doped graphene (figure 8.7(e)). The HRTEM reveals (figure 8.7(f)) atomic lattices of N-S doped graphene and fcc of Pd crystals. This Pd/NS-G (figure 8.7(g)) exhibited highest activity with strong anodic and cathodic peak around -0.2 and -0.4 V versus saturated calomel electrode [54].

8.3.1.3 Rh/GO and Rh/rGO hybrids for MOR

Currently, Pt-based materials are currently the most widely utilized commercial electrocatalysts in the field of fuel cells, despite their high cost, paucity of resources, and limited resistance to poisoning byproducts (e.g. CO) that limit their applications. As a result, major research efforts have been dedicated towards the development of diverse Pt-alternative species that are more affordable. According to recent scientific studies, rhodium (Rh) nanoparticles exhibit competitive catalytic performance and resistance to intermediate CO species [55].

Scattering Rh nanoparticles on appropriate supports, which can offer enough anchoring sites to firmly immobilize Rh nanoparticles and at the same time restrict their overgrowth, is a successful strategy for strengthening the Rh-based catalysts. In this context, noble metal carriers made of carbonaceous materials including CNTs, carbon black and graphene have been used extensively. Kang et al for the first time synthesized a MOR electrocatalyst based on Rh/rGO hybrids using a hydrothermal approach. Compared to the commercial Pt/C electrocatalyst, the onset oxidation potential of the MOR at the Rh-NSs/rGO changes negatively by around 120 mV. At 0.61 V potential, the MOR current in the Rh-NSs/rGO heterostructure is 3.6 times than in the conventional Pt/C electrocatalyst. more Furthermore. chronoamperometry experiments show that the Rh-NSs/rGO hybrids have exceptional MOR stability. The electrochemical data demonstrate that the Rh-NSs/rGO hybrids are an exceedingly promising Pt-alternative anode electrocatalyst for the MOR in alkaline medium [56].

8.3.1.4 Non-metal/GO/rGO based catalyst

Development of a cheap, non-noble and highly active electrocatalyst for MOR is hugely desirable. Considering these aspects, Narayanan *et al* synthesized highly electroactive NiCo₂O₄/rGO nanorods using a template-free hydrothermal approach followed by calcination. NiCo₂O₄/rGO nanorods show a current density of around 38 mA cm⁻², which is 12.5 times larger than pristine Co₃O₄/rGO and 2.5 times greater than NiO/rGO. The mechanism is as follows:

$$NiCo_2O_4 + OH^- + H_2O - 3e^- \rightarrow NiOOH + 2CoOOH$$
 (8.14a)

$$NiOOH + CH_3OH + 1.25O_2 \rightarrow Ni(OH)_2 + CO_2 + 1.5H_2O$$
 (8.14b)

$$2\text{CoOOH} + 2\text{CH}_3\text{OH} + 2.5\text{O}_2 \rightarrow 2\text{Co(OH)}_2 + 2\text{CO}_2 + 3\text{H}_2\text{O}$$
 (8.14c)

This enhancement in the electrochemical performance of this electrocatalyst can be due to

- (1) The mixed valence state of NiCo₂O₄ results in two active centres made up of redox pairs such as Ni²⁺/Ni³⁺ and Co²⁺/Co³⁺.
- (2) Due to short diffusion distance, the NiCo₂O₄ nanorod provides an effective transport pathway for electrons and ions.
- (3) During the reaction process, the NiCo₂O₄ porous structure acts as a pathway for the rapid exchange of materials.
- (4) The π - π conjugation present in the sp² hybridized carbon atom provides a conduction channel to enhance the electron transfer rate and thereby improving the electrode kinetics and methanol oxidation efficiency.

Recently, ReS_2 has been considered as a competitor to MoS_2 . The weak van der Waals force of attraction between its layers results in excellent electrocatalytic performance over other TMDs and allows ReS_2 to be accessed as a single layer. Additionally, the separated ReS_2 layers increase the exposed edge sites and catalyst's specific surface area. Considering the benefits of ReS_2 , Askari *et al* synthesized a binary hybrid containing ReS_2 and Rgo that demonstrated its potential application for MOR. They found out that this binary hybrid exhibited current density of around $38 \mu A \text{ cm}^{-2}$ in acidic media and $198 \mu A \text{ cm}^{-2}$ in alkaline media [57].

8.3.2 MXene-based anode catalyst for MOR

One of the most potential applications of MXenes is as a long-lasting catalyst supporting material for anodic/cathodic processes in the fuel cell. MXene-supported catalysts are currently been recognized as a promising and stable support for different Pt and non-Pt metals suitable for cathodic oxygen reduction reactions, and

they have been demonstrated as a good choice for improving oxygen reduction kinetics. This has prompted researchers to investigate MXene as a catalyst support for MOR processes [58].

8.3.2.1 Pt supported MXene for MOR

Wang et al published the first study on Pt decorated Ti₃C₂ MXene for improved methanol oxidation. The Pt/Ti₃C₂ catalyst demonstrated very large current density compared to commercial Pt/C catalyst. They used a NaBH₄ reduction technique to deposit the Pt nanoparticles over MXene. Morphological examination of the Pt/ Ti₃C₂ catalyst demonstrated that the layered structure of MXene is capable of immobilizing Pt nanoparticles and is found to be equally dispersed over MXene surfaces. A strong electronic interaction was also observed between Pt and MXene that may be due to the electronic transfer that happens between Pt and MXene, which may help to enhance the chemisorption of Pt. CV curves of Pt/Ti₃C₂ show two peaks of oxidation, where the peak in forward scanning is due to the methanol oxidation and peak in backward scanning may be due to the oxidation of carbonaceous intermediates that are produced during oxidation of methanol. Furthermore, the Pt/Ti₃C₂ catalyst demonstrated exceptional stability under possible cycle conditions. The Pt/Ti₃C₂ catalyst retained 85% of the ECSA after 1000 potential cycles, this definitely indicates that Pt nanoparticles are more stable on Ti₃C₂ MXene than on carbon [59]. The surface functional groups in MXene are determined by the etching procedure employed to synthesize it from the MAX phase. For example, when the LiF/HCl technique is used, the resulting $T_{i_3}C_2T_x$ has a negatively charged surface due to an abundance of fluorine and hydroxyl groups, making it difficult to bind metal nanoparticles and resulting in poor dispersion. To overcome these dispersion problems, Yang et al functionalized MXene (Ti₃C₂T_x) using poly (diallyldimethylammoniumchloride) (PDDA) polymer, as shown in figure 8.8(a). The PDDA adsorbed over MXene helps to overcome the problems of restacking/aggregation and also modify the charges in the surface to enhance the

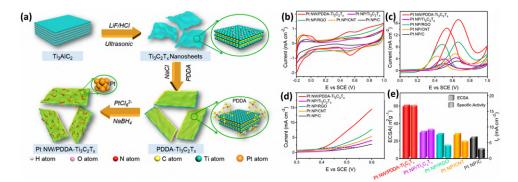


Figure 8.8. (a) Schematic of the synthesis of Pt NW/PDDA- $Ti_3C_2T_x$ catalyst, (b) CV curves of the Pt NW/PDDA- $Ti_3C_2T_x$ and other reference catalysts in 0.5 M H_2SO_4 medium at a scan rate of 50 mV s⁻¹, (c) CV curves, (d) LSV curves, (e) specific ECSA values, reprinted with permission from [60]. Copyright (2020) American Chemical Society.

electrostatic interactions with Pt precursors. This positively charge PDDA also helps in the growth of 1D Pt nanoparticles over MXene that helps to avoid the detachment problems of Pt nanoparticles and results in the stereoassembly of grain boundary-enriched Pt metal nanoparticles. Thus, due to the fascinating structural properties and improved electronic conductivity this Pt/PDDA-Ti₃C₂T_x catalyst shows exceptional electrocatalytic activity with ECSA around 61 m² g⁻¹, which is greater than the conventional carbon-supported Pt catalyst. Also, electrocatalyst shows high current density of nearly 17.2 mA cm⁻² (figures 8.8(b)–(e))[60]. Similarly, to overcome these issues of Pt dispersion Zhu et al constructed a 3D crumble Ti₃C₂T_x having abundant Ti vacancies for the confinement of Pt nanoparticles using spray drying process. This Pt/Ti₃C₂T_x electrocatalyst also shows enhanced performances with high mass activity up to 7.32 A mgPt⁻¹ [61]. Reducing the concentration of surface -OH and -F and increasing the concentration -O terminal groups in MXene help to enhance the electrochemical activity. Thus, Navjyothi and group utilized a low temperature annealing approach to enrich the -O terminal groups without forming TiO₂. This Ti-O enriched catalyst demonstrated current density of 18.08 mA cm⁻² with excellent stability [62].

To avoid $Ti_3C_2T_x$ MXene aggregation Zhang *et al* developed a composite containing $Ti_3C_2T_x$ and acid functionalized multi-walled CNTs (MWCNTs). This hybrid may have good electrocatalytic activity because: (i) Pt nanoparticles provide more active sites, which may improve electrochemical activity, and (ii) MWCNTs act as an intercalating agent, resulting in larger interlayer spacing and area, which provides more accessibility to Pt nanoparticles and also acts as a conductive bridge between different layers of MXene. The electrocatalyst containing Pt– $Ti_3C_2T_x/MWCNT$ exhibited enhanced ECSA of nearly 175 m² g⁻¹. This higher ECSA, results in greater MOR reaction due to the presence of more accessible active sites [63]. In another approach, Yang *et al* constructed a 3D hybrid architecture containing $Ti_3C_2T_x$ and rGO. Due to the higher anti-poisoning ability of Pt/rGO electrocatalyst it was found to be stable for a longer time [64].

8.3.2.2 Pd-supported MXene for MOR

Lang and group synthesized a hybrid of Pd/MXene electrocatalyst for MOR using a formic acid reduction approach. When compared to Pd/C, electrochemical experiments have shown that Pd/MXene catalysts exhibit increased MOR activity by around 60%. This is due to the major contribution of MXene support to favourable MOR kinetics [65]. Using a wet-chemical technique, a 2D/2D heterojunction was made using Pd nanosheets and Ti₃C₂T_x. This Pd NSs/MXene heterojunction provides multiple exposed active Pd atoms with an optimized electrical structure, but it also facilitates an intimate Pd/MXene interfacial interaction, resulting in a stable hybrid state. As a result, the Pd NSs/MXene heterojunction formed has good methanol oxidation properties.[66]. Considering the advantages of rGO/MXene hybrid, Zhang et al used this catalyst as a support for the growth of Pd using an ethylene-glycol reduction method. This hybrid also shows excellent mass activities for methanol oxidation which is 3.04 times higher than Pd/MXene and Pd/C [67]. PANI-based Pd/MXene hybrid was synthesized by Elancheziyan et al. This

combination of MXene with electrochemically active PANI/Pd helps to enhance the electrochemical activity. This hybrid demonstrate improved electrocatalytic response to methanol oxidation with a peak current density around 291 mA cm⁻² and exceptional cyclic stability [68].

8.3.2.3 Non-metal/MXene based catalyst

Despite the fact that Pt and Pd-based catalysts are among the finest electrocatalysts for MOR, the shortage and high price of these precious metals continue to be a barrier to the widespread use of DMFCs. Researchers created a variety of transition metal-based catalysts for different fuel cell processes, including MOR and ORR, to solve this problem. Thus, Yang and group synthesized a hybrid containing $Ti_3C_2T_x$ quantum dots (QDs), MoS_2 QDs and MWCNTs. This ternary hybrid also shows excellent MOR current density [69].

8.3.3 TMDs for MOR

Among the 2D materials, TMDs, which have similar morphology to graphene, have gained a lot of attention in the field of electrochemical conversion reactions due to their high electrocatalytic activity, unique layered structure and anti-corrosion activity and large active surface area.

Askari et al for the first-time synthesized a ternary hybrid containing CoS₂/MoS₂/ rGO electrocatalyst for MOR which shows maximum current density of around 1.68 mA cm⁻² [70]. The same group synthesized another porous Fe₃O@MoS₂/rGO hybrid as an effective Pt substitute. When compared to Fe₃O/rGO catalyst, the MoS₂ present in the hybrid provided more surface area and active sites, resulting in a greater current density [71]. Beside these studies, Liu et al synthesized another hybrid with MoS₂@CoNi-ZIF with zeolitic imidazole framework as a substitute for Pt electrocatalyst [72]. This reported hybrid synthesis was complicated with a complex structure. Thus Gopalakrishnan et al reported the utilization of vertically aligned MoS₂ nanostructures grown over a Ni foam using a facie hydrothermal method as an electrocatalyst for MOR (figure 8.9(a)). This hybrid structure is made up of crumpled nanosheet arrays that are adorned with sponge-like nanoparticles. The crumpled shape of nanosheets leads to a large number of electroactive sites, which are useful for electrochemical applications. The enhancement in the current can be observed for CV curves (figure 8.9(b)) of MoS₂/NF-5 with large oxidation and reduction peak. The same catalyst demonstrated 80% of its initial value even after 5000 s (figure 8.9(c)) [73]. We have summarized the MOR electrochemical performance of 2D-based catalysts for the convenience of readers in table 8.1.

8.4 Conclusion and future perspectives

Here we have summarized the 2D material-based electrocatalyst for MOR. Various theoretical and experimental studies proved that when compared to a commercial catalyst available for MOR, 2D material-based electrocatalyst shows improved oxidation current. Beside these, 2D material shows enhanced stability. Most of the 2D materials such as graphene and MXene are suspectable to restacking, which may

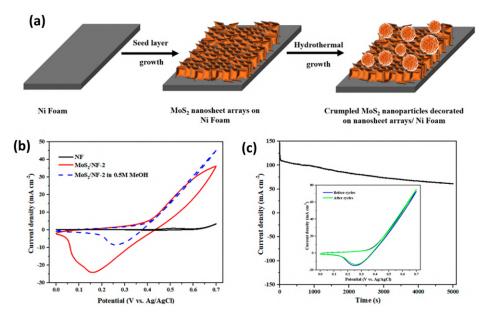


Figure 8.9. (a) Schematic representation of MoS₂/NF over Ni foam, (b) CV responses in 0.5 M MeOH and its reference catalyst (c) stability. Reprinted with permission from [73]. Copyright (2021) American Chemical Society.

reduce its stability. This can be effectively tackled by functionalization with polymers such as PDDA. Beside polymers, MWCNTs are also used as spacers to avoid the restacking. When compared to rGO it was found out that Pt nanoparticles interact more strongly with MXene nanosheets with excellent anti-CO-poisoning properties. However, reports based on MXene so far are much less common compared to those for GO. It is concluded that 2D materials would be a good candidate as a support material for fuel cell anodes; nevertheless, there are numerous issues that must be addressed before 2D materials can compete with typical metal-oxide supports.

8.4.1 Future perspectives

This chapter presents the most significant recent research on the development of 2D materials and their hybrids for MOR applications. 2D materials show excellent electrochemical activity due to their excellent properties such as mechanical robustness, large surface area and ease of mass transfer and charge migrations. Here we summarized the various 2D materials utilized for methanol oxidation reactions and summarized their performances.

(1) A thorough examination of the MOR performance of 2D materials reveals that the hybrid formation with carbon support (MWCNT, rGO) results in enhanced MOR performance and ECSA. Another possible approach may be the formation of 2D/2D heterostructure, which is less explored. While

Table 8.1. Summary of electrochemical performance of 2D materials-supported catalysts for MOR.

Catalyst	Electrolyte	Mass activity (A mg ⁻¹)	Specific activity (A cm ⁻²)	ECSA (m ² g ⁻¹)	Stability	References
Commercial Pt/C	Acidic electrolyte 0.1 M HClO ₄ + 0.5 M CH ₃ OH	0.19	0.3	62.5	43.65% after 800 cycles	[74]
	Alkaline electrolyte 1 M NaOH + M CH ₃ OH	0.784	0.022		14.5% after 100 000 s	[75]
Pt/GNS	1 mol dm ⁻³ CH ₃ OH + 0.05 mol dm ⁻³ H ₂ SO ₄		0.12 mA cm^{-2}			[41]
BPtNW/rGO	CH ₃ OH +1 M NaOH	0.299	0.1154	25.9		[44]
Pt/rGO	$1 \text{ M H}_2\text{SO}_4 + 4 \text{ M CH}_3\text{OH}$	0.157		43.1		[45]
Pt/FLG	$1 \text{ M H}_2\text{SO}_4 + 2 \text{ M CH}_3\text{OH}$			10.6		[47]
Pt/BN-GA	$0.5 \text{ M H}_2\text{SO}_4 + 1 \text{ M CH}_3\text{OH}$	1.184	1120	106	39% after 2000 s	[48]
3D Pt/(LDCNT) _s -(NG)s	$0.5 \text{ M H}_2\text{SO}_4 + 1 \text{ M CH}_3\text{OH}$	0.871		132.4	78.1% after 100 cycles	[49]
Pt/MoS ₂ -rGO	$0.5 \text{ M H}_2\text{SO}_4 + 1 \text{ M CH}_3\text{OH}$			12.87		[50]
LDG/Pd	$0.5 \text{ M NaOH} + 1 \text{ M CH}_3\text{OH}$		0.015	83		[45]
Pd/HNGF	$1 \text{ M NaOH} + 1 \text{ M CH}_3\text{OH}$			98.6		[51]
PdNPts/G	0.5 M NaOH + 0.5 M CH ₃ OH			81.60	83.4%	[52]
PdNPs/G				72.49	94.0%	
PdNPs/V				64.78	95.3%	
					after 100 cycles	
Pd/rGO/CFP	2 M NaOH + 2 M CH ₃ OH		118.3 mA mg ⁻¹ cm ⁻²			[53]

(Continued)

Table 8.1. (Continued)

Catalyst	Electrolyte	Mass activity (A mg ⁻¹)	Specific activity (A cm ⁻²)	ECSA (m ² g ⁻¹)	Stability	References
Pd/NS-G,	0.5 M NaOH + 1 M CH ₃ OH	0.399	0.113	103.6		[54]
ReS ₂ /rGO	Alkaline- 1 M NaOH + 0.3 M			30 cm^2	64% after 2500 s in	[59]
	CH ₃ OH				alkaline media	
	Acidic- $0.5 \text{ M H}_2\text{SO}_4 + 0.3 \text{ M}$ CH ₃ OH					
Pt/Ti ₃ C ₂	0.5 M H ₂ SO ₄ and 1 M CH ₃ OH		0.1137	30.2	16.6% after 7200 s	[59]
Pt NW/PDDA- Ti ₃ C ₂ T _x	0.5 M H ₂ SO ₄ and 1 M CH ₃ OH		0.175	61	90% after 2000 s	[60]
Pt/Ti ₃ C ₂ T _x / MWCNT	1 M H ₂ SO ₄ and 2 M CH ₃ OH	0.922	0.22	175		[63]
Pt/Ti ₃ C ₂ T _x /rGO	0.5 M H ₂ SO ₄ and 0.5 M CH ₃ OH			109	21.6 after 3600 s	[64]
Pd/MXene	$1 \text{ M CH}_3\text{OH} + 1 \text{ M KOH}$	0.124			100% after 200 s	[65]
Pd/MXene/rGO	$1 \text{ M CH}_3\text{OH} + 1 \text{ M KOH}$	0.753	0.2547	97.97		[67]
Pt-on-Pd/Ti $_3$ C $_2$ T $_x$		0.160			37.1% after 200 s	[76]
MoS ₂ / Ti ₃ C ₂ T _x / MWCNTs	$1 \text{ M CH}_3\text{OH} + 1 \text{ M KOH}$			160	100% after 1800 s	[69]
CoS ₂ /MoS ₂ /rGO	$0.3 \text{ M CH}_3\text{OH} + 1 \text{ M KOH}$					[70]
Fe ₃ O ₄ /MoS ₂ /rGO	$0.3 \text{ M CH}_3\text{OH} + 0.1 \text{ M NaOH}$					[71]
MoS ₂ @CoNi-ZIF	$0.5 \text{ M CH}_3\text{OH} + 1 \text{ M KOH}$	0.430		95.7	97.5% after 45 h	[72]
MoS ₂ /NF-5	0.1 M NaOH + 0.5 M MeOH				80% after 5000 s	[73]

- there are numerous papers on GO doping, there is less information on the doping of 2D materials such as MXene and TMDs for MOR applications. Other strategies such as heterojunction formation, defect control, single/multi atom loading, confinement effect of 2D materials also need to be studied.
- (2) At the moment, the majority of research on catalysts supported by 2D materials for methanol oxidation reactions (MOR) is focused on understanding the critical elements essential for increasing electrocatalytic activity. This understanding is gained by testing catalysts based on 2D materials in perfect liquid electrolyte systems, which are frequently performed in half-cell mode. However, a critical gap exists because none of these catalysts have been tested in a realistic alcoholic fuel cell setting to assess their real-world performance. The examination of deliverable power density under operational conditions in a genuine fuel cell setting, in particular, has yet to be completed. To compete with traditional carbon-supported catalysts, catalysts supported by 2D materials must undergo rigorous testing in actual fuel cell atmospheric conditions.
- (3) Long-term stability is a critical criterion for an efficient catalyst in methanol oxidation reactions (MOR). However, investigations dedicated to testing the long-term durability of 2D materials specifically designed for MOR applications are scarce. It is critical to apply these catalysts to lengthy testing durations, particularly in a fuel cell mode, to determine their performance and endurance over longer periods of time.

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Conflict of interest

The authors declare no conflict of interest.

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Engineered 2D Materials for Electrocatalysis Applications

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Chapter 9

Summary

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9.1 Summary and future scope

In many electrocatalysis reactions, high-performance electrocatalysts are key when attempting to unlock the barriers that cause the reactions to be sluggish. Consequently, the primary objective in the disciplines of catalytic research and technology is always the development of catalysts with high activity and stability. In light of this motivation, noble metals and their derivatives are always employed to power a majority of catalytic processes because they are capable of producing impressive outcomes. As noble metal-based materials are thought to be the greatest catalysts for this process, the catalytic process itself also poses a difficulty in terms of sustainability. Noble metal materials are highly expensive and they are not found in sufficient sources in Earth's crust, so using them on larger scales is not practical. Therefore, the hunt for alternative non-noble-metal catalysts has become a major topic in the catalytic world. The catalysts for various processes should be effective, abundant on Earth, affordable, simple to use, and cause less pollution overall. As a result, in their pursuit of superior electrocatalysts, researchers have decided to concentrate more on two-dimensional (2D) materials.

The discovery of graphene is widely regarded as an essential turning point in the emergence of 2D nanomaterials. As a material reduces to the nanoscale, its electrical, chemical, mechanical, and optical properties dramatically change. The possibilities for 2D materials have been expanded by the discovery of a variety of 2D materials with diverse compositions, unique properties, and beneficial functionalities. Until now, a portfolio of 2D materials includes graphene, graphitic carbon nitride (g-C₃N₄), hexagonal boron nitride (h-BN), black phosphorus (BP), transition metal dichalcogenides (TMDs), MXenes, perovskites, metal—organic frameworks (MOFs), layered double hydroxides (LDHs), metal oxides, Xenes, and new ones are constantly being added to this. 2D materials offer a unique platform of properties such as large surface area, flexibility, excellent electric conductivity, tunable bandgap, high charge carrier mobility, high thermal stability, and availability of

catalytically active sites/edges. The superior properties of 2D materials open up additional opportunities for utilization in a variety of fields, such as electrical, optical, spintronic, photonics, catalysis, and sensors.

From the perspective of electrocatalysis, non-precious, earth-abundant catalysts with a 2D layered structure have drawn a lot of attention from researchers due to their ability to streamline the catalytic process and reduce expenses. The performance of electrochemical catalysis reactions can be enhanced by using 2D ultrathin structures as a catalyst. The advantage of planar structures is that they can increase a material's specific surface area; as a result, surface reaction rates are higher on these structures than on bulk solid structures. Moreover, the 2D geometry exposes more surface area, easing interaction between the catalyst surface and the adsorbate. It's not always possible to get the desired electrocatalytic performance from pristine 2D materials due to their lack of behaviours. It is particularly desirable in modern electrocatalyst design to be able to not only use 2D materials but also tailor their properties for excellent performance. Therefore, modification or fine-tuning of the properties of 2D materials by using engineering techniques such as doping, alloying, defects, strain, morphology, edge engineering, and heterostructure formation is also important.

In this book, we provided an in-depth examination of recent significant advancements in engineered 2D materials for electrocatalysis applications, along with key tactics to improve their electrocatalytic activity (figure 9.1). Here, we've covered the chapters that address current advances in electrochemical catalytic processes like hydrogen evolution reaction (HER), oxygen evolution reaction (OER), oxygen reduction reaction (ORR), CO₂ reduction reaction (CO₂ RR), N₂ reduction reaction (N₂ RR), and methanol oxidation reaction (MOR). The underlying mechanisms of each reaction are also covered in the chapters, as well as the advantageous aspects of using engineered 2D materials in these reactions. Based on the status of current research, some engineering strategies to improve the functionality and catalytic activity of 2D materials are proposed. The relationship between engineered 2D materials and their impact on catalytic processes was briefly covered in each chapter. The performance of tailored 2D materials for catalytic reactions, as well as the unresolved issue and future directions, are discussed at the conclusion of each chapter. Excellent performance in activity, stability, and selectivity for catalyzing a particular reaction can be achieved with the appropriate engineering of 2D catalysts.

Increased intensive research will assist in addressing the critical challenges and thus promote the development of advanced 2D materials with high electrocatalytic activity and stability (figure 9.2). A revolution in the field of electrocatalysis may be brought about by advancements in currently used synthesis techniques and the application of new technologies to create 2D materials with tailored properties. There is a vast potential for engineering 2D materials using multiple approaches such as introducing defects, doping, alloying, generation of active edges, morphology designing, strain tunable effects, and heterostructure formation. However, there is a need for more in-depth research on the precise control of defects, doping, alloying, and heterostructure formation effects in an optimistic way. In the catalytic process, active sites play a key role in the improvement of performance.

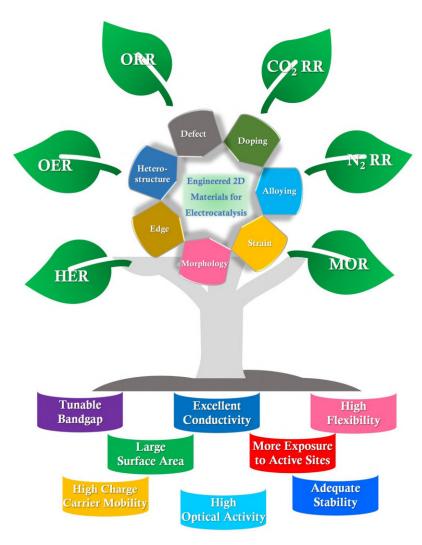


Figure 9.1. A schematic to illustrate the fruitful properties of 2D materials for electrocatalysis application and different engineered approaches utilized to tune them.

In this regard, rational catalyst engineering and preparation can help maximize the number of active sites, resulting in improved catalytic activity. 2D materials have a larger electroactive surface, which increases the contact area between the catalyst and the electrolyte. Additionally, this minimizes the length of the active species' diffusion pathways and boosts the activity of the catalyst. Engineered 2D materials are highly fascinating because of the benefits brought about by the synergy of the constituent parts and distinctive properties at the interface. It is still challenging to precisely regulate and modulate the structural and electrical properties of engineered 2D materials. For better comprehension of the reaction process and enhanced

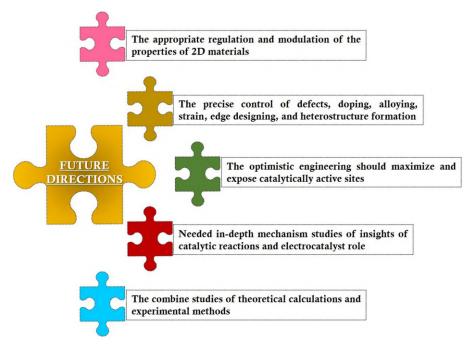


Figure 9.2. A schematic to represent the future direction beneficial for enhancement of performance of 2D materials in electrocatalysis applications

catalytic performance, catalytic mechanism investigations are crucial. To understand the catalysis process and the function of the electrocatalyst in reaction, it is necessary to establish or use existing advanced *in situ* characterization techniques. The bridge between theoretical calculations and experimental results will help to close the gap between electrocatalyst design and its performance.

In conclusion, the potential usage of accessible resources for engineering 2D materials, as well as an understanding of the mechanisms underlying the various catalysis reactions, could lead to the development of high-performance electrocatalysts. The next trend is expected to involve the engineering of 2D materials with controllable designed structures for fruitful electrocatalysis outcomes.